

ARTICLE 8. VOLATILE ORGANIC COMPOUND RULES

RULE 1. GENERAL PROVISIONS RELATING TO VOC RULES

326 IAC 8-1-0.5 ----- General provisions relating to VOC rules: definitions

(a) The definitions in this section apply throughout this article.

(b) “Agency” means the department of environmental management, office of air management, located at the Indiana Government Center-North, 100 North Senate Avenue, Room 1001, Indianapolis, Indiana 46204.

(c) “Coating” means the application of protective, functional, or decorative films.

[As amended at: 19 IR 202.]

326 IAC 8-1-1 ----- General provisions relating to VOC rules: applicability

(a) This rule contains general provisions applicable to all other rules in this article. Once a facility becomes subject to a rule within this article under any rule applicability section in this article, such facility shall remain subject to such rule notwithstanding any subsequent decrease in VOC emissions, unless the provisions of subsections (b) through (d) are met or alternative limitations and requirements have been streamlined in a Part 70 permit in accordance with 326 IAC 2-7-24. Any proposal to establish an alternative limitation or requirement other than the streamlining of multiple requirements shall be in accordance with 326 IAC 8-1-5.

(b) A facility subject to this article may be exempted by the commissioner from any of these applicability sections if the facility has an enforceable permit issued under 326 IAC 2 or a federally-approved SIP revision that permanently restricts one (1) or more facility activities that result in VOC emissions, such as production, hours of operation, or capacity utilization, such that restrictions lower actual emissions before add-on controls to a level below fifteen (15) pounds per day. Upon expiration of any facility’s permit, such exemption shall also expire, and such facility shall be subject to the requirements of all applicable rules within this article, unless a renewed permit containing such exemption is issued pursuant to 326 IAC 2.

(c) The permit or other enforceable document referenced in subsection (b) shall also require a facility owner or operator to keep records to demonstrate compliance with the permit or document restrictions. If the restriction is based on actual emissions or operations, the facility owner or operator shall keep records of throughput or actual coating usage to determine compliance. If the applicability level of the rule is in terms of actual emissions per day, the facility owner or operator shall be required to keep, at a minimum, daily consumption records, certification of VOC emission rates, and daily calculation of VOC emissions. If the rule specifies an applicability level based on potential emissions per year, the permit or enforceable document shall restrict actual production, hours of operation, and/or capacity utilization on a monthly basis, and the facility owner or operator shall be required to keep, at a minimum, daily consumption records, certification of VOC emission rates, and monthly calculations of VOC emissions.

(d) All permits, renewed permits, and other enforceable documents referenced in subsection (b) shall be submitted to the U.S. EPA as SIP revisions.

[As amended at: 20 IR 2369.]

326 IAC 8-1-2 ----- General provisions relating to VOC rules: compliance methods

(a) The emission limitations specified in this article shall be achieved through one (1) or any combination of the following:

(1) Carbon adsorption.

(2) Thermal or catalytic incineration. The owner or operator of a source using a natural gas afterburner incineration method may petition the commissioner for permission to not operate the natural gas afterburner during the months of November, December, January, February, and March. The commissioner may allow such ex-

emption if the owner or operator adequately demonstrates that the operation of the natural gas afterburner is not required for control of toxic substances or odor.

- (3) Higher solids (low solvent) coating.
- (4) Water borne coatings.
- (5) Equivalent emission limitations based on an actual measured transfer efficiency higher than the specified baseline transfer efficiency. This subdivision is applicable only to 326 IAC 8-2-2(b)(2), automobiles and light duty truck assembly; 326 IAC 8-2-6, metal furniture coating; and 326 IAC 8-2-7, large appliance coating. The equivalent emission limitations in units of kilograms of volatile organic compounds (VOC) per liter solids deposited (pounds of VOC per gallon solids deposited), baseline transfer efficiencies, and baseline volume percent solids content of the coating are specified below:

Category	Equivalent Emission Limit	Baseline Transfer Efficiency	Baseline Percent Solids
Automobiles and light duty trucks assembly (topcoat)	1.83 (15.1)	30	62.0
Metal furniture	1.01 (8.4)	60	59.2
Large appliances	0.91 (7.4)	60	62.0

For automobile and light duty topcoating operations, compliance with the equivalent emission limit shall be determined using:

- (A) procedures found in "Protocol for Determining the Daily Volatile Organic Compound Emission Rate of Automobile and Light-Duty Truck Topcoat Operations"; EPA-450/3-88-018; December 1988*; or

- (B) another procedure approved by the commissioner.

For metal furniture or large appliance coating operations, compliance with the equivalent emission limit shall be determined using the procedures approved by the commissioner. Unless the method for determining actual measured transfer efficiency has been approved or specified by the United States Environmental Protection Agency (U.S. EPA), the equivalent emission limitation shall be submitted to the U.S. EPA as a state implementation plan (SIP) revision.

- (6) The use of nonphotochemically reactive hydrocarbons as defined in 326 IAC 1-2-48.
- (7) A daily volume-weighted average of all coatings applied in a coating line or printing line subject to the requirements in 326 IAC 8-2 or 326 IAC 8-5-5. Records of daily usage of gallons solids coating and VOC content of each coating or ink solvent shall be maintained and made available upon request. Also, records of daily emissions in pounds VOC shall be maintained and made available upon request. If daily records sufficient to determine an accurate daily weighted average are not available, each coating or ink solvent shall meet the requirements of the applicable section.
- (8) The use of an emission control device specifically allowed under provisions of any rule in this article to meet the emission limitations specified in the rule.
- (9) Equivalent emissions limitations based on an actual measured transfer efficiency higher than the specified baseline transfer efficiency. This subdivision is applicable only to miscellaneous metal coating operations subject to 326 IAC 8-2-9.
 - (A) Equivalent emission limits in units of kilograms of VOC per liter solids deposited (pounds of VOC per gallon solids deposited), baseline transfer efficiencies, and baseline volume percent solids content of coatings are as follows:

Miscellaneous Metal Coating Category	Equivalent Emission Limit kg/l (lbs/gal) of Solids Deposited	Baseline Transfer Efficiency	Baseline Volume Percent Solids
Clear coatings	2.08 (17.3)	60	41.6
Air dried up to 90°C	1.34 (11.2)	60	52.4
Extreme performance coatings	1.34 (11.2)	60	52.4
All other coatings and coating systems	1.01 (8.4)	60	59.2

(B) Compliance with the equivalent emission limit shall be determined according to the following equation:

$$E = \frac{L}{[(1 - (L/D)) \times (T)]}$$

Where: E = Equivalent emission limit in pounds of VOC per gallon of coating solids deposited.
 L = Actual VOC content in pounds of VOC per gallon of coating, as applied.
 D = Actual density of VOC in coating in pounds per gallon of VOC.
 T = Actual measured transfer efficiency.

Unless the method for determining actual measured transfer efficiency has been approved or specified by the U.S. EPA, the equivalent emission limitation shall be submitted to the U.S. EPA as an SIP revision.

(10) For dip or flow coating operations only, miscellaneous metal coating operations subject to the requirements of 326 IAC 8-2-9 may determine compliance by using one (1) of the following methods:

- (A) A monthly volume-weighted average of all coatings applied in a coating tank, flow coater, or flow coating line. For each coating, thinner, or solvent, the following records shall be maintained:
- (i) Monthly usage.
 - (ii) VOC content as supplied by the manufacturer for coatings, thinners, and solvents.
 - (iii) Monthly emissions in pounds of VOC.
 - (iv) Calculated monthly volume-weighted average VOC content of the coating as applied.

If monthly records sufficient to determine an accurate monthly weighted average are not available, then a compliance method specified in this subsection or subsection (b) must be used to confirm compliance. Records necessary for determining compliance shall be maintained at the source for a minimum of three (3) years and shall be made available upon request.

(B) Using coatings in compliance with 326 IAC 8-2-9(d), in the tank or reservoir, and maintaining a viscosity of the coatings that is no less than the viscosity of the initial coating. During the first year of operation using this compliance method the source must demonstrate, by means of viscosity readings and a minimum of two (2) U.S. EPA approved VOC content tests, performed at a minimum four (4) month interval, that the VOC content of the coating as applied does not exceed the VOC content stipulated in 326 IAC 8-2-9(d). Such testing must comply with the provisions of 326 IAC 3-2.1. After the first year

of operation and providing that the VOC content tests have confirmed compliance using viscosity readings, the source may use viscosity readings to confirm compliance. Sources may monitor the viscosity of the coating with a viscosity meter or an equivalent method approved by the department. The viscosity shall be measured weekly or after each time solvent is added to the tank or reservoir, whichever is more frequent. The viscosity measurement must be corrected for the temperature of the coating in the tank or reservoir and the solvent density of the thinner. Records of viscosity and temperature, sufficient to confirm compliance, shall be maintained at the source for a minimum of three (3) years and shall be made available upon request. Equipment necessary to demonstrate compliance based on viscosity must be properly maintained and available at all reasonable times. If viscosity is not monitored, then another compliance method specified in this subsection must be used to confirm compliance. For determining compliance based on this clause, an actual test, using approved methods such as a U.S. EPA Method 24 test and sampling procedures, of the VOC content of the coating in the tank or reservoir shall take precedence over viscosity.

(b) VOC emissions shall be limited to no greater than the equivalent emissions, expressed as pounds of VOC per gallon of coating solids, allowed under the applicable emission limitation contained in this article for any surface coating operation using the compliance methods contained in subsection (a) or section 5 of this rule. Equivalency shall be determined by the following equation:

$$E = \frac{L}{1 - \frac{L}{D}}$$

Where: L = Applicable emission limit from this article in pounds of VOC per gallon of coating.
 D = Density of VOC in coating in pounds per gallon of VOC.
 E = Equivalent emission limit in pounds of VOC per gallon of coating solids as applied.

A solvent density of seven and thirty-six hundredths (7.36) pounds of VOC per gallon of coating shall be used to determine equivalent pounds of VOC per gallon of solids for the applicable emission limit contained in this article. Actual solvent density shall be used to determine compliance of surface coating operations using the compliance methods contained in subsection (a) or section 5 of this rule.

(c) The overall efficiency of any capture system and control device determined by the test methods and procedures specified in section 4 of this rule shall be no less than the equivalent overall efficiency which shall be calculated by the following equation:

$$O = \frac{V - E}{V} \times 100$$

Where: V = The actual VOC content of the coating or if multiple coatings are used, the daily weighted average VOC content of all coatings, as applied to the subject coating line as determined by the applicable test methods and procedures specified in section 4 of this rule in units of pounds of VOC per gallon of coating solids as applied.
 E = Equivalent emission limit in pounds of VOC per gallon of coating solids as applied.
 O = Equivalent overall efficiency of the capture system and control device as a percentage.

(d) Any equivalent method which is allowed to be used to determine or achieve compliance with any provision of this article shall be submitted to the U.S. EPA as a SIP revision.

*This document has been incorporated by reference and is available at the Indiana Department of Environmental Management, Office of Air Management.

[As amended at: 20 IR 6.]

326 IAC 8-1-3 ----- General provisions relating to VOC rules: compliance schedules

(a) All sources located in Clark, Floyd, Lake, Marion, and Porter Counties which were in operation prior to December 28, 1979, and not meeting the requirements of 326 IAC 8-2-2 through 326 IAC 8-2-8, Surface Coating of Autos, Cans, Coils, Paper, Metal Furniture, Large Appliances, and Magnet Wire, 326 IAC 8-2-11, Fabric and Vinyl Coating, 326 IAC 8-3, Degreasing, 326 IAC 8-4-2, Petroleum Refineries, 326 IAC 8-4-3(b), Fixed Roof Tanks, 326 IAC 8-4-4, Bulk Gasoline Terminals, 326 IAC 8-4-5, Bulk Gasoline Plants, 326 IAC 8-4-7, Gasoline Transport, and 326 IAC 8-5-2, Asphalt Paving, shall achieve compliance as expeditiously as practicable, but not later than indicated in the following compliance schedule:

- (1) Submittal of plans and specifications to the board by December 31, 1980.
- (2) Contracts for emission control systems or process modification awarded or purchase orders issued by March 31, 1981.
- (3) Initiation of on-site construction or installations by June 30, 1981.
- (4) Completion of on-site construction or installations by September 30, 1982.
- (5) Demonstration of final compliance by December 31, 1982.

(b) All sources located in Clark, Floyd, Lake, Marion, and Porter Counties which were in operation prior to November 1, 1980, and not meeting the requirements of 326 IAC 8-2-9, Miscellaneous Metal Coating, 326 IAC 8-2-10, Flat Wood Coating, 326 IAC 8-4-3(c), Floating Roof Tanks, 326 IAC 8-4-8, Refinery Leaks, 326 IAC 8-4-9, Truck Leaks, 326 IAC 8-5-3, Synthesized Pharmaceutical Manufacturing, 326 IAC 8-5-4, Rubber Tire Manufacturing, and 326 IAC 8-5-5, Graphic Arts, shall achieve compliance as expeditiously as practicable, but not later than indicated in the following compliance schedule:

- (1) Submittal of plans and specifications to the board by June 30, 1981.
- (2) Contracts for emission control system or process modification awarded or purchase orders issued by August 31, 1981.
- (3) Initiation of on-site construction or installations by October 31, 1981.
- (4) Completion of on-site construction or installations by October 31, 1982.
- (5) Demonstration of final compliance by December 31, 1982.

(c) All sources located in Elkhart and St. Joseph Counties which either were in operation prior to December 28, 1979, and are not meeting the requirements of 326 IAC 8-2-2 through 326 IAC 8-2-8, Surface Coating of Autos, Cans, Coils, Paper, Metal Furniture, Large Appliances, and Magnet Wire, 326 IAC 8-2-11, Fabric and Vinyl Coating, 326 IAC 8-3, Degreasing, 326 IAC 8-4-2, Petroleum Refineries, 326 IAC 8-4-3(b), Fixed Roof Tanks, 326 IAC 8-4-4, Bulk Gasoline Terminals, 326 IAC 8-4-5, Bulk Gasoline Plants, 326 IAC 8-4-7, Gasoline Transport, and 326 IAC 8-5-2, Asphalt Paving or were in operation prior to November 1, 1980, and are not meeting the requirements of 326 IAC 8-2-9, Miscellaneous Metal Coating, 326 IAC 8-2-10, Flat Wood Coating, 326 IAC 8-4-3(c), Floating Roof Tanks, 326 IAC 8-4-8, Refinery Leaks, 326 IAC 8-4-9, Truck Leaks, 326 IAC 8-5-3, Synthesized Pharmaceutical Manufacturing, 326 IAC 8-5-4, Rubber Tire Manufacturing, and 326 IAC 8-5-5, Graphic Arts, shall achieve compliance as expeditiously as practicable, but not later than indicated in the following compliance schedule:

- (1) Submittal of plans and specifications to the board by June 30, 1985.
- (2) Contracts for emission control systems or process modification awarded or purchase orders issued by August 31, 1985.
- (3) Initiation of on-site construction or installation by October 31, 1985.

(4) Completion of on-site construction or installation by September 30, 1986.

(5) Demonstration of final compliance by December 31, 1986.

(d) In cases where an existing facility demonstrates that compliance is not possible by the interim dates specified in subsection (a), an extension may be granted by the commissioner. The facility shall submit a letter of intent which shows compliance with this rule as expeditiously as possible, but in no event later than December 31, 1982, and shall include a schedule of dates for the following:

(1) Submittal of plans.

(2) Start construction.

(3) Completion of construction.

(4) Achieving compliance.

(5) Submit performance results.

Once the board has approved a source's compliance plan, the plan shall be incorporated into the facilities' permit and the plan shall be submitted to the U.S. EPA as a SIP revision. Failure to operate within these conditions shall be considered a violation of this rule.

(e) In cases where an existing facility demonstrates that the emission limitation specified in this rule is not attainable considering economic and technological feasibility, and no offset is available to satisfy 326 IAC 2-4, the source may petition the board to receive an extension beyond the dates specified in subsections (a) through (c). The petition shall include the following:

(1) Dates of equipment modification plans.

(2) Dates of equipment installation and/or construction.

(3) Yearly emission limitations demonstrating reasonable further progress.

(4) Date of final compliance, in no case later than December 31, 1987.

Once the commissioner has approved a source's compliance plan, it shall be incorporated into the facilities' permit and the plan shall be submitted to the U.S. EPA as a SIP revision. Failure to operate within these conditions shall be considered a violation of this rule.

(f) All sources located in Clark, Floyd, Lake, Marion, Hendricks, and Porter Counties with a monthly throughput of twenty thousand (20,000) gallons per month or greater and not meeting the requirements of 326 IAC 8-4-6, Gasoline Dispensing Facilities, shall achieve compliance as expeditiously as practical, but not later than in the compliance schedule listing in subsection (a) for those sources in operation prior to January 1, 1980.

(g) All sources located in Elkhart and St. Joseph Counties with a monthly throughput of twenty thousand (20,000) gallons per month or greater, and not meeting the requirements of 326 IAC 8-4-6, Gasoline Dispensing Facilities, shall achieve compliance as expeditiously as practicable but not later than in the compliance schedule listed in subsection (c).

(h) All sources located in Clark, Elkhart, Floyd, Hendricks, Lake, Marion, Porter, and St. Joseph Counties which were in operation prior to January 1, 1980, and have a monthly throughput between ten thousand (10,000) and twenty thousand (20,000) gallons per month, and not meeting the requirements of 326 IAC 8-4-6, Gasoline Dispensing Facilities, shall achieve compliance as expeditiously as practicable, but not later than indicated in the following compliance schedule:

(1) Submittal of plans and specifications to the board by June 30, 1986.

(2) Contracts for emission control system or process modification awarded or purchase orders issued by August 31, 1986.

(3) Initiation of on-site construction or installation by October 31, 1986.

(4) Completion of on-site construction or installation by September 30, 1987.

(5) Demonstration of final compliance by December 31, 1987.

(i) All sources subject to the requirements of 326 IAC 8-4 located in Boone, Dearborn, Hamilton, Hancock, Harrison, Johnson, Morgan, and Shelby Counties which were in existence prior to July 1, 1989, shall achieve compliance not later than July 1, 1990.

[As amended at: 13 IR 6.]

326 IAC 8-1-4 ----- General provisions relating to VOC rules: testing procedures

(a) The following test methods and procedures shall be used to determine compliance of as-applied coatings with the limitations contained in this article:

(1) Sampling procedures shall follow the guidelines presented in the following:

(A) ASTM D3925, "Standard practice for sampling liquid paints and related pigment coatings"*.

(B) ASTM E300, "Standard practice for sampling industrial chemicals"*.

(2) Samples collected for analysis shall be one (1) liter taken into a one (1) liter container at a location and time such that the sample will be representative of the coating as applied. The container must be tightly sealed immediately after the sample is taken. Any solvent or other volatile organic material added after the sample is taken must be measured and accounted for in the calculations in subdivision (4). For multiple package coatings, separate samples of each component shall be obtained.

(3) The following applicable analytical methods shall be used to determine the composition of coatings as applied:

(A) Method 24 of 40 CFR 60, Appendix A**, shall be used to determine the volatile organic compound content in coatings. If it is demonstrated to the satisfaction of the commissioner that plant coating formulation data are equivalent to Method 24 results, formulation data may be used. Any determination approving the use of formulation data shall be submitted to the U.S. EPA as a SIP revision. In the event of any inconsistency between a Method 24 test and a facility's formulation data, the Method 24 test will govern.

(B) Method 24A of 40 CFR 60, Appendix A**, shall be used to determine the volatile organic compound content and density of rotogravure printing inks and related coatings. If it is demonstrated to the satisfaction of the commissioner that plant coating formulation data are equivalent to Method 24A results, formulation data may be used. Any determination approving the use of formulation data shall be submitted to the U.S. EPA as a SIP revision. In the event of any inconsistency between a Method 24A test and a facility's formulation data, the Method 24A test will govern.

(C) The following ASTM methods are the analytical procedures for determining certain factors related to coatings:

(i) ASTM D1475-60, "Standard test method for density of paint, varnish, lacquer, and related products"*.

(ii) ASTM D2369-87, "Standard test method for volatile content of a coating"*.

(iii) ASTM D3792-86, "Standard test method for water content of water-reducible paints by direct injection into a gas chromatograph"*.

(iv) ASTM D4017-81, "Standard test method for water content in paints and paint materials by the Karl Fischer method"*.

(v) ASTM D4457-85, "Standard test method for determination of dichloromethane and 1, 1, 1, trichloroethane in paints and coatings by direct injection into a gas chromatograph"*. This method may be used to develop protocols for any compound specifically exempted from the definition of volatile organic compound.

(vi) ASTM D2697-86, "Standard test method for volume nonvolatile matter in clear or pigmented coatings"*.

(vii) ASTM D3980, "Standard practice for interlaboratory testing of paint and related materials"*.

(viii) ASTM E180-85, "Practice for determining the precision data of ASTM methods for analysis of and testing of industrial chemicals"*.

- (ix) ASTM D2372-85, "Standard method of separation of vehicle from solvent-reducible paints"*.
- (D) The commissioner may determine that the analytical methods specified in clauses (A) through (C) are not appropriate to determine compliance and may either specify or allow an alternate test method. Such alternate test method shall be submitted to the U.S. EPA as a SIP revision.
- (4) Calculations for determining the volatile organic compound content, water content, and the content of any compounds which are specifically exempted from the definition of volatile organic compound of coatings, inks, and fountain solutions as applied shall follow the guidance provided in the following documents:
 - (A) EPA 340/1-86-016, "A Guide for Surface Coating Calculation"***.
 - (B) EPA 450/3-84-019, "Procedures for Certifying Quantity of Volatile Organic Compounds Emitted by Paint, Ink, and Other Coatings", revised June 1986***.
 - (C) EPA 340/1-88-004, "A Guideline for Graphic Arts Calculations", June 1988***.
- (b) The protocol for determining the transfer efficiency of coating applicators at topcoat coating operations at an automobile assembly facility shall follow the procedure in EPA 450/3-88-018, "Protocol for Determining the Daily VOC Emission Rate of Automobile and Light Duty Truck Topcoat Operations", December 1988***.
- (c) The following test methods, as appropriate, shall be used by emission sources required to determine capture efficiency:
 - (1) Test methods in 40 CFR 51, Appendix M**, as follows:
 - (A) Method 204, Criteria for and Verification of a Permanent or Temporary Total Enclosure.
 - (B) Method 204A, Volatile Organic Compounds Content in Liquid Input Stream.
 - (C) Method 204B, Volatile Organic Compounds Emissions in Captured Stream.
 - (D) Method 204C, Volatile Organic Compounds Emissions in Captured Stream (Dilution Technique).
 - (E) Method 204D, Volatile Organic Compounds Emissions in Uncaptured Stream from Temporary Total Enclosure.
 - (F) Method 204E, Volatile Organic Compounds Emissions in Uncaptured Stream from Building Enclosure.
 - (G) Method 204F, Volatile Organic Compounds Content in Liquid Input Stream (Distillation Approach).
 - (2) Alternative capture efficiency protocols and test methods may be used that satisfy criteria of either the data quality objective approach or the lower confidence limit approach as listed in 40 CFR 63, Subpart KK, Appendix A**.
- (d) Control device efficiency shall be determined by simultaneously measuring the inlet and outlet gas phase volatile organic material concentrations and gas volumetric flow rates in accordance with the gas phase test methods specified in subsection (f).
- (e) The overall efficiency of the emission control system shall be determined as the product of each individual capture system efficiency and each control device efficiency or by the liquid/liquid test protocol for each solvent recovery system. In those cases in which the overall efficiency is being determined for an entire line, the capture efficiency represents the total capture efficiency over the entire line.
- (f) Determination of control efficiency shall be made using the following methods in 40 CFR 60, Appendix A**:
 - (1) Method 18, 25, or 25A, as appropriate to the conditions at the site, shall be used to determine volatile organic compound concentration. Method selection shall be based on consideration of the diversity of organic species present, their total concentration, and on consideration of the potential presence of interfering gases. Except as indicated in the following, the test shall consist of three (3) separate runs, each lasting a minimum of sixty (60) minutes, unless the commissioner de-

termines that process variables dictate shorter sampling times:

- (A) When the method is to be used to determine the efficiency of a fixed-bed carbon adsorption system with a common exhaust stack for all the individual adsorber vessels, the test shall consist of three (3) separate runs, each coinciding with one (1) or more complete sequences through the adsorption cycles of all the individual adsorber vessels.
- (B) When the method is to be used to determine the efficiency of a fixed-bed carbon adsorption system with individual exhaust stacks for each adsorber vessel, each adsorber vessel shall be tested individually. The test for each adsorber vessel shall consist of three (3) separate runs. Each run shall coincide with one (1) or more complete adsorption cycles.
- (2) Method 1 or 1A shall be used for sample and velocity traverses.
- (3) Method 2, 2A, 2C, or 2D shall be used for velocity and volumetric flow rates.
- (4) Method 3 shall be used for gas analysis.
- (5) Method 4 shall be used for stack gas moisture.
- (6) Methods 2, 2A, 2C, 2D, 3, and 4 shall be performed, as applicable, at least twice during each test run.
- (g) The method for determining the emissions of gasoline from a vapor recovery system are delineated in 40 CFR Part 60, Subpart XXX, Section 60.503**. Guidance on conducting the test will be found in the following:
 - (1) EPA 340/1-80-012, "Inspection Manual for Control of Volatile Organic Emissions from Gasoline Marketing Operations"***.
 - (2) EPA 450/2-77-026, "Control of Hydrocarbons from Tank Truck Gasoline Loading Terminals"***.
- (h) The method for determining volatile organic compound emissions from organic solvent degreasing operations are delineated in EPA 905/2-78-001, "Regulatory Guidance for Control of Volatile Organic Compound Emissions from 15 Categories of Stationary Sources", Section XX.9404, pages 48 and 49***.
- (i) The VOC emissions from sources engaged in synthesized pharmaceutical manufacturing (326 IAC 8-5-3), pneumatic rubber tire manufacturing (326 IAC 8-5-4), and graphic arts system (326 IAC 8-5-5) shall be determined using the Method 25 contained in 40 CFR Part 60, Appendix A**.
- (j) Compliance with the gap requirement for external floating roof tanks shall be determined using the test procedure specified in the U.S. EPA guideline document EPA 450/2-78-047, "Control of Volatile Organic Emissions from Petroleum Liquid Storage in External Floating Roof Tanks"***.
- (k) The volume percent solids of a coating shall be calculated using either EPA 450/3-84-019*, "Procedures for Certifying Quantity of VOC's Emitted by Paint, Ink, and Other Coatings", December 1984*** and no later amendments or using some other equivalent method. Such equivalent method shall be submitted to U.S. EPA as a SIP revision.
- (l) An owner or operator of a source must be able to document that the coating manufacturer used either ASTM D2369-87* or other equivalent method to determine the volatile content of the coatings supplied and must also be able to document that the coating manufacturer used EPA 450/3-84-019*** or other equivalent method to calculate the volume percent solids content of the coatings. Such equivalent method shall be submitted to the U.S. EPA as a SIP revision.
- (m) The commissioner or U.S. EPA may verify any test results submitted by a source. In the event of any inconsistency between test results, the commissioner's or U.S. EPA's test results will take precedence over results submitted by the source.

*These documents have been incorporated by reference and are available at the American Society for Testing and Materials (ASTM), 100 Barr Harbor Drive, West Conshohocken, Pennsylvania 19428-2959, (610) 832-9585, 1916 Race Street, Philadelphia, Pennsylvania

19103 (Phone: 215/299-5462) or the Indiana Department of Environmental Management, Office of Air Management.

**These documents have been incorporated by reference and are available at the Government Printing Office, Washington, D.C. 20402 or are available for copying from the Indiana Department of Environmental Management, Office of Air Management, 100 North Senate Avenue, Indianapolis, Indiana 46204-2220.

***These EPA guidance documents have been incorporated by reference and are available at the Office of Air Quality Planning and Standards, Research Triangle Park, North Carolina 27711 (919/541-2777) or are available for copying at the Indiana Department of Environmental Management, Office of Air Management, 100 North Senate Avenue, Indianapolis, Indiana 46204-2220.

[As amended at: 24 IR 3619.]

326 IAC 8-1-5 ----- General provisions relating to VOC rules: petition for site-specific reasonably available control technology (RACT) plan

(a) An owner or operator of a source may submit a petition to the commissioner requesting a site-specific Reasonably Available Control Technology (RACT) plan as an alternative to the requirements specified in 326 IAC 8. This petition for site-specific RACT must contain:

- (1) the name and address of the company and the name and telephone number of a responsible company representative over whose signature the petition is submitted;
- (2) a description of all operations conducted at the location to which the petition applies and the purpose the volatile organic compound emitting equipment serves within the operations;
- (3) reference to the specific emission limits, operational or equipment controls for which alternative emission limits, operational or equipment controls are proposed;
- (4) a detailed description of the proposed alternative emission limits, operational or equipment controls, the magnitude of volatile organic compound emission reduction which will be achieved, and the quantity and composition of volatile organic compounds which will be emitted if the alternative emission limits, operational or equipment controls are instituted;
- (5) a schedule for the installation or institution of the alternative operational or equipment controls in conformance with the appropriate compliance schedule section;
- (6) a demonstration that the alternative control program constitutes reasonably available control technology for the petitioned facility. The factors to be presented in this demonstration include but are not limited to:
 - (A) the capital expenditure necessary to achieve the petitioned level of control;
 - (B) the impact of these costs on the firm;
 - (C) the energy requirements of the petitioned level of control;
 - (D) the impact on the environment in terms of any increase in air, water, and solid waste effluent discharge of the petitioned level of control;
 - (E) any adverse worker or product safety implications of the petitioned level of control; and
 - (F) an analysis for each of the factors in clauses (A) through (E) above for the control levels otherwise required by 326 IAC 8.
- (b) The commissioner shall approve a petition for a site-specific RACT plan if:
 - (1) the petition is submitted in accordance with subsection (a) of this section;
 - (2) the petition demonstrates that the alternative control measures represent reasonably available control technology;
 - (3) the petition contains a compliance schedule for achieving and maintaining a reduction of volatile organic compound emissions as expeditiously as practicable.
- (c) Site-specific RACT plans shall be submitted to the U.S. EPA as a SIP revision.

326 IAC 8-1-6 ----- General provisions relating to VOC rules: general reduction requirements for new facilities

New facilities (as of January 1, 1980), which have potential emissions of 22.7 megagrams (25 tons) or more per year, located anywhere in the state, which are not otherwise regulated by other provisions of this article (326 IAC 8), shall reduce VOC emissions using best available control technology (BACT).

326 IAC 8-1-7 ----- General provisions relating to VOC rules: military specifications

If emission limitations set forth in this article (326 IAC 8) conflict with military specifications, the owner or operator of a source may petition the commissioner to have military specifications be the controlling limitation. If the commissioner approves the petition, the modified limitation shall be submitted to the U.S. EPA as a SIP revision.

326 IAC 8-1-9 ----- General provisions relating to VOC rules: general record keeping and reporting requirements

(a) For the purpose of records required under section 10(c), 11(c), or 12(c) of this rule, the applicable test methods and procedures specified in section 4 of this rule shall be used to determine the following:

- (1) The volatile organic compound (VOC) content of each coating, as applied.
- (2) The efficiency of each capture system and control device.

(b) Records required by this rule or records used to demonstrate that a source is exempt from the requirements of this article shall be submitted to the department or the U.S. EPA within thirty (30) days of the receipt of a written request.

(c) Coating sources subject to 326 IAC 8-5-5 shall comply with all applicable record keeping and reporting requirements. All records required by this rule or records necessary to determine compliance with 326 IAC 8-5-5 shall be accessible on-site for the most recent three (3) year period and shall be reasonably accessible for an additional two (2) year period.

[As added at: 20 IR 2317.]

326 IAC 8-1-10 ----- General provisions relating to VOC rules: compliance certification, record keeping, and reporting requirements for certain coating facilities using compliant coatings

(a) This section applies to any coating source that:

- (1) uses compliant coatings to comply with volatile organic compounds (VOC) emission limits; and
- (2) meets any of the applicability criteria that follow:
 - (A) 326 IAC 8-5-5(a)(1);
 - (B) 326 IAC 8-5-5(a)(2); or
 - (C) 326 IAC 8-5-5(a)(3)(A).

(b) Upon startup of a new coating facility, or upon changing the method of compliance for an existing coating facility from daily-weighted averaging or control devices to the use of compliant coatings, the owner or operator of the coating source identified in subsection

(a) shall certify to the department that the coating facility is in compliance with the requirements of this section. The certification shall include the following:

- (1) The name and location of the source.
- (2) The name, address, and telephone number of the person responsible for the source.
- (3) Identification of each VOC emitting coating facility and identification of the applicable emission limitation.
- (4) The name and identification number of each coating, as applied, used at each coating facility.

- (5) The mass of VOC (excluding water and exempt compounds) per volume of coating and the volume of each coating, as applied.
- (c) By May 1, 1997, or upon startup of a new coating facility, or upon changing the method of compliance for an existing coating facility from daily-weighted averaging or control devices to the use of compliant coatings, the owner or operator of a coating facility identified in subsection (a) shall for each coating facility and for each coating used collect and record each day and maintain all of the following information:
- (1) The name and identification number of each coating, as applied.
 - (2) The mass of VOC (excluding water and exempt compounds) per volume of coating for each coating, as applied, or the VOC content of each coating, as applied, expressed in units necessary to determine compliance.
 - (3) As new compliant coatings are added to a coating facility, the records required by this subsection shall be updated to include the new coating.
 - (4) If use of a coating is discontinued, the records required by this section shall be maintained consistent with section 9(c) of this rule.
- (d) By May 1, 1997, the owner or operator of a coating facility identified in subsection (a) shall notify the department in either of the following instances:
- (1) Any record showing use of any noncompliant coatings shall be reported by submitting a copy of the record to the department within thirty (30) days following use; such record shall also be submitted with the quarterly compliance report. The following information shall accompany each submittal:
 - (A) Name and location of the coating facility.
 - (B) Time, date, and duration of the noncompliance.
 - (C) Corrective action taken.
 - (2) At least thirty (30) calendar days before changing the method of compliance from the use of compliant coatings to daily-weighted averaging or control devices, the owner or operator shall comply with all requirements of section 11(b) or 12(b) of this rule, respectively. Upon changing the method of compliance for a coating facility from the use of compliant coatings to daily-weighted averaging or control devices, the owner or operator shall comply with all requirements of section 11 or 12 of this rule, respectively.

[As added at: 20 IR 2318.]

326 IAC 8-1-11 ----- General provisions relating to VOC rules: compliance certification, record keeping, and reporting requirements for certain coating facilities using daily-weighted averaging

- (a) This section applies to any owner or operator of a coating source that:
- (1) uses daily-weighted averaging on the coating facility to comply with volatile organic compound (VOC) emission limits; and
 - (2) meets any of the applicability criteria that follow:
 - (A) 326 IAC 8-5-5(a)(1);
 - (B) 326 IAC 8-5-5(a)(2); or
 - (C) 326 IAC 8-5-5(a)(3)(A).
- (b) Upon startup of a new coating facility, or upon changing the method of compliance for an existing coating facility from the use of compliant coatings or control devices to daily-weighted averaging, the owner or operator of a coating facility identified in subsection (a) shall certify to the department that the coating facility is in compliance with the requirements of this section. The certification shall include:
- (1) The name and location of the source.
 - (2) The address and telephone number of the person responsible for the source.
 - (3) Identification of each coating facility and identification of the applicable emission limitation.

- (4) The name and identification number of each coating facility that will comply by means of daily-weighted averaging.
 - (5) The VOC content of each coating, as applied, each day for each coating facility, expressed in units necessary to determine compliance.
 - (6) The instrument or method by which the owner or operator will accurately measure or calculate the VOC content of each coating and the volume of each coating, as applied, used each day at each coating facility.
 - (7) The method by which the owner or operator will create and maintain records each day as required in subsection (c).
 - (8) Calculation of the daily-weighted average for a day representative of current or projected maximum production levels.
 - (9) The time at which the coating facility's day begins if a time other than midnight local time is used to define a day.
- (c) On and after May 1, 1997, or upon initial startup of a new coating facility, or upon changing the method of compliance for an existing coating facility from the use of compliant coatings or control devices to daily-weighted averaging, the owner or operator of a coating facility identified in subsection (a) shall for each coating facility and for each coating used collect and record each day, and maintain all of the following information:
- (1) The name and identification number of each coating, as applied.
 - (2) The mass of VOC per volume (excluding water and exempt compounds) and the volume of each coating (excluding water and exempt compounds), as applied, or the VOC content and the volume of each coating, as applied, expressed in units necessary to determine compliance.
 - (3) The daily-weighted average VOC content of all coatings, in each coating facility.
- (d) On and after May 1, 1997, the owner or operator of a coating facility identified in subsection (a) shall notify the department in either of the following instances:
- (1) Any record showing noncompliance with the applicable daily-weighted average requirements shall be reported by submitting a copy of the record to the department within thirty (30) days following noncompliance; such record shall also be submitted with the quarterly compliance report. The following information shall accompany each submittal:
 - (A) Name and location of the coating facility.
 - (B) Date and duration of the noncompliance.
 - (C) Corrective action taken.
 - (2) At least thirty (30) calendar days before changing the method of compliance from daily-weighted averaging to compliant coatings or control devices, the owner or operator shall comply with all requirements of section 10(b) or 12(b) of this rule, respectively. Upon changing the method of compliance from daily-weighted averaging to the use of compliant coatings or control devices, the owner or operator shall comply with all requirements of section 10 or 12 of this rule, respectively.

[As added at: 20 IR 2319.]

326 IAC 8-1-12 ----- General provisions relating to VOC rules: compliance certification, record keeping, and reporting requirements for certain coating facilities using control devices

- (a) This section applies to any owner or operator of a coating source that:
 - (1) uses control devices to comply with volatile organic compounds (VOC) emission limits; and
 - (2) meets the applicability criteria that follow:
 - (A) 326 IAC 8-5-5(a)(1);
 - (B) 326 IAC 8-5-5(a)(2); or
 - (C) 326 IAC 8-5-5(a)(3)(A).

(b) By May 1, 1997, or upon startup of a new coating facility, or upon changing the method of compliance for an existing coating facility, the owner or operator of the coating facility shall comply with the following requirements:

- (1) Control system operation, maintenance, and testing requirements shall be as follows:
 - (A) The control system shall be operated and maintained according to the manufacturer's recommendations but may be modified based on the results of the initial or subsequent compliance test or upon the written request of the department.
 - (B) A copy of the operating and maintenance procedures shall be maintained in a convenient location at the source property and as close to the control system as possible for reference by plant personnel and department inspectors.
 - (C) The control system shall be tested according to the following schedule and in the following situations:
 - (i) An initial compliance test shall be conducted. Compliance tests shall be conducted no later than every thirty (30) months after the date of the initial test.
 - (ii) A compliance test shall be conducted whenever the owner or operator chooses to operate a control system under conditions different from those that were in place at the time of the previous test.
 - (iii) A compliance test shall be performed within ninety (90) days of:
 - (AA) startup of a new coating facility;
 - (BB) changing the method of compliance for an existing coating facility from compliant coatings or daily-weighted averaging to control devices; or
 - (CC) receipt of a written request from the department or the U.S. EPA.
 - (D) All compliance tests shall be conducted according to a protocol approved by the department at least thirty (30) days before the test. The protocol shall contain, at a minimum, the following information:
 - (i) Test procedures.
 - (ii) Operating and control system parameters.
 - (iii) Type of VOC containing process material being used.
 - (iv) The process and control system parameters that will be monitored during the test.
- (2) Monitoring equipment requirements shall be as follows:
 - (A) If a thermal incinerator is used for VOC reduction, a temperature monitoring device capable of continuously recording the temperature of the gas stream in the combustion zone of the incinerator shall be used. The temperature monitoring device shall have an accuracy of one percent (1%) of the temperature being measured in degrees Centigrade, or plus or minus five-tenths degree Centigrade ($\pm 0.5^{\circ}\text{C}$), whichever is more accurate.
 - (B) If a catalytic incinerator is used for VOC reduction, a temperature device capable of continuously recording the temperature in the gas stream immediately before and after the catalyst bed of the incinerator shall be used. The temperature monitoring device shall have an accuracy of one percent (1%) of the temperature being measured in degrees Centigrade, or plus or minus five-tenths degree Centigrade ($\pm 0.5^{\circ}\text{C}$), whichever is more accurate.
 - (C) If a carbon adsorber is used to remove and recover VOC from the gas stream, a VOC monitoring device capable of continuously recording the concentration level of VOC at the outlet of the carbon bed shall be used. The monitoring device shall be based on a detection principle such as infrared, photoionization, or thermal conductivity.

- (D) Where a VOC recovery device other than a carbon adsorber is used, the source shall provide to the department information describing the operation of the device and the process parameters that would indicate proper operation and maintenance of the control device. The department may request further information and will specify appropriate monitoring procedures, record keeping, and reporting requirements.

(c) On and after May 1, 1997, or on and after startup of a new coating facility, or upon changing the method of compliance for an existing coating facility from the use of compliant coatings or daily-weighted averaging to control devices, the owner or operator of a coating facility identified in subsection (a) shall collect and record each day and maintain all of the following information each day for each coating facility:

- (1) The name and identification number of each coating used at each coating facility.
- (2) The mass of VOC per unit volume of coating solids, as applied, the volume solids content, as applied, and the volume, as applied, of each coating expressed in units necessary to determine compliance, used each day at each coating facility.
- (3) The maximum VOC content (mass of VOC per unit volume of coating solids, as applied) or the daily-weighted average VOC content (mass of VOC per unit volume of coating solids, as applied) of the coatings used each day on each coating facility.
- (4) The required overall emission reduction efficiency for each day for each coating facility.
- (5) The actual overall emission reduction efficiency achieved for each day for each coating facility as determined during the compliance test required by subsection (b)(1)(C).
- (6) Control device monitoring data as follows:

(A) For thermal incinerators, the following:

- (i) Continuous records of the temperature in the gas stream in the combustion zone of the incinerator.
- (ii) Records of all three (3) hour periods of operation in which the average combustion temperature of the gas stream in the combustion zone was more than fifty degrees Fahrenheit (50°F) (twenty-eight degrees Centigrade (28°C)) below the average combustion temperature that existed during the most recent test that demonstrated that the coating facility was in compliance.

(B) For catalytic incinerators, the following:

- (i) Continuous records of the temperature of the gas stream both upstream and downstream of the catalyst bed of the incinerator.
- (ii) Records of all three (3) hour periods of operation in which the average temperature measured at the process vent stream immediately before the catalyst bed is more than fifty degrees Fahrenheit (50°F) (twenty-eight degrees Centigrade (28°C)) below the average temperature of the process vent stream that existed during the most recent test that demonstrated that the coating facility was in compliance.
- (iii) Records of all three (3) hour periods of operation in which the average temperature difference across the catalyst bed is less than eighty percent (80%) of the temperature difference measured during the most recent test that demonstrated that the coating facility was in compliance.

(C) For carbon adsorbers, the following:

- (i) Continuous records of the VOC concentration level or reading in the exhaust stream of the carbon adsorber.
- (ii) Records of all three (3) hour periods of operation during which either the average VOC concentration or the reading of organic compounds in the exhaust gases is more than twenty percent (20%) greater than the average

exhaust gas concentration or reading measured by the organic compound monitoring device during the most recent determination of the recovery efficiency of the carbon adsorber that demonstrated that the coating facility was in compliance.

- (D) Facilities using VOC recovery devices other than carbon adsorbers shall maintain the monitoring records and meet the reporting requirements specified by the department of subsection (b)(2)(D).
- (7) A log of operating time for the capture system, control device, monitoring equipment, and the associated coating facility.
- (8) A maintenance log for the capture system, control device, and monitoring equipment detailing all routine and nonroutine maintenance performed including dates and duration of any outages.
- (d) On and after May 1, 1997, the owner or operator of a coating facility identified in subsection (a) shall notify the department in either of the following instances:
 - (1) Any record showing noncompliance with the applicable requirements for control devices shall be reported by submitting a copy of the record to the department within thirty (30) days following noncompliance; such record shall also be submitted with the quarterly compliance report. The following information shall accompany each submittal:
 - (A) Name and location of the coating facility.
 - (B) Identification of the control system where the noncompliance occurred and the coating facility it served.
 - (C) Time, date, and duration of the noncompliance.
 - (D) Corrective action taken.
 - (2) At least thirty (30) calendar days before changing the method of compliance from control devices to the use of compliant coatings or daily-weighted averaging, the owner or operator shall comply with all applicable requirements of section 10(b) or 11(b) of this rule, respectively. Upon changing the method of compliance from control devices to the use of compliant coatings or daily-weighted averaging, the owner or operator shall comply with all requirements of section 10 or 11 of this rule, respectively, applicable to the coating facility subject to 326 IAC 8-5-5.

[As added at: 20 IR 2319.]

RULE 2. SURFACE COATING EMISSION LIMITATIONS

326 IAC 8-2-1 ----- Surface coating emission limitations: applicability

- (a) This rule applies to the following:
 - (1) Facilities existing as of January 1, 1980, of the types described in sections 2 through 8 of this rule and section 11 of this rule, and facilities existing as of November 1, 1980, of the types described in sections 9 through 10 of this rule located in Clark, Elkhart, Floyd, Lake, Marion, Porter, and St. Joseph Counties; facilities of the types described in section 12 of this rule, located in Clark, Floyd, Lake, and Porter Counties; and facilities as described in section 13 of this rule, located in Clark County; and which are located at sources which have potential emissions of ninety and seven-tenths (90.7) megagrams (one hundred (100) tons) or greater per year of VOC.
 - (2) Facilities, construction of which commences after January 1, 1980, of the types described in sections 2 through 8 of this rule and section 11 of this rule, and facilities, construction of which commences after November 1, 1980, of the types described in sections 9 through 10 of this rule located in any county and which have potential emissions of twenty-two and seven-tenths (22.7) megagrams (twenty-five (25) tons) or greater per year of VOC.

- (3) Facilities existing as of July 1, 1990, of the types described in sections 2 through 13 of this rule located in Clark, Elkhart, Floyd, Lake, Marion, Porter, and St. Joseph Counties and which have actual emissions of greater than fifteen (15) pounds of VOC per day before add-on controls.
- (4) Facilities, construction of which commences after July 1, 1990, of the types described in sections 2 through 13 of this rule located in any county and which have actual emissions of greater than fifteen (15) pounds of VOC per day before add-on controls.

(b) Facilities described in subsection (a)(3) shall attain compliance with this rule no later than July 1, 1991.

[As amended at: 14 IR 1716.]

326 IAC 8-2-2 ----- Surface coating emission limitations: automobile and light duty truck coating operations

(a) This section establishes emission limitations for automobile and light duty truck surface coating operations which include all passenger car or passenger car derivatives capable of seating twelve (12) or fewer passengers and any motor vehicle rated at 3,864 kilograms (eight thousand five hundred (8,500) pounds) gross weight or less which are designed primarily for the purpose of transportation or are derivatives of such vehicles.

(b) No owner or operator of an automotive or light duty truck assembly plant subject to this section may cause, allow or permit the discharge into the atmosphere of any volatile organic compounds from the application, flash-off, and curing of prime and topcoat coatings on automobile and light duty truck bodies, hoods, fenders, cargo boxes, doors and grill opening panels to exceed:

- (1) 0.23 kilograms per liter of coating (1.9 pounds per gallon), excluding water, delivered to the applicator from prime application, flash-off area and oven operations.
- (2) 0.34 kilograms per liter of coating (2.8 pounds per gallon) excluding water, delivered to the applicator from topcoat application, flash-off area and oven operations.
- (3) 0.58 kilograms per liter of coating (4.8 pounds per gallon) excluding water, delivered to the applicator from final repair application, flash-off area and oven operations.

326 IAC 8-2-3 ----- Surface coating emission limitations: can coating operations

(a) This section establishes emission limitations for the coating applicator(s) and oven(s) of sheet, can or end coating lines involved in sheet basecoat (exterior and interior) and overvarnish; two-piece can exterior (basecoat and overvarnish); two- and three-piece can interior body spray; two-piece can exterior end (spray or roll coat); three-piece can side-seam spray and end sealing compound operations.

(b) No owner or operator of a can coating line subject to this section may cause, allow or permit the discharge into the atmosphere of any volatile organic compounds in excess of:

- (1) 0.49 kilograms per liter of coating (4.0 pounds per gallon) excluding water, delivered to the coating applicator from sheet basecoat (exterior and interior) and overvarnish. After December 31, 1985, this limitation shall be 0.34 kilograms per liter of coating (2.8 pounds per gallon) excluding water;
- (2) 0.51 kilograms per liter of coating (4.2 pounds per gallon) excluding water, delivered to the coating applicator from two- and three-piece can interior body spray and two-piece can exterior end (spray or roll coat) operations;
- (3) 0.66 kilograms per liter of coating (5.5 pounds per gallon) excluding water, delivered to the coating applicator from three-piece can side-seam spray operations;
- (4) 0.66 kilograms per liter of coating (5.5 pounds per gallon) excluding water, delivered to the coating applicator from end sealing compound operations. After December 31, 1985, this limitation shall be 0.44 kilograms per liter of coating (3.7 pounds per gallon) excluding water; or

- (5) 0.34 kilograms per liter of coating (2.8 pounds per gallon) excluding water, delivered to the coating applicator from two-piece can exterior (basecoat and overvarnish) operations.

326 IAC 8-2-4 ----- Surface coating emission limitations: coil coating operations

(a) This section establishes emission limitations for the coating of any flat metal sheet or strips that comes in rolls or coils.

(b) No owner or operator of a coil coating line subject to this section may cause, allow or permit the discharge into the atmosphere of any volatile organic compounds in excess of 0.42 kilograms per liter of coating (3.5 pounds per gallon) excluding water, delivered to the coating applicator from prime and topcoat or single coat operations. After December 31, 1985, this limitation shall be 0.31 kilograms per liter of coating (2.6 pounds per gallon) excluding water.

326 IAC 8-2-5 ----- Surface coating emission limitations: paper coating operations

(a) This section establishes emission limitations for web coating or saturation processes of paper, plastic, metal foil, and pressure sensitive tapes and labels regardless of substrate. Excluded from this category are single pieces of equipment that meet the emission limitations contained in 326 IAC 8-5-5 which conduct packaging rotogravure printing, publication rotogravure printing, or flexographic printing operations in line with surface coating lines.

(b) No owner or operator of a coating line subject to this section may cause, allow, or permit the discharge into the atmosphere of any volatile organic compounds in excess of thirty-five hundredths (0.35) kilograms per liter of coating (two and nine-tenths (2.9) pounds per gallon) excluding water, delivered to the coating applicator from a paper, plastic, metal foil, or pressure sensitive tape/labels coating line.

[As amended at: 13 IR 1017.]

326 IAC 8-2-6 ----- Surface coating emission limitations: metal furniture coating operations

(a) This section is applicable to surface coating of any furniture made of metal or any metal part which will be assembled with other metal, wood, fabric, plastic or glass parts to form a furniture piece.

(b) No owner or operator of a metal furniture coating line subject to this section may cause, allow or permit the discharge into the atmosphere of any volatile organic compounds in excess of 0.36 kilograms per liter of coating (3.0 pounds per gallon) excluding water, delivered to the coating applicator from prime and topcoat or single coat operations.

326 IAC 8-2-7 ----- Surface coating emission limitations: large appliance coating operations

(a) This section is applicable to the surface coating of doors, cases, lids, panels and interior support parts of residential and commercial washers, dryers, ranges, refrigerators, freezers, water heaters, dishwashers, trash compactors, air conditioners and other similar products.

(b) No owner or operator of a large appliance coating line subject to this section may cause, allow or permit the discharge into the atmosphere of any volatile organic compounds in excess of 0.34 kilograms per liter of coating (2.8 pounds per gallon) excluding water, delivered to the coating applicator from prime, single or topcoat coating operations.

(c) The use of quick-drying lacquers for repair of scratches and nicks that occur during assembly are exempt from the above requirements (limited to one gallon in an eight (8) hour period).

326 IAC 8-2-8 ----- Surface coating emission limitations: magnet wire coating operations

(a) This section establishes the emission limitations for the process of applying a coating of electrically insulating varnish or enamel to aluminum or copper wire for use in electrical machinery.

(b) No owner or operator of a magnet wire coating oven subject to this section may cause, allow or permit the discharge into the atmosphere of any volatile organic compounds in excess of 0.20 kilograms per liter of coating (1.7 pounds per gallon) excluding water, delivered to the coating applicator from magnet wire coating operations.

326 IAC 8-2-9 ----- Surface coating emission limitations: miscellaneous metal coating operations

(a) This section is applicable to the surface coating of the following:

- (1) Large and small farm machinery.
- (2) Small household appliances.
- (3) Office equipment.
- (4) Industrial machinery.
- (5) Any other industrial category which coats metal parts or products under the Standard Industrial Classification Code of major groups #33, #34, #35, #36, #37, #38, and #39.

(b) This section is not applicable to the surface coating of the following metal parts and products or to the following types of coating except as indicated in subsection (c):

- (1) Any metal parts or products limited by other sections of this rule.
- (2) Exterior of airplanes.
- (3) Automobile refinishing.
- (4) Customized top coating of automobiles and trucks, if production is less than thirty-five (35) vehicles per day.
- (5) Exterior of marine vessels.
- (6) Maintenance coatings of production equipment.
- (7) The application of adhesives or preparation of adhesives.
- (8) Lubricants used to prevent sticking of internally moving parts.
- (9) Chromium plated plastics.
- (10) The application of coatings to burial caskets (Standard Industrial Classification Code 3995) if the source is not located in or adjacent to a county designated as nonattainment for ozone.

(c) Commencing July 1, 1991, the operations described in subsection (b)(6) through (b)(9) shall comply with the requirements of this section.

(d) No owner or operator of a facility engaged in the surface coating of miscellaneous metal parts and products may cause, allow, or permit the discharge into the atmosphere of any volatile organic compounds in excess of the following:

- (1) Fifty-two hundredths (0.52) kilograms per liter (four and three-tenths (4.3) pounds per gallon) of coating, excluding water, delivered to a coating applicator that applies clear coatings. A clear coating is a coating that lacks color or opacity and is transparent and uses the undercoat as a reflectant base or undertone color.
- (2) Forty-two hundredths (0.42) kilograms per liter (three and five-tenths (3.5) pounds per gallon) of coating excluding water, delivered to a coating applicator in a coating application system that is air dried or forced warm air dried at temperatures up to ninety degrees Celsius (90°C) (one hundred ninety-four degrees Fahrenheit (194°F)).

- (3) Forty-two hundredths (0.42) kilograms per liter (three and five-tenths (3.5) pounds per gallon) of coating, excluding water, delivered to a coating applicator that applies extreme performance coatings. Extreme performance coatings are coatings designed for exposure to temperatures consistently above ninety-five degrees Celsius (95°C), detergents, abrasive or scouring agents, solvents, corrosive atmospheres, outdoor weather at all times, or similar environmental conditions.
- (4) Thirty-six hundredths (0.36) kilograms per liter (three (3) pounds per gallon) of coating, excluding water, delivered to a coating applicator for all other coatings and coating application systems.

(e) If more than one (1) emission limitation in subsection (d) applies to a specific coating, then the least stringent emission limitation shall be applied.

(f) Solvent sprayed from application equipment during cleanup or color changes shall be directed into containers. Such containers shall be closed as soon as such solvent spraying is complete, and the waste solvent shall be disposed of in such a manner that evaporation is minimized.

[As amended at: 13 IR 1678.]

326 IAC 8-2-10 ----- Surface coating emission limitations: flat wood panel manufacturing operations

(a) This section establishes the emission limitations for flat wood manufacturing and surface finishing of the following:

- (1) Printed interior panels made of hardwood plywood and thin particle board. "Printed interior panels" means panels whose grain or natural surface is obscured by fillers and basecoats upon which a simulated grain or decorative pattern is printed. "Hardwood particleboard" is a manufactured board one-fourth (1/4) inch or less in thickness made of individual wood particles which have been coated with a binder and formed into flat sheets by pressure.
- (2) Natural finish hardwood plywood panels. "Natural finish hardwood plywood panels" means panels whose original grain pattern is enhanced by essentially transparent finishes frequently supplemented by fillers and toners.
- (3) Hardboard paneling with Class II finishes. "Hardboard" is a panel manufactured primarily from inter-felted ligno-cellulosic fibers which are consolidated under heat and pressure in a hot press. "Class II finish" means finishes which meet the specifications of Voluntary Product Standard PS-59-73 as approved by the American National Standards Institute.

(b) This section does not apply to coating lines used solely in the manufacture of exterior siding, tileboard, or particleboard used as a furniture component. "Tileboard" means paneling that has a colored waterproof surface coating.

(c) If a coating line is used both for coating paneling subject to this section as described in subsection (a), of this section and for paneling exempt from this section as described in subsection (b), of this section, then any control equipment installed on such line shall be operated at all times when such line is in use.

(d) No owner or operator of a flatwood manufacturing facility subject to this section shall emit volatile organic compounds from a coating line in excess of:

- (1) 2.9 kg per 100 square meters of coated finished product (6.0 lb/1,000 sq ft) from printed interior panels, regardless of the number of coats applied;
- (2) 5.8 kg per 100 square meters of coated finished product (12.0 lb/1,000 sq ft) from natural finish hardwood plywood panels, regardless of the number of coats applied; and
- (3) 4.8 kg per 100 square meters of coated finished product (10.0 lb/1,000 sq ft) from Class II finishes on hardboard panels, regardless of the number of coats applied.

326 IAC 8-2-11 ----- Surface coating emission limitations: fabric and vinyl coating

(a) This section establishes emission limitations for fabric coating and vinyl coating. "Fabric coating" means the coating or saturation of a textile substrate with a knife, roll, or rotogravure coater to impart properties that are not initially present, such as strength, stability, water repellancy, or appearance. "Vinyl coating" means applying a functional, decorative, or protective topcoat or printing on vinyl coated fabric or vinyl sheets. Organisol and plastisol cannot be used to bubble emissions from vinyl printing and topcoating.

(b) The owner or operator of a coating line subject to this section must implement one (1) of the following means of reducing volatile organic compounds emissions:

(1) Limit the VOC content of coating to:

(A) 0.35 kilograms of VOC per liter of coating (2.9 pounds per gallon) excluding water, delivered to the coating applicator from a fabric coating line; or

(B) 0.58 kilograms of VOC per liter of coating (4.8 pounds per gallon) excluding water, delivered to the coating applicator from a vinyl coating line.

(2) Install add on capture and control devices with an overall control efficiency of not less than 67.5 percent which shall meet:

(A) capture efficiency of at least seventy-five percent (75%); and

(B) control efficiency from the control device(s) of at least ninety percent (90%).
In the case of incineration, the system shall have a destruction efficiency of ninety percent (90%) which will reduce VOC to carbon dioxide and water.

[As amended at: 12 IR 258.]

326 IAC 8-2-12 ----- Surface coating emission limitations: wood furniture and cabinet coating

(a) This section applies to surface coated wood furnishings which include cabinets (kitchen, bath and vanity), tables, beds, chairs, sofas (non-upholstered), art objects, and any other coated furnishings made of solid wood, wood composition or simulated wood material.

(b) An owner or operator of a wood furniture or cabinet coating operation subject to this section shall apply all coating material, with the exception of no more than ten (10) gallons of coating per day used for touch-up and repair operations, using one (1) or more of the following application systems: airless spray application system, air-assisted airless spray application system, electrostatic spray application system, electrostatic bell or disc application system, heated airless spray application system, roller coat, brush or wipe application system or dip-and-drain application system.

(c) Compliance with the provisions of this section shall be achieved on or before December 31, 1987. An owner or operator may submit a petition to the commissioner prior to December 31, 1987 to establish an extended schedule for compliance with this section. The petition shall include both a demonstration that compliance cannot be achieved by December 31, 1987 and milestone dates for purchases or construction necessary to achieve compliance. The petition, if approved by the commissioner, shall be submitted to the U.S. EPA as a SIP revision. Final compliance shall in no case extend beyond December 31, 1988.

[As amended at: 11 IR 2536.]

RULE 3. ORGANIC SOLVENT DEGREASING OPERATIONS**326 IAC 8-3-1 ----- Organic solvent degreasing operations: applicability**

(a) Sections 2 through 4 of this rule apply to the following:

(1) Existing facilities as of January 1, 1980, performing organic solvent degreasing operations located in Clark, Elkhart, Floyd, Lake, Marion, Porter, and St. Joseph Counties and which are located at sources which have potential emissions of ninety and seven-tenths (90.7) megagrams (one hundred (100) tons) or greater per year of VOC.

- (2) New facilities after January 1, 1980, performing organic solvent degreasing operations located anywhere in the state.
- (b) Sections 5 through 7 of this rule apply to the following:
 - (1) The following facilities performing organic solvent degreasing operations located in Clark, Elkhart, Floyd, Lake, Marion, Porter, and St. Joseph Counties existing as of July 1, 1990:
 - (A) Cold cleaner degreasers without remote solvent reservoirs.
 - (B) Open top vapor degreasers with an air to solvent interface of one (1) square meter (ten and eight-tenths (10.8) square feet) or greater.
 - (C) Conveyorized degreasers with an air to solvent interface of two (2) square meters (twenty-one and six-tenths (21.6) square feet) or greater.
- These facilities shall attain compliance with this rule no later than July 1, 1991.
- (2) Any new facility, construction of which commences after July 1, 1990, of the types described in subdivision (1) located in any county.
- (c) Section 8 of this rule applies to any person who sells, offers for sale, uses, or manufactures solvent for use in cold cleaning degreasers in the following counties:
 - (1) Clark.
 - (2) Floyd.
 - (3) Lake.
 - (4) Porter.

[As amended at: 22 IR 2854.]

326 IAC 8-3-2 ----- Organic solvent degreasing operations: cold cleaner operation

The owner or operator of a cold cleaning facility shall:

- (1) equip the cleaner with a cover;
- (2) equip the cleaner with a facility for draining cleaned parts;
- (3) close the degreaser cover whenever parts are not being handled in the cleaner;
- (4) drain cleaned parts for at least fifteen (15) seconds or until dripping ceases;
- (5) provide a permanent, conspicuous label summarizing the operating requirements;
- (6) store waste solvent only in covered containers and not dispose of waste solvent or transfer it to another party, in such a manner that greater than twenty percent (20%) of the waste solvent (by weight) can evaporate into the atmosphere.

326 IAC 8-3-3 ----- Organic solvent degreasing operations: open top vapor degreaser operation

The owner or operator of an open top vapor degreaser shall:

- (1) equip the vapor degreaser with a cover that can be opened and closed easily without disturbing the vapor zone;
- (2) keep the cover closed at all times except when processing work loads through the degreaser;
- (3) minimize solvent carryout by:
 - (A) racking parts to allow complete drainage;
 - (B) moving parts in and out of the degreaser at less than 3.3 meters per minute (eleven (11) feet per minute);
 - (C) degreasing the workload in the vapor zone at least thirty (30) seconds or until condensation ceases;
 - (D) tipping out any pools of solvent on the cleaned parts before removal; and
 - (E) allowing parts to dry within the degreaser for at least fifteen (15) seconds or until visually dry;
- (4) not degrease porous or absorbent materials, such as cloth, leather, wood or rope;

- (5) not occupy more than half of the degreaser's open top area with the workload;
- (6) not load the degreaser such that the vapor level drops more than fifty percent (50%) of the vapor depth when the workload is removed;
- (7) never spray above the vapor level;
- (8) repair solvent leaks immediately, or shut down the degreaser;
- (9) store waste solvent only in covered containers and not dispose of waste solvent or transfer it to another party, such that greater than twenty percent (20%) of the waste solvent (by weight) can evaporate into the atmosphere;
- (10) not use workplace fans near the degreaser opening;
- (11) not allow visually detectable water in the solvent exiting the water separator; and
- (12) provide a permanent, conspicuous label summarizing the operating requirements.

326 IAC 8-3-4 ----- Organic solvent degreasing operations: conveyORIZED degreaser operation

The owner or operator of a conveyORIZED degreaser shall:

- (1) minimize carryout emissions by:
 - (A) racking parts for best drainage;
 - (B) maintaining the vertical conveyor speed at less than 3.3 meters per minute (eleven (11) feet per minute);
- (2) store waste solvent only in covered containers and not dispose of waste solvent or transfer it to another party, in such a manner that greater than twenty percent (20%) of the waste solvent (by weight) can evaporate into the atmosphere;
- (3) repair solvent leaks immediately, or shut down the degreaser;
- (4) not use workplace fans near the degreaser opening;
- (5) not allow water in solvent exiting the water separator; and
- (6) provide a permanent, conspicuous label summarizing the operating requirements.

326 IAC 8-3-5 ----- Organic solvent degreasing operations: cold cleaner degreaser operation and control

(a) The owner or operator of a cold cleaner degreaser facility shall ensure that the following control equipment requirements are met:

- (1) Equip the degreaser with a cover. The cover must be designed so that it can be easily operated with one (1) hand if:
 - (A) the solvent volatility is greater than two (2) kiloPascals (fifteen (15) millimeters of mercury or three-tenths (0.3) pounds per square inch) measured at thirty-eight degrees Celsius (38°C) (one hundred degrees Fahrenheit (100°F));
 - (B) the solvent is agitated; or
 - (C) the solvent is heated.
- (2) Equip the degreaser with a facility for draining cleaned articles. If the solvent volatility is greater than four and three-tenths (4.3) kiloPascals (thirty-two (32) millimeters of mercury or six-tenths (0.6) pounds per square inch) measured at thirty-eight degrees Celsius (38°C) (one hundred degrees Fahrenheit (100°F)), then the drainage facility must be internal such that articles are enclosed under the cover while draining. The drainage facility may be external for applications where an internal type cannot fit into the cleaning system.
- (3) Provide a permanent, conspicuous label which lists the operating requirements outlined in subsection (b).
- (4) The solvent spray, if used, must be a solid, fluid stream and shall be applied at a pressure which does not cause excessive splashing.
- (5) Equip the degreaser with one (1) of the following control devices if the solvent volatility is greater than four and three-tenths (4.3) kiloPascals (thirty-two (32)

millimeters of mercury or six-tenths (0.6) pounds per square inch) measured at thirty-eight degrees Celsius (38°C) (one hundred degrees Fahrenheit (100°F)), or if the solvent is heated to a temperature greater than forty-eight and nine-tenths degrees Celsius (48.9°C) (one hundred twenty degrees Fahrenheit (120°F)):

- (A) A freeboard that attains a freeboard ratio of seventy-five hundredths (0.75) or greater.
- (B) A water cover when solvent used is insoluble in, and heavier than, water.
- (C) Other systems of demonstrated equivalent control such as a refrigerated chiller or carbon adsorption. Such systems shall be submitted to the U.S. EPA as a SIP revision.

(b) The owner or operator of a cold cleaning facility shall ensure that the following operating requirements are met:

- (1) Close the cover whenever articles are not being handled in the degreaser.
- (2) Drain cleaned articles for at least fifteen (15) seconds or until dripping ceases.
- (3) Store waste solvent only in covered containers and prohibit the disposal or transfer of waste solvent in any manner in which greater than twenty percent (20%) of the waste solvent by weight could evaporate.

[As amended at: 14 IR 1717.]

326 IAC 8-3-6 ----- Organic solvent degreasing operations: open top vapor degreaser operation and control requirements

(a) The owner or operator of an open top vapor degreaser shall ensure that the following control equipment requirements are met:

- (1) Equip the degreaser with a cover that can be opened and closed easily without disturbing the vapor zone.
- (2) Equip the degreaser with the following switches:
 - (A) A condenser flow switch and thermostat which shuts off sump heat if condenser coolant stops circulating or becomes too warm.
 - (B) A spray safety switch which shuts off spray pump if the vapor level drops more than ten (10) centimeters (four (4) inches).
- (3) Equip the degreaser with a permanent, conspicuous label which lists the operating requirements outlined in subsection (b).
- (4) Equip the degreaser with one (1) of the following control devices:
 - (A) A freeboard ratio of seventy-five hundredths (0.75) or greater and a powered cover if the degreaser opening is greater than one (1) square meter (ten and eight-tenths (10.8) square feet).
 - (B) A refrigerated chiller.
 - (C) An enclosed design in which the cover opens only when the article is actually entering or exiting the degreaser.
 - (D) A carbon adsorption system with ventilation which, with the cover open, achieves a ventilation rate of greater than or equal to fifteen (15) cubic meters per minute per square meter (fifty (50) cubic feet per minute per square foot) of air to vapor interface area and an average of less than twenty-five (25) parts per million of solvent is exhausted over one (1) complete adsorption cycle.
 - (E) Other systems of demonstrated equivalent or better control as those outlined in clauses (A) through (D). Such systems shall be submitted to the U.S. EPA as a SIP revision.

(b) The owner or operator of an open top vapor degreaser shall ensure that the following operating requirements are met:

- (1) Keep the cover closed at all times except when processing workloads through the degreaser.

- (2) Minimize solvent carryout emissions by:
 - (A) racking articles to allow complete drainage;
 - (B) moving articles in and out of the degreaser at less than three and three-tenths (3.3) meters per minute (eleven (11) feet per minute);
 - (C) degreasing the workload in the vapor zone at least thirty (30) seconds or until condensation ceases;
 - (D) tipping out any pools of solvent on the cleaned articles before removal; and
 - (E) allowing articles to dry within the degreaser for at least fifteen (15) seconds or until visually dry.
- (3) Prohibit the entrance into the degreaser of porous or absorbent materials such as, but not limited to, cloth, leather, wood, or rope.
- (4) Prohibit occupation of more than one-half (1/2) of the degreaser's open top area with the workload.
- (5) Prohibit the loading of the degreaser to the point where the vapor level would drop more than ten (10) centimeters (four (4) inches) when the workload is removed.
- (6) Prohibit solvent spraying above the vapor level.
- (7) Repair solvent leaks immediately or shut down the degreaser if leaks cannot be repaired immediately.
- (8) Store waste solvent only in covered containers and prohibit the disposal or transfer of waste solvent in any manner in which greater than twenty percent (20%) of the waste solvent by weight could evaporate.
- (9) Prohibit the exhaust ventilation rate from exceeding twenty (20) cubic meters per minute per square meter (sixty-five (65) cubic feet per minute per square foot) of degreaser open area unless a greater ventilation rate is necessary to meet Occupational Safety and Health Administration requirements.
- (10) Prohibit the use of workplace fans near the degreaser opening.
- (11) Prohibit visually detectable water in the solvent exiting the water separator.

[As amended at: 14 IR 1717.]

326 IAC 8-3-7 ----- Organic solvent degreasing operations: conveyORIZED degreaser operation and control

- (a) The owner or operator of a conveyORIZED degreaser shall ensure that the following control equipment requirements are met:
- (1) Equip the degreaser's entrances and exits with downtime covers which are closed when the degreaser is not operating.
 - (2) Equip the degreaser with the following switches:
 - (A) A condenser flow switch and thermostat which shuts off sump heat if condenser coolant stops circulating or becomes too warm.
 - (B) A spray safety switch which shuts off spray pump if the vapor level drops more than ten (10) centimeters (four (4) inches).
 - (C) A vapor level control thermostat which shuts off sump heat when vapor level rises more than ten (10) centimeters (four (4) inches).
 - (3) Equip the degreaser with entrances and exits which silhouette workloads in such a manner that the average clearance between the articles and the degreaser opening is either less than ten (10) centimeters (four (4) inches) or less than ten percent (10%) of the width of the opening.
 - (4) Equip the degreaser with a drying tunnel, rotating or tumbling basket, or other equipment which prevents cleaned articles from carrying out solvent liquid or vapor.
 - (5) Equip the degreaser with a permanent, conspicuous label which lists the operating requirements outlined in subsection (b).

- (6) Equip the degreaser with one (1) of the following control devices:
 - (A) A refrigerated chiller.
 - (B) A carbon adsorption system with ventilation which, with the downtime covers open, achieves a ventilation rate of greater than or equal to fifteen (15) cubic meters per minute per square meter (fifty (50) cubic feet per minute per square foot) of air to solvent interface area, and an average of less than twenty-five (25) parts per million of solvent is exhausted over one (1) complete adsorption cycle.
 - (C) Other systems of demonstrated equivalent or better control as those outlined in clause (A) or (B). Such systems shall be submitted to the U.S. EPA as a SIP revision.
- (b) The owner or operator of a conveyorized degreaser shall ensure that the following operating requirements are met:
 - (1) Minimize solvent carryout emissions by the following:
 - (A) Racking articles to allow complete drainage.
 - (B) Maintaining the vertical conveyor speed at less than three and three-tenths (3.3) meters per minute (eleven (11) feet per minute).
 - (2) Store waste solvent only in covered containers and prohibit the disposal or transfer of waste solvent in any manner in which greater than twenty percent (20%) of the waste solvent by weight could evaporate.
 - (3) Repair solvent leaks immediately or shut down the degreaser if leaks cannot be repaired immediately.
 - (4) Prohibit the exhaust ventilation rate from exceeding twenty (20) cubic meters per minute per square meter (sixty-five (65) cubic feet per minute per square foot) of degreaser opening unless a greater ventilation rate is necessary to meet Occupational Safety and Health Administration requirements.
 - (5) Prohibit the use of workplace fans near the degreaser opening.
 - (6) Prohibit visually detectable water in the solvent exiting the water separator.
 - (7) Cover entrances and exits at all times except when processing workloads through the degreaser.

[As amended at: 14 IR 1718.]

326 IAC 8-3-8 ----- Organic solvent degreasing operations: material requirements for cold cleaning degreasers

(a) This section applies to the users, providers, and manufacturers of solvents for use in cold cleaning degreasers in Clark, Floyd, Lake, and Porter Counties, except for solvents intended to be used to clean electronic components.

(b) As used in this section, “electronic components” means all components of an electronic assembly, including, but not limited to, the following:

- (1) Circuit board assemblies.
 - (2) Printed wire assemblies.
 - (3) Printed circuit boards.
 - (4) Soldered joints.
 - (5) Ground wires.
 - (6) Bus bars.
 - (7) Any other associated electronic component manufacturing equipment.
- (c) Material requirements are phased in as follows:
- (1) On and after November 1, 1999, no person shall do the following:
 - (A) Cause or allow the sale of solvents for use in cold cleaning degreasing operations with a vapor pressure that exceeds two (2) millimeters of mercury (thirty-eight thousandths (0.038) pound per square inch) measured at twenty (20)

degrees Celsius (sixty-eight (68) degrees Fahrenheit) in an amount greater than five (5) gallons during any seven (7) consecutive days to an individual or business.

- (B) Operate a cold cleaning degreaser with a solvent vapor pressure that exceeds two (2) millimeters of mercury (thirty-eight thousandths (0.038) pound per square inch) measured at twenty (20) degrees Celsius (sixty-eight (68) degrees Fahrenheit).

(2) On and after May 1, 2001, no person shall do the following:

- (A) Cause or allow the sale of solvents for use in cold cleaning degreasing operations with a vapor pressure that exceeds one (1) millimeter of mercury (nineteen-thousandths (0.019) pound per square inch) measured at twenty (20) degrees Celsius (sixty-eight (68) degrees Fahrenheit) in an amount greater than five (5) gallons during any seven (7) consecutive days to an individual or business.
- (B) Operate a cold cleaning degreaser with a solvent vapor pressure that exceeds one (1) millimeter of mercury (nineteen-thousandths (0.019) pound per square inch) measured at twenty (20) degrees Celsius (sixty-eight (68) degrees Fahrenheit).

(d) On and after November 1, 1999, the following record keeping requirements shall be followed:

- (1) All persons subject to the requirements of subsection (c)(1)(A) and (c)(2)(A) shall maintain all of the following records for each sale:
 - (A) The name and address of the solvent purchaser.
 - (B) The date of sale.
 - (C) The type of solvent.
 - (D) The volume of each unit of solvent sold.
 - (E) The total volume of the solvent.
 - (F) The true vapor pressure of the solvent measured in millimeters of mercury at twenty (20) degrees Celsius (sixty-eight (68) degrees Fahrenheit).
- (2) All persons subject to the requirements of subsection (c)(1)(B) and (c)(2)(B) shall maintain each of the following records for each purchase:
 - (A) The name and address of the solvent supplier.
 - (B) The date of purchase.
 - (C) The type of solvent.
 - (D) The volume of each unit of solvent.
 - (E) The total volume of the solvent.
 - (F) The true vapor pressure of the solvent measured in millimeters of mercury at twenty (20) degrees Celsius (sixty-eight (68) degrees Fahrenheit).

(e) All records required by subsection (d) shall be retained on-site for the most recent three (3) year period and shall be reasonably accessible for an additional two (2) year period.

[As added at: 22 IR 2854.]

RULE 4. PETROLEUM SOURCES

326 IAC 8-4-1 ----- Petroleum sources: applicability

(a) All sections of this rule apply to sources of the types described in this rule located in Clark, Elkhart, Floyd, Hendricks, Lake, Marion, Porter, and St. Joseph Counties.

(b) Sections 4 through 7 and 9 of this rule apply to sources of the types described in this rule located in Boone, Dearborn, Hamilton, Hancock, Harrison, Johnson, Morgan, and Shelby Counties.

(c) On and after May 1, 1999, section 6(a) through 6(c) and 6(h) of this rule applies to sources of the type described in section 6 of this rule, located in Vanderburgh County.

(d) Sections 2 through 5 and 7 through 9 of this rule apply to all new sources of the types described in this rule as of January 1, 1980.

(e) Section 6 of this rule applies to any gasoline storage tank installed after July 1, 1989, at a gasoline dispensing facility, unless such facility is excluded under subsection (f).

(f) Section 6 of this rule shall not apply to gasoline dispensing facilities which have monthly gasoline throughputs of less than ten thousand (10,000) gallons per month and:

- (1) were in existence prior to July 1, 1989; or
- (2) are located at farms or private residences.

[As amended at: 22 IR 2855.]

326 IAC 8-4-2 ----- Petroleum sources: refineries

This section will apply to vacuum producing systems, wastewater separators, and process unit turnarounds at petroleum refining sources.

- (1) Vacuum Systems: No owner or operator of any vacuum producing systems at a petroleum refinery may cause, allow or permit the emission of any noncondensable volatile organic compounds from the condensers, hot wells or accumulators of the system. Lube oil units are exempt from this requirement.
- (2) Wastewater Separators: The owner or operator of any wastewater (oil/water) separators at a petroleum refinery shall equip all separators, forebay, and openings in covers with lids or seals such that the lids or seals are in the closed position at all times except when in actual use.
- (3) Process Turnaround: The owner or operator of a petroleum refinery shall notify the commissioner thirty (30) days prior to a process unit turnaround. In addition, the owner or operator shall minimize volatile organic compound emissions during turnaround, by providing for:
 - (A) depressurization venting of the process unit or vessel to a vapor recovery system, flare or firebox; and
 - (B) no emission of volatile organic compounds from a process unit or vessel until its internal pressure is 136 kPa (19.7 psi) or less.

326 IAC 8-4-3 ----- Petroleum sources: petroleum liquid storage facilities

(a) This section will apply to all petroleum liquid storage vessels with capacities greater than one hundred fifty thousand (150,000) liters (thirty-nine thousand (39,000) gallons) containing volatile organic compounds whose true vapor pressure is greater than 10.5 kPa (1.52 psi).

(b) External Fixed Roof Tanks.

- (1) No owner or operator of an affected fixed roof tanks shall permit the use of such facility unless:
 - (A) The facility has been retrofitted with an internal floating roof equipped with a closure seal, or seals, to close the space between the roof edge and tank wall unless the source has been retrofitted with equally effective alternative control which has been approved.
 - (B) The facility is maintained such that there are no visible holes, tears, or other openings in the seal or any seal fabric or materials.
 - (C) All openings, except stub drains, are equipped with covers, lids, or seals such that:
 - (i) the cover, lid, or seal is in the closed position at all times except when in actual use;
 - (ii) automatic bleeder vents are closed at all times except when the roof is floated off or landed on the roof leg supports;

- (iii) rim vents, if provided, are set to open when the roof is being floated off the roof leg supports or at the manufacturer's recommended setting.

(c) External Floating Roof Tanks.

- (1) This subsection applies to applicable open top tanks with a cover consisting of a double deck or pontoon single deck which rests upon and is supported by the petroleum liquid being contained and is equipped with a closure seal or seals to close the space between the roof edge and tank wall.

This subsection does not apply to vessels which:

- (A) are used to store a crude oil with a pour point of 50½ F. or higher as determined by the ASTM Standard D97-66 (reapproved 1978) "Pour Point of Petroleum Oils" ASTM Part 15, 1981 ASTM, 1916 Race Street, Philadelphia, PA 19103 Library of Congress Cat. Card #40-10712;
 - (B) have capacities less than one million six hundred thousand (1,600,000) liters (four hundred twenty thousand (420,000) gal) and are used to store produced crude oil and condensate prior to lease custody transfer. "Condensate" means hydrocarbon liquid separated from natural gas which condenses due to changes in the temperature and/or pressure and remains liquid at standard conditions. "Lease custody transfer" means the transfer of produced crude oil and/or condensate, after processing and/or treating in the producing operations, from storage tanks or automatic transfer facilities to pipelines or any other forms of transportation;
 - (C) contain a petroleum liquid with a true vapor pressure less than 27.6 kPa (4.0 psi); and
 - (i) are of welded construction; and
 - (ii) presently possess a metallic-type shoe seal, a liquid-mounted foam seal, a liquid-mounted liquid filled-type seal, or other closure device of demonstrated equivalence approved by the commissioner; or
 - (D) are of welded construction, equipped with a metallic-type shoe primary seal and has a secondary seal from the top of the shoe seal to the tank wall (shoe-mounted secondary seal).
- (2) No owner of a facility subject to this subsection shall store a petroleum liquid in that facility unless:
- (A) The facility has been fitted with:
 - (i) a continuous secondary seal extending from the floating roof to the tank wall (rim-mounted secondary seal); or
 - (ii) a closure or other device approved by the commissioner which is equally effective.
 - (B) All seal closure devices meet the following requirements:
 - (i) there are no visible holes, tears, or other openings in the seal(s) or seal fabric;
 - (ii) the seal(s) are intact and uniformly in place around the circumference of the floating roof between the floating roof and the tank wall.
 - (iii) for vapor mounted primary seals, the accumulated gap area around the circumference of the secondary seal where a gap exceeding one-eighth (1/8) inch exists between the secondary seal and the tank wall shall not exceed 1.0 square inch per foot of tank diameter. There shall be no gaps exceeding one-half (1/2) inch between the secondary seal and the tank wall of welded tanks and no gaps exceeding one (1) inch between the secondary seal and the tank wall of riveted tanks.
 - (C) All openings in the external floating roof, except for automatic bleeder vents, rim space vents, and leg sleeves, are:

- (i) equipped with covers, seals, or lids in the closed position except when the openings are in actual use; and
- (ii) equipped with projections into the tank which remain below the liquid surface at all times.
- (D) automatic bleeder vents are closed at all times except when the roof is floated off or landed on the roof leg supports;
- (E) rim vents are set to open when the roof is being floated off the leg supports or at the manufacturer's recommended setting; and
- (F) emergency roof drains are provided with slotted membrane fabric covers or equivalent covers which cover at least ninety percent (90%) of the area of the opening.

(d) Record Keeping and Reporting. Owners or operators of petroleum liquid storage vessels shall maintain records of the types of volatile petroleum liquid stored, the maximum true vapor pressure of the liquid as stored, and the results of the inspections performed on the storage vessels. Such records shall be maintained for a period of two (2) years and shall be made available to the commissioner upon written request.

326 IAC 8-4-4 ----- Petroleum sources: bulk gasoline terminals

(a) No owner or operator of a bulk gasoline terminal shall permit the loading of gasoline into any transport, excluding railroad tank cars, or barges, unless:

- (1) The bulk gasoline terminal is equipped with a vapor control system, in good working order, in operation and consisting of one of the following:
 - (A) An adsorber or condensation system which processes and recovers vapors and gases from the equipment being controlled, releasing no more than 80 mg/l of VOC to the atmosphere.
 - (B) A vapor collection system which directs all vapors to a fuel gas system or incinerator.
 - (C) An approved control system, demonstrated to have control efficiency equivalent to or greater than clause (A) above.
- (2) Displaced vapors and gases are vented only to the vapor control system.
- (3) A means is provided to prevent liquid drainage from the loading device when it is not in use or to accomplish complete drainage before the loading device is disconnected.
- (4) All loading and vapor lines are equipped with fittings which make vapor-tight connections and which will be closed upon disconnection.

(b) If employees of the owner of the bulk gasoline terminal are not present during loading, it shall be the responsibility of the owner of the transport to make certain the vapor control system is attached to the transport. The owner of the terminal shall take all reasonable steps to insure that owners of transports loading at the terminal during unsupervised times comply with this section.

326 IAC 8-4-5 ----- Petroleum sources: bulk gasoline plants

(a) No owner or operator of a bulk gasoline plant shall allow the transfer of gasoline between any transport and any bulk plant storage tank unless such tank is equipped with:

- (1) a vapor balance system connected between the gasoline transport and the gasoline storage tank, operating according to manufacturer's specifications; and
- (2) a submerged fill pipe which has its discharge opening entirely submerged when the liquid level is either:
 - (A) six (6) inches above the bottom of the tank; or
 - (B) eighteen (18) inches or twice the diameter of the fill pipe, whichever is greater, above the bottom of a tank loaded from the side.

(b) If neither the owner nor the employees of the owner of a bulk gasoline plant are present during loading, it shall be the responsibility of the owner or operator of the transport

to make certain that the vapor balance system is connected between the transport and the storage tank, and is operating according to manufacturer's specifications.

[13 IR 8.]

326 IAC 8-4-6 ----- Petroleum sources: gasoline dispensing facilities

(a) The following definitions apply throughout this section:

- (1) "Average monthly volume" means the amount of motor fuel dispensed per month from a gasoline dispensing facility based upon a monthly average for a two (2) year period from November 1990 through October 1992, or, if not available, the monthly average for the most recent twelve (12) calendar months. Monthly averages shall include only those months when the facility was operating.
- (2) "CARB" means the California Air Resources Board.
- (3) "Certified" means any vapor collection and control system which has been tested and approved by CARB as having a vapor recovery and removal efficiency of at least ninety-five percent (95%) by weight.
- (4) "Constructed" means fabricated, erected, or installed and refers to any facility, emission source, or air pollution control equipment.
- (5) "Dynamic backpressure test" means a test procedure used to determine the pressure drop (flow resistance) through vapor collection and control systems, including nozzles, vapor hoses, swivels, dispenser piping, and underground piping, at prescribed flow rates. Test procedures for this test can be found in EPA 450/3-91-022b, "Technical Guidance_Stage II Vapor Recovery Systems for Control of Vehicle Refueling Emissions at Gasoline Dispensing Facilities"*.
- (6) "Employee" means any person who performs work for an employer for compensation.
- (7) "Facility" means any building, structure, installation, operation, or combination located on contiguous properties and under common ownership that provides for the dispensing of motor vehicle fuel.
- (8) "Gasoline dispensing facility" means any facility where gasoline is dispensed into motor vehicle fuel tanks or portable containers from a storage tank with a capacity of two thousand one hundred seventy-six (2,176) liters (five hundred seventy-five (575) gallons) or more. Diesel fuel and kerosene are not considered to be motor vehicle fuels.
- (9) "Independent small business marketer of gasoline" means a person engaged in the marketing of gasoline who:
 - (A) is not a refiner;
 - (B) does not control, is not controlled by, or is not under common control with a refiner;
 - (C) is not otherwise directly or indirectly affiliated with a refiner or a person who controls, is controlled by, or is under a common control with a refiner (unless the sole affiliation referred to in this subdivision is by means of a supply contract or an agreement or contract to use a trademark, trade name, service mark, or other identifying symbol or name owned by such refiner or any such person); and
 - (D) receives less than fifty percent (50%) annual income from the marketing of gasoline.
- (10) "Liquid blockage test" means a test procedure used to detect low points in any vapor collection and control system where condensate may accumulate. Test procedures can be found in EPA 450/3-91-022b, "Technical Guidance_Stage II Vapor Recovery Systems for Control of Vehicle Refueling Emissions at Gasoline Dispensing Facilities"*.
- (11) "Modification" means any change, removal, or addition, other than a certified

replacement of any component contained within the vapor collection system and control system.

- (12) "Motor vehicle" means any self-propelled vehicle powered by an internal combustion engine, including, but not limited to, the following:

- (A) Automobiles.
- (B) Trucks.
- (C) Motorcycles.

- (13) "Motor vehicle fuel" means any petroleum distillate having a Reid vapor pressure of more than four (4) pounds per square inch and which is used to power motor vehicles. Diesel fuel and kerosene are not considered to be motor vehicle fuels.

- (14) "Owner or operator" means any person who owns, leases, operates, manages, supervises, or controls, directly or indirectly, a gasoline dispensing facility.

- (15) "Pressure decay or leak test" means a test procedure used to quantify the vapor tightness of a vapor collection and control system installed at gasoline dispensing facilities. Test procedures can be found in EPA 450/3-91-022b, "Technical Guidance Stage II Vapor Recovery Systems for Control of Vehicle Refueling Emissions at Gasoline Dispensing Facilities"*.

- (16) "Vapor collection and control systems" means any system certified by CARB which limits the discharge to the atmosphere of motor vehicle fuel vapor displaced during the dispensing of motor vehicle fuel into motor vehicle fuel tanks.

(b) No owner or operator of a gasoline dispensing facility shall allow the transfer of gasoline between any transport and any storage tank unless such tank is equipped with the following:

- (1) A submerged fill pipe.
- (2) Either a pressure relief valve set to release at no less than seven-tenths (0.7) pounds per square inch or an orifice of five-tenths (0.5) inch in diameter.
- (3) A vapor balance system connected between the tank and the transport, operating according to manufacturer's specifications.

(c) If the owner or employees of the owner of a gasoline dispensing facility are not present during loading, it shall be the responsibility of the owner or the operator of the transport to make certain the vapor balance system is connected between the transport and the storage tank and is operating according to manufacturer's specifications.

(d) The provisions of subsection (e) shall apply to any gasoline dispensing facility located in Clark, Floyd, Lake, or Porter County except if the gasoline dispensing facility:

- (1) dispenses an average monthly volume of less than ten thousand (10,000) gallons of gasoline per month; or
- (2) is an independent small business marketer of gasoline who dispenses an average monthly volume of less than fifty thousand (50,000) gallons of gasoline per month.

(e) No owner or operator of a gasoline dispensing facility shall cause or allow the dispensing of motor vehicle fuel at any time unless all motor vehicle fuel dispensing operations are equipped with and utilize a certified vapor collection and control system which is properly installed and operated as follows:

- (1) No vapor collection and control system shall be installed, used, or maintained unless the system has been certified by CARB and meets the testing requirements specified in subsection (k)(6).
- (2) Any vapor collection and control system utilized shall be maintained in accordance to its certified configuration and with the manufacturer's specification and maintenance schedule.
- (3) No elements or components of a vapor collection and control system shall be modified, removed, replaced, or otherwise rendered inoperative in a manner which prevents the system from performing in accordance with its certification and design specifications.

- (4) A vapor collection and control system shall not be operated with defective, malfunctioning, missing, or noncertified components. The following requirements apply to a vapor collection and control system:
 - (A) All parts of the system which can be visually inspected must be checked daily by the operator of the facility for the following malfunctions:
 - (i) Absence or disconnection of any component required to be used to certify the system.
 - (ii) A vapor hose which is crimped or flattened such that the vapor passage is blocked or severely restricted.
 - (iii) A nozzle boot which is torn in either of the following manners:
 - (AA) A triangular shaped or similar tear one-half (1/2) inch or more to a side or a hole one-half (1/2) inch or more in diameter or length.
 - (BB) Slit one (1) inch or more in length.
 - (iv) A faceplate or flexible cone which is damaged in the following manner:
 - (AA) For balance nozzles and nozzles for aspirator and educator assist type systems, damage shall be such that the capability to achieve a seal with a fill pipe interface is affected for one-fourth (1/4) of the circumference of the faceplate (accumulated).
 - (BB) For nozzles for vacuum assist type systems that use a flexible cone, having more than one-fourth (1/4) of the flexible cone missing.
 - (v) A nozzle shutoff mechanism which malfunctions in any manner.
 - (vi) A vacuum producing device which is inoperative.
 - (B) Any defect in the system which is discovered in clause (A) will require the immediate shutdown of the affected pumps until proper repairs are made.
 - (C) A signed daily log of the daily inspection in clause (A) shall be maintained at the facility.
 - (D) One (1) operator or employee of the gasoline dispensing facility shall be trained and instructed annually in the proper operation and maintenance of a vapor collection and control system.
 - (E) Instructions shall be posted in a conspicuous and visible place within the motor vehicle fuel dispensing area for the system in use at that station. The instructions shall clearly describe how to fuel vehicles correctly with the vapor recovery nozzles utilized at that station. The instructions shall also include a warning that repeated attempts to continue dispensing motor vehicle fuel after the system has indicated that the vehicle fuel tank is full, may result in spillage of fuel.
- (f) Facilities subject to the requirements of subsection (e) shall demonstrate compliance according to the following schedule:
 - (1) Six (6) months after promulgation in the case of gasoline dispensing facilities for which construction commenced after the date of enactment of the Clean Air Act Amendments of 1990 (November 15, 1990).
 - (2) One (1) year after promulgation in the case of gasoline dispensing facilities which dispense at least one hundred thousand (100,000) gallons of gasoline per month, based on average monthly sales for the two (2) year period prior to November 15, 1992.
 - (3) Two (2) years after promulgation in the case of all other gasoline dispensing facilities.
 - (4) Any gasoline dispensing facility described in both subdivisions (1) and (2) shall meet the requirements of subdivision (1).
 - (5) New facilities constructed after the promulgation of this rule shall comply with the requirements of subsection (e) upon startup of the facility.

- (6) Existing facilities previously exempted from, but which become subject to, the requirements of subsection (e) shall comply with the requirements of subsection (e) within one (1) year from the date the facility became subject.
- (g) Any gasoline dispensing facility that becomes subject to the provisions of subsection (e) at any time shall remain subject to the provisions of subsection (e) at all times.
- (h) Upon request by the agency, the owner or operator of a gasoline dispensing facility which claims to be exempt from the requirements of this section shall submit records to the agency within thirty (30) calendar days from the date of the request which demonstrates that the gasoline dispensing facility is in fact exempt.
- (i) Any gasoline dispensing facility subject to subsection (e) shall retain copies of all records and reports adequate to clearly demonstrate the following:
 - (1) That a certified vapor collection and control system has been installed and tested to verify its performance according to its specifications.
 - (2) That proper maintenance has been conducted in accordance with the manufacturer's specifications and requirements.
 - (3) The time period and duration of all malfunctions of the vapor collection and control system.
 - (4) The motor vehicle fuel throughput of the facility for each calendar month of the previous year.
 - (5) That operators and employees are trained and instructed in the proper operation and maintenance of the vapor collection and control system.
- (j) All records and reports required in subsection (i) shall be made available to the agency upon request. All records shall be retained for a period of two (2) years.
- (k) Within forty-five (45) days after the installation of a vapor collection and control system, the owner or operator of the gasoline dispensing facility shall submit to the agency a registration form which shall be provided by the department of environmental management, office of air management, which provides, at a minimum, the following:
 - (1) The name, address, and telephone number of the facility.
 - (2) The signature of the owner or operator.
 - (3) The CARB executive order number for the vapor collection and control system to be utilized.
 - (4) The number of nozzles, excluding diesel and kerosene, used for motor vehicle refueling.
 - (5) The monthly average volume of motor vehicle fuel dispensed.
 - (6) The date of completion of installation of the vapor collection and control system. Completion of installation includes the successful passing of a vapor leakage and blockage test. A vapor leakage and blockage test must, at a minimum, include the following:
 - (A) A pressure decay or leak test.
 - (B) A dynamic pressure drop test.
 - (C) A liquid blockage test.The results of these tests must be submitted with the registration form specified in this subsection.
- (l) All vapor collection and control systems shall be retested for vapor leakage and blockage, and successfully pass the test, at least every five (5) years or upon major system replacement or modification. A major system modification is considered to be replacing, repairing, or upgrading seventy-five percent (75%) or more of a vapor collection and control system of a facility.

*These materials have been incorporated by reference and are available upon payment of a copying charge from the Indiana Department of Environmental Management, Office of Air Management, Indianapolis, Indiana.

[As amended at: 19 IR 3349.]

326 IAC 8-4-7 ----- Petroleum sources: gasoline transports

(a) No owner or operator of a gasoline transport shall cause, allow, or permit the transfer of gasoline between transports and storage tanks that are equipped with a vapor balance system or vapor recovery system unless:

- (1) the vapor balance system or vapor recovery system is connected and operating according to manufacturer's specifications;
 - (2) gasoline transport compartment hatches are closed at all times during loading operations;
 - (3) except as provided in section 9(i) of this rule (stack testing) and for sources subject to 40 CFR 60.503(b)* (NESHAP/MACT) or 40 CFR 63.425(a)* (New Source Performance Standards) requirements, there are no visible leaks, or otherwise detectable leaks (measured at twenty-one thousand (21,000) parts per million as propane as specified in 40 CFR 63.425(f)(1)*), in the gasoline transport's pressure/vacuum relief valves, hatch cover, trailer compartments, storage tanks, or associated vapor and liquid lines during loading or unloading; and
 - (4) the pressure relief valves on gasoline transports are set to release at no less than four and eight-tenths (4.8) kilo Pascals (seven-tenths (0.7) pounds per square inch)
- (b) Tank wagons are exempt from vapor balance requirements.

(c) When employees of the owner of a bulk gasoline terminal are present to supervise or perform loading, the owner of the terminal shall be responsible for compliance with subsection (a)(1) through (a)(3). The owner of the terminal shall also ensure that owners of gasoline transports loading at the terminal during unsupervised times comply with this section.

(d) Gasoline transports must be designed, maintained, and operated so as to be vapor-tight.

(e) Transfer of gasoline between a gasoline transport and a storage tank that is not equipped with a vapor balance system or vapor recovery system is not subject to this section.

[As amended at: 23 IR 298.]

326 IAC 8-4-8 ----- Petroleum sources: leaks from petroleum refineries

(a) The owner or operator of each petroleum refinery subject to this rule shall develop and conduct a monitoring program consistent with the provisions of subsection (c). A description of such program shall be submitted to the board by June 30, 1981. The first report required by this section shall be submitted by January 31, 1982.

(b) The monitoring program required by this section shall contain each element listed as a requirement in subsections (c) through (m). The provisions listed as guidelines in subsections (c) through (m) are not absolute requirements, but guidelines to be used in preparation of the program. Programs following all guidelines contained in subsections (c) through (m) will be approved by the commissioner. Programs that delete or amend certain guidelines will only be approved if the owner or operator submits information justifying such amendment or deletion based on the fact that:

- (1) such guideline is not economically or technologically feasible as it applies to a particular source; or
- (2) the program proposed by such owner or operator will result in equivalent control of VOC emissions.

(c) Each monitoring program shall specify the components that will be tested and the frequency at which such tests will be made.

(d) An approvable program will consist of the following:

- (1) Monitor yearly by the methods referenced in subsection (n), all pump seals, pipeline valves in liquid service, and process drains.
- (2) Monitor quarterly by the methods referenced in subsection (n), all compressor seals, pipeline valves in gaseous service, and pressure relief valves in gaseous service.

- (3) Monitor weekly by visual methods all pump seals.
- (4) Monitor immediately any pump seal from which liquids are observed dripping.
- (5) Monitor any relief valve within twenty-four (24) hours after it has vented to the atmosphere.
- (6) Monitor immediately after repair any component that was found leaking.
- (7) Commencing July 1, 1991, components which are located where monitoring would be hazardous shall be monitored when conditions allow these components to be monitored safely.
- (e) Pressure relief devices which are connected to an operating flare header, vapor recovery device, storage tank valves, and valves that are not externally regulated are exempt from the monitoring requirements listed in subsection (c). Components which are located where monitoring would be hazardous, and components in lines carrying gases composed of ninety percent (90%) methane or ethane, are exempt from the monitoring requirements listed in subsection (c) until July 1, 1991.
- (f) The monitoring program may be suspended during the months of December, January, and February.
- (g) Each monitoring program shall specify the make and model of the monitoring equipment to be used.
- (h) Each monitoring program shall specify the following:
 - (1) The VOC concentration which will establish the existence of a leaking component.
 - (2) The way in which such components will be recorded and identified.
 - (3) The time within which each type of leaking component will be repaired.
- (i) An approvable program will consist of the following:
 - (1) Record all leaking components which have a VOC concentration exceeding ten thousand (10,000) parts per million when tested according to the provisions in subsection (n).
 - (2) The owner or operator of a petroleum refinery, upon the detection of a leaking component, as defined in subdivision (1), shall affix a weatherproof and readily visible tag, bearing an identification number and the date the leak is located, to the component. This tag shall remain in place until the leaking component is repaired.
 - (3) Repair and retest the leaking components, as defined in subdivision (1), as soon as possible but no later than fifteen (15) normal working days after the leak is found.
 - (4) Identify all leaking components, as defined in subdivision (1), which cannot be repaired until the unit is shut down for turnaround.
- (j) Each monitoring program shall specify the records that will be maintained. A copy of the log book format will be submitted with the program description. Copies of all monitoring records shall be retained for a minimum of two (2) years after the date on which the record was made. Copies of monitoring records shall be immediately made available to the commissioner, upon verbal or written request, at any reasonable time.
- (k) An approvable record keeping program will include the following data:
 - (1) The name of the process unit where the component is located.
 - (2) The type of component, for example, valve, seal.
 - (3) The tag number of the component.
 - (4) The date on which a leaking component is discovered.
 - (5) The date on which a leaking component is repaired.
 - (6) The date and instrument reading of the recheck procedure after a leaking component is repaired.
 - (7) A record of the calibration of the monitoring instrument.
 - (8) Those leaks that cannot be repaired until turnaround.
 - (9) The total number of components checked and the total number of components found leaking.

(l) Each monitoring program shall specify the frequency at which reports will be submitted to the commissioner and the data that will be included in such reports.

(m) An approvable reporting program shall include the following:

- (1) Submission of a report to the commissioner during June, September, and December that lists all leaking components that were located during the previous calendar months, but not repaired within fifteen (15) days, all leaking components awaiting unit turnaround, the total number of components inspected, and the total number of components found leaking.
- (2) Submission of a signed statement with the report attesting to the fact that, with the exception of those leaking components listed in the report, all monitoring and repairs were performed as stipulated in the monitoring program.

(n) Each monitoring program shall specify the testing and calibration procedures to be used to determine compliance.

(o) An approvable monitoring program shall use testing and calibration procedures consistent with Method 21 of 40 CFR 60, Appendix A.

(p) Following submittal of the program description as required by subsection (a), the commissioner shall approve or disapprove such program within two (2) months following the submittal. If no action is taken within the two (2) month period, the program as submitted shall be deemed approved. If no program is submitted by a refinery by the time specified in subsection (a), the refinery shall be required to implement a program in accordance with the guidelines of subsections (b) through (o). If a program is disapproved, the disapproval shall indicate the specific portions of the program that are unacceptable. All acceptable portions of the program shall be implemented immediately. The owner or operator of the refinery shall have three (3) months after disapproval to amend the program or substantiate the program in a manner acceptable to the commissioner. At the end of such time, if the program is still unacceptable, the commissioner may require the refinery to comply with a program specified by the commissioner. Monitoring, record keeping, and reporting programs varying from the guidelines specified in subsections (b) through (o) shall be submitted to the U.S. EPA as a SIP revision.

(q) Each refinery subject to this section shall comply with the following provisions:

- (1) The commissioner may require the operator to reschedule turnaround based on the number and severity of tagged leaks awaiting turnaround.
- (2) Except for safety pressure relief valves, no owner or operator of a petroleum refinery shall install or operate a valve at the end of a pipe or line containing volatile organic compounds unless the pipe or line is sealed with a second valve, a blind flange, a plug, or a cap. The sealing device may be removed only when a sample is being taken or during maintenance operations.
- (3) Pipeline valves and pressure relief valves in gaseous volatile organic compound service shall be marked in some manner that will be readily obvious to both refinery personnel performing monitoring and the staff.

(r) The commissioner, upon written notice, may modify the monitoring, record keeping, and reporting requirements.

[As amended at: 14 IR 1719.]

326 IAC 8-4-9 ----- Petroleum sources: leaks from transports and vapor collection systems

(a) This section is applicable to the following:

- (1) All vapor balance systems and vapor control systems at sources subject to sections 4 through 6 of this rule.
- (2) All gasoline transports subject to section 7 of this rule.

(b) No person shall allow a gasoline transport that is subject to this rule and that has a capacity of two thousand (2,000) gallons or more to be filled or emptied unless the gasoline transport completes the following:

- (1) Annual leak detection testing before the end of the twelfth calendar month following the previous year's test, according to test procedures contained in 40 CFR 63.425(e)*, as follows:
 - (A) Conduct the pressure and vacuum tests for the transport's cargo tank using a time period of five (5) minutes. The initial pressure for the pressure test shall be four hundred sixty (460) millimeters H₂O (eighteen (18) inches H₂O) gauge. The initial vacuum for the vacuum test shall be one hundred fifty (150) millimeters H₂O (six (6) inches H₂O) gauge. The maximum allowable pressure or vacuum change is twenty-five (25) millimeters H₂O (one (1) inch H₂O) in five (5) minutes.
 - (B) Conduct the pressure test of the cargo tank's internal vapor valve as follows:
 - (i) After completing the test under clause (A), use the procedures in 40 CFR 60, Appendix A, Method 27* to repressurize the tank to four hundred sixty (460) millimeters H₂O (eighteen (18) inches H₂O) gauge. Close the transport's internal vapor valve or valves, thereby isolating the vapor return line and manifold from the tank.
 - (ii) Relieve the pressure in the vapor return line to atmospheric pressure, then reseal the line. After five (5) minutes, record the gauge pressure in the vapor return line and manifold. The maximum allowable five (5) minute pressure increase is one hundred thirty (130) millimeters H₂O (five (5) inches H₂O).
 - (2) Repairs by the gasoline transport owner or operator, if the transport does not meet the criteria of subdivision (1), and retesting to prove compliance with the criteria of subdivision (1).
- (c) The annual test data remain valid until the end of the twelfth calendar month following the test. The owner of the gasoline transport shall be responsible for compliance with subsection (b) and shall provide the owner of the loading facility with the most recent valid modified 40 CFR 60, Appendix A, Method 27* test results upon request. The owner of the loading facility shall take all reasonable steps, including reviewing the test date and tester's signature, to ensure that gasoline transports loading at its facility comply with subsection (b).
- (d) The owner or operator of a vapor balance system or vapor control system subject to this rule shall:
- (1) design and operate the applicable system and the gasoline loading equipment in a manner that prevents:
 - (A) gauge pressure from exceeding four thousand five hundred (4,500) pascals (eighteen (18) inches of H₂O) and a vacuum from exceeding one thousand five hundred (1,500) pascals (six (6) inches of H₂O) in the gasoline transport;
 - (B) except for sources subject to 40 CFR 60.503(b)* (NESHAP/MACT) or 40 CFR 63.425(a)* (New Source Performance Standards) requirements, a reading equal to or greater than twenty-one thousand (21,000) parts per million as propane, from all points on the perimeter of a potential leak source when measured by the method referenced in 40 CFR 60, Appendix A, Method 21*, or an equivalent procedure approved by the commissioner during loading or unloading operations at gasoline dispensing facilities, bulk plants, and bulk terminals; and
 - (C) avoidable visible liquid leaks during loading or unloading operations at gasoline dispensing facilities, bulk plants, and bulk terminals; and
- (2) within fifteen (15) days, repair and retest a vapor balance, collection, or control system that exceeds the limits in subdivision (1).
- (e) The department may, at any time, monitor a gasoline transport, vapor balance, or vapor control system to confirm continuing compliance with subsection (b) or (c).

(f) The owner or operator of a vapor balance or vapor control system subject to this section shall maintain records of all certification testing. The records shall identify the following:

- (1) The vapor balance, vapor collection, or vapor control system.
- (2) The date of the test and, if applicable, retest.
- (3) The results of the test and, if applicable, retest.

The records shall be maintained in a legible, readily available condition for at least two (2) years after the date the testing and, if applicable, retesting were completed.

(g) The owner or operator of a gasoline transport subject to this section shall keep a legible copy of the transport's most recent valid annual modified 40 CFR 60, Appendix A, Method 27* test either in the cab of the transport or affixed to the transport trailer. The test record shall identify the following:

- (1) The gasoline transport.
- (2) The type and date of the test and, if applicable, date of retest.
- (3) The test methods, test data, and results certified as true, accurate, and in compliance with this rule by the person who performs the test.

This copy shall be made available immediately upon request to the department and to the owner of the loading facility for inspection and review. The department shall be allowed to make copies of the test results.

(h) If the commissioner allows alternative test procedures in subsection (b)(1) or (d)(1)(B), such method shall be submitted to the U.S. EPA as a SIP revision.

(i) During compliance tests conducted under 326 IAC 3-6 (stack testing), each vapor balance or control system shall be tested applying the standards described in subsection (d)(1)(B). Testers shall use 40 CFR 60, Appendix A, Method 21* to determine if there are any leaks from the hatches and the flanges of the gasoline transports. If any leak is detected, the transport cannot be used for the capacity of the compliance test of the bulk gas terminal. The threshold for leaks shall be as follows:

- (1) Five hundred (500) parts per million methane for all bulk gas terminals subject to NESHAP/MACT (40 CFR 63, Subpart R*).
- (2) Ten thousand (10,000) parts per million methane for all bulk gas terminals subject to New Source Performance Standards (40 CFR 60, Subpart XX*) and for all other bulk gas terminals.

*Copies of the Code of Federal Regulations (CFR) referenced may be obtained from the Government Printing Office, Washington, D.C. 20402 and are available for copying at the Indiana Department of Environmental Management, Office of Air Management, Indiana Government Center-North, 100 North Senate Avenue, Indianapolis, Indiana 46204.

[As amended at: 23 IR 299.]

RULE 5. MISCELLANEOUS OPERATIONS

326 IAC 8-5-1 ----- Miscellaneous operations: applicability

[This rule,] 326 IAC 8-5 pertaining to miscellaneous operations shall apply to:

- (1) facilities or sources existing as of January 1, 1980, of the types described in 326 IAC 8-5-2 and facilities or sources existing as of November 1, 1980, of the types described in 326 IAC 8-5-3, 326 IAC 8-5-4, and 326 IAC 8-5-5, located in Clark, Elkhart, Floyd, Lake, Marion, Porter, and St. Joseph Counties; and
- (2) sources or facilities, construction of which commences after January 1, 1980, of the types described in 326 IAC 8-5-2 and sources or facilities, construction of which commences after November 1, 1980, of the types described in 326 IAC 8-5-3, 326 IAC 8-5-4, and 326 IAC 8-5-5, located anywhere in the state. Any asphalt paving application made after January 1, 1980, shall be regulated by this rule (326 IAC 8-5).

326 IAC 8-5-2 ----- Miscellaneous operations: asphalt paving

(a) This section applies to any paving application anywhere in the state. For the purposes of this section, the term "asphalt emulsion" shall mean any dispersion of asphalt in water, optional additives, optional distillates, and emulsifying agents.

(b) No person shall cause or allow the use of cutback asphalt or asphalt emulsion containing more than seven percent (7%) oil distillate by volume of emulsion as determined by ASTM D244-80a "Emulsific Asphalts" ASTM part 15, 1981 ASTM 1916 Race St., Philadelphia, PA 19103, Library of Congress Card Catalog #40-10712, for any paving application except as used for the following purposes:

- (1) penetrating prime coating;
- (2) stockpile storage;
- (3) application during the months of November, December, January, February, and March.

326 IAC 8-5-3 ----- Miscellaneous operations: synthesized pharmaceutical manufacturing operations

(a) This section applies to the manufacture of pharmaceutical products by chemical synthesis. This section applies to all facilities emitting volatile organic compounds, including reactors, distillation units, dryers, storage of volatile organic compounds, transfer of volatile organic compounds, extraction equipment, filters, crystallizers, and centrifuges that have the potential to emit six and eight-tenths (6.8) kilograms per day (fifteen (15) pounds per day) or more.

(b) Control requirements are as follows:

- (1) Volatile organic compound emissions from all reactors, distillation operations, crystallizers, centrifuges, and vacuum dryers shall be controlled by surface condensers or equivalent controls.
 - (A) If surface condensers are used, the condenser outlet gas temperature must not exceed:
 - (i) minus twenty-five degrees Celsius ($-25\frac{1}{2}^{\circ}\text{C}$) when condensing VOC of vapor pressure greater than forty (40) kilo Pascals (five and eight-tenths (5.8) pounds per square inch);
 - (ii) minus fifteen degrees Celsius ($-15\frac{1}{2}^{\circ}\text{C}$) when condensing VOC of vapor pressure greater than twenty (20) kilo Pascals (two and nine-tenths (2.9) pounds per square inch);
 - (iii) zero degrees Celsius ($0\frac{1}{2}^{\circ}\text{C}$) when condensing VOC of vapor pressure greater than ten (10) kiloPascals (one and five-tenths (1.5) pounds per square inch);
 - (iv) ten degrees Celsius ($10\frac{1}{2}^{\circ}\text{C}$) when condensing VOC of vapor pressure greater than seven (7) kiloPascals (one (1) pound per square inch); or
 - (v) twenty-five degrees Celsius ($25\frac{1}{2}^{\circ}\text{C}$) when condensing VOC of vapor pressure greater than three and five-tenths (3.5) kilo Pascals (five-tenths (0.5) pound per square inch).
 - (B) The vapor pressures listed above shall be measured at twenty degrees Celsius ($20\frac{1}{2}^{\circ}\text{C}$).
 - (C) If equivalent controls are used, the VOC emissions must be reduced by at least as much as they would be by using a surface condenser which meets the requirements of clause (A).
- (2) VOC emissions from all air dryers and production equipment exhaust systems at sources existing as of July 1, 1990, in Clark, Elkhart, Floyd, Lake, Marion, Porter, and St. Joseph Counties and at new sources located in any county construction of which commences after July 1, 1990, shall be reduced:
 - (A) by at least eighty-five percent (85%) until July 1, 1991, and by at least ninety percent (90%) commencing July 1, 1991, if emissions are one hundred fifty

(150) kilograms per day (three hundred thirty (330) pounds per day) or more of VOC; or

- (B) to fifteen (15) kilograms per day (thirty-three (33) pounds per day) or less if emissions are less than one hundred fifty (150) kilograms per day (three hundred thirty (330) pounds per day) of VOC.

This requirement may be waived by the commissioner if the owner or operator can show to the satisfaction of the commissioner that such control is not practical at a reasonable cost because of dilution of the exhaust gas with large quantities of air. Any such waiver shall be submitted to the U.S. EPA as a SIP revision.

- (3) The owner or operator of a synthesized pharmaceutical manufacturing facility subject to this section shall:
- (A) provide a vapor balance system or equivalent control that is at least ninety percent (90%) effective in reducing emissions from truck or railcar deliveries to storage tanks with capacities greater than seven thousand five hundred (7,500) liters (two thousand (2,000) gallons) that store VOC with vapor pressures greater than twenty-eight (28) kiloPascals (four and one-tenth (4.1) pounds per square inch) at twenty degrees Celsius (20½C); and
 - (B) install pressure/vacuum conservation vents set at plus or minus two-tenths (\pm 0.2) kilo Pascals on all storage tanks that store VOC with vapor pressures greater than ten (10) kilo Pascals (one and five-tenths (1.5) pounds per square inch at twenty degrees Celsius (20½C)), unless a more effective control system is used.
- (4) The owner or operator of a synthesized pharmaceutical facility subject to this section shall enclose all centrifuges, rotary vacuum filters, and other filters having an exposed liquid surface, where the liquid contains VOC and exerts a total VOC vapor pressure of three and five-tenths (3.5) kiloPascals (five-tenths (0.5) pounds per square inch) or more at twenty degrees Celsius (20½C).
- (5) The owner or operator of a synthesized pharmaceutical facility subject to this rule shall install covers on all inprocess tanks containing a volatile organic compound at any time. These covers must remain closed, unless production, sampling, maintenance, or inspection procedures require operator access.
- (6) The owner or operator of a synthesized pharmaceutical manufacturing facility subject to this section shall repair all leaks from which a liquid, containing VOC, can be observed running or dripping. The repair shall be completed the first time the equipment is off line for a period of time long enough to complete the repair.

[As amended at: 13 IR 1683.]

326 IAC 8-5-4 ----- Miscellaneous operations: pneumatic rubber tire manufacturing

(a) This section applies to sources manufacturing pneumatic rubber, passenger type tires on a mass production basis. "Passenger type tire" means agricultural, airplane, industrial, mobile home, light and medium duty truck, and passenger vehicle tires with a bead diameter up to twenty (20) inches and cross section dimensions up to twelve and eight-tenths (12.8) inches.

(b) This section does not apply to the production of specialty tires for antique or other vehicles when produced on an irregular basis or with short production runs. If normal production line equipment is used for such limited runs, then any control equipment installed for such equipment shall be used during the limited runs.

- (c) This section applies to the following individual types of facilities:

- (1) Undertread cementing, which is the application of a solvent based cement to the underside of a tire tread. This shall not include application of cement to precured tread to be used for recapping of used tires.
- (2) Bead dipping, which is the dipping of an assembled tire bead into a solvent based cement.

- (3) Tread end cementing, which is the application of a solvent based cement to the tire tread ends.
- (4) Green tire spraying, which is the spraying of green tires, both inside and outside, with release compounds which help remove air from the tire during molding and prevent the tire from sticking to the mold after curing.
- (d) The following facilities subject to this section shall comply with subsections (e) through (f) no later than December 31, 1991:
 - (1) Facilities located in Clark, Elkhart, Floyd, Lake, Marion, Porter, and St. Joseph Counties.
 - (2) Facilities, which commenced construction between January 1, 1980, and January 20, 1983, located in any county.
- (e) The owner or operator of an undertread cementing, tread end cementing, or bead dipping operation shall install and operate a capture system in conjunction with a control device which shall achieve an overall control efficiency of:
 - (1) eighty percent (80%) for carbon adsorption systems;
 - (2) seventy-five percent (75%) for incineration systems; or
 - (3) eighty percent (80%) for alternative volatile organic compound emission reduction systems approved by the commissioner.
- (f) The owner or operator of a green tire spraying operation shall meet one (1) of the following requirements:
 - (1) Substitute water-based sprays for the normal solvent-based mold release compound. A water-based spray may contain up to ten percent (10%) organic solvents.
 - (2) Install and operate a capture system in conjunction with a control device which shall achieve an overall control efficiency of:
 - (A) eighty-five percent (85%) for carbon adsorption systems;
 - (B) eighty percent (80%) for incineration systems; or
 - (C) eighty-five percent (85%) for alternative volatile organic compound emission reduction systems approved by the commissioner.
- (g) Any alternative organic compound emission reduction system approved by the commissioner, as provided in this section, shall be submitted to the U.S. EPA as a SIP revision. *[As amended at: 14 IR 1721.]*

326 IAC 8-5-5 ----- Miscellaneous operations: graphic arts operations

- (a) This section applies to packaging rotogravure, publication rotogravure, and flexographic printing sources as follows:
 - (1) Sources existing as of November 1, 1980, whose potential emissions of volatile organic compounds are greater than ninety (90) megagrams per year (one hundred (100) tons per year).
 - (2) All new (after November 1, 1980) sources, located anywhere in the state, with potential emissions of twenty-two and seven-tenths (22.7) megagrams (twenty-five (25) tons) per year or more volatile organic compounds.
 - (3) As of October 1, 1993, all sources located in Lake or Porter County as follows:
 - (A) Sources whose potential emissions of volatile organic compounds are greater than or equal to twenty-two and seven-tenths (22.7) megagrams (twenty-five (25) tons) per year are subject to the requirements of this section and the requirements of 326 IAC 8-1-9 through 326 IAC 8-1-12, as applicable.
 - (B) Sources whose potential emissions of volatile organic compounds are less than twenty-five (25) tons per year but greater than or equal to ten (10) tons per year are exempt from the emission limit requirements of subsection (c), the capture system requirements of subsection (d), and the capture system

requirements of subsection (e) but shall comply with the requirements of 326 IAC 8-7-2(c) and 326 IAC 8-1-9(b).

- (C) Sources whose potential emissions of volatile organic compounds are less than ten (10) tons per year shall comply with the requirements of 326 IAC 8-1-9(b).

(b) The following definitions apply throughout this section:

- (1) "Packaging rotogravure printing" means rotogravure printing upon paper, paper board, metal foil, plastic film, and other substrates, that are, in subsequent operations, formed into packaging products and labels for articles to be sold.
- (2) "Publication rotogravure printing" means rotogravure printing upon paper that is subsequently formed into books, magazines, catalogues, brochures, directories, newspaper supplements, and other types of printed materials.
- (3) "Flexographic printing" means the application of words, designs, and pictures to a substrate by means of a roll printing technique in which the pattern to be applied is raised above the printing roll and the image carrier is made of rubber or other elastomeric materials.

(c) No owner or operator of a facility subject to this section and employing solvent containing ink may cause, allow, or permit the operation of the facility unless:

- (1) the volatile fraction of the ink, as it is applied to the substrate, contains twenty-five percent (25%) by volume or less of volatile organic compound and seventy-five percent (75%) by volume or more of water;
- (2) the ink as it is applied to the substrate, less water, contains sixty percent (60%) by volume or more nonvolatile material;
- (3) the owner or operator installs and operates:
 - (A) a carbon adsorption system that reduces the volatile organic emissions from the capture system by at least ninety percent (90%) by weight;
 - (B) an incineration system that oxidizes at least ninety percent (90%) of the nonmethane volatile organic compounds (volatile organic compounds measured as total combustible carbon) to carbon dioxide and water; or
 - (C) an alternative volatile organic compound emission reduction system demonstrated to have at least a ninety percent (90%) reduction efficiency, measured across the control system, and has been approved by the commissioner; or
- (4) for packaging rotogravure and flexographic printing processes, the ink, as applied to the substrate, meets an emission limit of five-tenths (0.5) pound of volatile organic compound per pound (five-tenths (0.5) kilogram (kg) of volatile organic compound per kg) of solids in the ink.

(d) The following facilities subject to this section shall comply with the capture system requirements in subsection (e):

- (1) Facilities existing as of July 1, 1990, with potential volatile organic compound emissions of ninety (90) megagrams (one hundred (100) tons) or greater per year located in Clark, Elkhart, Floyd, Marion, and St. Joseph Counties. These facilities shall attain compliance with subsection (e) no later than July 1, 1991.
- (2) New facilities, construction of which commences after July 1, 1990, with potential emissions of twenty-two and seven-tenths (22.7) megagrams (twenty-five (25) tons) or greater per year located in any county.
- (3) Facilities located in Lake or Porter County with potential emissions of twenty-two and seven-tenths (22.7) megagrams (twenty-five (25) tons) or greater per year. These facilities shall attain compliance with subsection (e) no later than October 1, 1993.

(e) A capture system must be used in conjunction with the emission control systems specified in subsection (c)(3). The capture system shall attain an efficiency sufficient to

achieve an overall control efficiency, in conjunction with the emission control system, of:

- (1) seventy-five percent (75%) for publication rotogravure processes;
- (2) sixty-five percent (65%) for packaging rotogravure processes; and
- (3) sixty percent (60%) for flexographic printing processes.

[As amended at: 20 IR 2321.]

RULE 6. ORGANIC SOLVENT EMISSION LIMITATIONS

326 IAC 8-6-1 ----- Organic solvent emission limitations: applicability

This rule (326 IAC 8-6) shall apply to:

- (1) existing sources (as of January 1, 1980), located in Lake and Marion Counties, with potential emissions of 90.7 megagrams (100 tons) or greater per year of VOC, not limited by other rules in this article (326 IAC 8); and
- (2) sources commencing operation after October 7, 1974, and prior to January 1, 1980, located anywhere in the state, with potential emissions of 90.7 megagrams (100 tons) or greater per year of VOC, not limited by other rules in this article (326 IAC 8).

326 IAC 8-6-2 ----- Organic solvent emission limitations: limits; exemptions

(a) No person shall emit or cause the emission of more than 90.7 megagrams (100 tons) per year of VOC from any source unless all VOC emitted from such source are reduced by at least eighty-five percent (85%) from emissions which would occur before the application of any control equipment or process. This section applies only to emissions of organic solvents which are VOC and which are liquids at standard conditions, and include diluents which are used as dissolvers, viscosity reducers, carrying agents, and cleaning agents.

- (1) The aggregate emissions of VOC into the atmosphere from any series of facilities designed for processing a continuously moving sheet, web, strip, or wire by a combination of operations shall comply with the requirements of this section.
 - (2) Emissions of VOC into the atmosphere which result from the cleaning of any facility with organic solvents shall be included with the other emissions of VOC from such facility in determining compliance with this section.
 - (3) Emissions of VOC into the atmosphere which result from the spontaneous drying of products after their removal from any facility shall be included with other emissions of VOC from such facility in determining compliance with this section.
- (b) The provisions of this section shall not apply to:
- (1) the manufacture of organic solvents;
 - (2) the spraying or other employment of insecticides, pesticides, or herbicides;
 - (3) industrial surface coating operations when the coating's solvent make-up does not contain highly reactive organic materials by volume greater than set forth in subdivision (b)(4) of this section.
 - (4) The use of the following solvents:
 - (A) hydrocarbons, alcohols, aldehydes, esters, ethers or ketones provided that the total of such solvents with olefinic or cyclo-olefinic unsaturation does not exceed five percent (5%) by volume either singly or in combinations;
 - (B) aromatic organic solvents provided that the total of such solvents with eight (8) or more carbon atoms to the molecule, excluding ethyl benzene, does not exceed eight percent (8%) by volume either singly or in combinations;
 - (C) ethyl benzene, ketones having branched hydrocarbon structures, trichloroethylene or toluene not exceeding twenty percent (20%) by volume either singly or in combinations;
 - (D) any organic solvent or mixture of solvents which, because of its structure or composition, may be subject to the limitations of more than one (1) of the categories in clause (A), (B), or (C), above shall be considered a member of

the class with the lowest percentage limitation. In no case shall a combination of compounds subject to the limitations of clause (A), (B), or (C) above, exceed twenty percent (20%) by volume of the combination;

- (E) saturated halogenated hydrocarbons, perchloroethylene, acetone, C(1)-C(5) n-paraffins, cyclohexanone, ethyl acetate, diethylamine, isobutyl acetate, isopropyl alcohol, methyl benzoate, 2-nitropropane, phenyl acetate, triethylamine, and non-photochemically reactive hydrocarbons.

RULE 7. SPECIFIC VOC REDUCTION REQUIREMENTS FOR LAKE, PORTER, CLARK, AND FLOYD COUNTIES

326 IAC 8-7-1 ----- Specific VOC reduction requirements for Lake, Porter, Clark, and Floyd Counties: definitions

In addition to the definitions contained in 326 IAC 1-2 and 326 IAC 8-1-0.5, the following definitions apply throughout this rule:

- (1) "Aggregate emissions of a source" means the sum of the baseline potential emissions from all the facilities at the source of the types listed in section 2(a) of this rule.
- (2) "Baseline actual emissions" means the actual emissions for the baseline year.
- (3) "Baseline potential emissions" means the facility's potential to emit assuming one hundred percent (100%) use of the highest VOC emitting material used in the baseline year.
- (4) "Baseline year" means the year 1990 or later for which the most accurate or complete data are available and are representative of the source's normal operating conditions.
- (5) "Fuel combustion facility" means a fossil fuel fired steam generating unit, process heater, or process furnace used exclusively for the purpose of producing steam by heat transfer or for heating an industrial process by heat transfer.
- (6) "Industrial wastewater treatment" means the treatment of spent or used water containing dissolved or suspended matter from the following types of industries:
 - (A) Organic chemical, plastic, and synthetic fiber manufacturing.
 - (B) Pesticide manufacturing.
 - (C) Pharmaceutical manufacturing.
 - (D) Hazardous waste treatment, storage, and disposal facilities.

[As added at: 18 IR 1224.]

326 IAC 8-7-2 ----- Specific VOC reduction requirements for Lake, Porter, Clark, and Floyd Counties: applicability

(a) This rule shall apply to stationary sources located in Lake, Porter, Clark, or Floyd County that emit or have the potential to emit volatile organic compounds (VOCs) at levels equal to or greater than twenty-five (25) tons per year (tpy) in Lake and Porter Counties and one hundred (100) tpy in Clark and Floyd Counties. This rule shall also apply to sources that have coating facilities which emit or have the potential to emit a total equal to or greater than ten (10) tpy of VOCs in Floyd, Clark, Lake, or Porter County. In determining whether the thresholds in this section are exceeded, the owner or operator of a source shall include the total potential VOC emissions from the following facilities:

- (1) Facilities of the type identified by the following rules, but with actual emissions below the applicability levels of those rules:
 - (A) 326 IAC 8-2, concerning surface coating operations.
 - (B) 326 IAC 8-3, concerning organic solvent degreasing operations.
 - (C) 326 IAC 8-4, concerning petroleum operations.
 - (D) 326 IAC 8-5, concerning miscellaneous operations.

(2) Facilities of the following types:

- (A) Fuel combustion facilities, including process heaters and furnaces.
- (B) Wastewater treatment plants, excluding industrial wastewater treatment operations as defined in section 1(6) of this rule.
- (C) Coke ovens, including byproduct ovens.
- (D) Barge loading facilities.
- (E) Jet engine test cells.
- (F) Iron and steel production facilities.
- (G) Vegetable oil processing facilities.

(3) All other facilities with potential VOC emissions, hereafter referred to as affected facilities except those covered by the rules cited in clauses (A) through (D) and those belonging to source categories listed in clauses (E) through (Q) as follows:

- (A) 326 IAC 8-2.
- (B) 326 IAC 8-3.
- (C) 326 IAC 8-4.
- (D) 326 IAC 8-5.
- (E) Synthetic organic chemical manufacturing industry (SOCMI) distillation.
- (F) SOCMI reactors.
- (G) Offset lithography.
- (H) Batch processors.
- (I) Industrial wastewater treatment operations.
- (J) Plastic parts coating for business machines.
- (K) Plastic parts coating for automobiles.
- (L) Wood furniture coating.
- (M) Aerospace coating.
- (N) Auto body refinishing.
- (O) Ship building and ship repair.
- (P) Cleanup solvents.
- (Q) Volatile organic liquids storage.

(b) Facilities of the types listed in subsection (a)(1) through (a)(2) are exempt from the emission limit requirements of section 3 of this rule.

(c) Coating facilities that have aggregate potential emissions greater than ten (10) tpy and less than twenty-five (25) tpy in Lake and Porter Counties and coating facilities with aggregate potential emissions greater than forty (40) tpy and less than one hundred (100) tpy in Clark and Floyd Counties shall comply with the certification, record keeping, and reporting requirements of section 6 of this rule.

(d) Affected facilities are subject to the requirements of section 3 of this rule unless the source's actual emissions have been limited on or before May 31, 1995, to below twenty-five (25) tpy in Lake and Porter Counties and one hundred (100) tpy in Clark and Floyd Counties through federally enforceable production or capacity limitations in an operating permit. Until such time as 326 IAC 2-8 has been approved by the U.S. EPA, the operating permit will be submitted to the U.S. EPA by the department as a SIP revision.

[As added at: 18 IR 1224.]

326 IAC 8-7-3 ----- Specific VOC reduction requirements for Lake, Porter, Clark, and Floyd Counties: emission limits

Affected facilities must implement one (1) of the following emissions reduction measures on or before May 31, 1995:

- (1) Achieve an overall VOC reduction from baseline actual emissions of at least ninety-eight percent (98%) by the documented reduction in use of VOC containing mate-

rials or install an add-on control system that achieves an overall control efficiency of ninety-eight percent (98%).

- (2) Where it can be demonstrated by the source that control technology does not exist that is reasonably available and both technologically and economically feasible to achieve a ninety-eight percent (98%) reduction in VOC emissions, a source shall achieve an overall VOC reduction of at least eighty-one percent (81%) from baseline actual emissions with the documented reduction in use of VOC containing materials or install an add-on control system that achieves an overall control efficiency of eighty-one percent (81%).
- (3) Achieve an alternative overall emission reduction with the application of reasonably available control technology (RACT) that has been determined as reasonably available by the U.S. EPA and the department. A petition developed in accordance with the procedures in 326 IAC 8-1-5 shall accompany the request for an alternative overall emission reduction. The petition shall be submitted to the department on or before December 31, 1994. The department may approve an extension until February 28, 1995, for submittal of the petition provided the request is received by the department prior to December 31, 1994.

[As added at: 18 IR 1225.]

326 IAC 8-7-4 ----- Specific VOC reduction requirements for Lake, Porter, Clark, and Floyd Counties: compliance methods

(a) If compliance with section 3(1) or 3(2) of this rule is to be achieved with the application of an add-on control system or systems, the following requirements shall apply:

- (1) On or before December 31, 1994, the source shall submit to the department a compliance plan containing the following information:
 - (A) A description of the processes that will be controlled.
 - (B) A description of the add-on control systems.
 - (C) A description of the expected control efficiency that will be achieved.
- (2) A compliance test shall be performed on the add-on control systems according to the schedule and situations described in section 9(4) of this rule. The test results will be used to demonstrate compliance with the applicable emission limit and establish process and control system operating parameters.
- (3) After August 31, 1995, compliance shall continue to be demonstrated by monitoring the process and control system operating parameters established in the initial compliance test unless the parameters are revised by a subsequent test. Any subsequent test and revision to process and control system operating parameters must be submitted to the department as a revision to the compliance plan and be approved by the department. A copy of the most recent compliance test shall be located at the facility and shall be made available to any department or U.S. EPA inspector upon request.
- (4) Results of the compliance test required by subdivision (2) shall be submitted to the department on or before September 30, 1995, and shall contain, at a minimum, all of the following:
 - (A) Test methods and procedures.
 - (B) Overall control efficiency.
 - (C) Process operating parameters during the compliance test, including, but not limited to, the following:
 - (i) Production rate.
 - (ii) Temperature.
 - (iii) Pressure.
 - (iv) Moisture content of process stream.
 - (v) Characteristics of process materials.
 - (vi) Other parameters relevant to the emissions of VOC.

(b) If compliance with section 3(1) or 3(2) of this rule is to be achieved through the reduction in the use of VOC containing materials, the owner or operator shall submit a compliance plan on or before December 31, 1994.

(1) The compliance plan shall contain, at a minimum, all of the following information:

(A) The name and address of the source, and the name and telephone number of a company representative.

(B) A complete description of the baseline actual emissions.

(C) A complete description of the VOC containing materials, such as chemicals, coatings, solvents, and cleaning materials used at the facility with an identification of the VOC containing materials that will be replaced along with a complete description of the replacement materials. The owner or operator shall also include a description of the operations in which the VOC containing materials are used.

(D) A comprehensive record keeping and monitoring plan that will be used to insure and demonstrate compliance. The plan must follow the test methods and procedures as described in section 7 of this rule.

(2) The owner or operator shall also submit a copy of the approved compliance plan with the source's Part 70 permit application. The Part 70 permit application must be submitted to the department no later than six (6) months, and issued no later than twelve (12) months, from the effective date of Indiana's Part 70 permit program. The department shall incorporate the approved compliance plan into the source's Part 70 permit which shall include specific enforceable permit conditions. These permit conditions shall reflect limits, with no longer than daily averaging, on VOC content of process materials, capture and control efficiencies, or other conditions that will limit VOC emissions and demonstrate compliance with the requirements of this rule. The permit shall also include appropriate test methods that are consistent with the methods incorporated within 326 IAC 8 [this article], and sufficient monitoring record keeping and reporting requirements to assure that information is available to document continuous compliance with the VOC limits. The department will submit a copy of the compliance plan to the U.S. EPA for review. On or after May 31, 1995, the owner or operator shall operate the facility as described in the approved compliance plan unless request by the department to modify the plan as described in section 5 of this rule.

(c) If a source intends to comply with section 3(2) of this rule, it shall submit to the department on or before December 31, 1994, for review and approval, documentation demonstrating that ninety-eight percent (98%) control is not reasonably achievable taking into account availability of alternative materials, technical feasibility, cost, and any other factors considered by the source. A demonstration that ninety-eight percent (98%) control is not achieved at similar operations, if any, in other ozone nonattainment areas within the United States is an acceptable demonstration.

(d) Owners or operators who elect to comply with section 3(3) of this rule are subject to the following requirements:

(1) Compliance shall be achieved with the application of one (1) or more emission reduction systems including, but not limited to, the following:

(A) add-on controls;

(B) elimination or reduction in use of VOC containing materials; or

(C) work practices.

(2) On or before December 31, 1994, the owner or operator shall submit to the department a compliance plan containing all of the following information:

(A) The name and address of the source and the name and telephone number of a company representative.

(B) A petition for a site specific RACT control plan developed in accordance with the procedures in 326 IAC 8-1-5.

- (C) Identification of all VOC emitting facilities along with the description of the purpose each facility serves.
 - (D) A list of the facilities that meet the applicability criteria of section 2(a) of this rule.
 - (E) Baseline actual emissions for each facility identified in clause (D) along with the following information:
 - (i) Maximum design rate, maximum production, or maximum throughput.
 - (ii) Identification, amount, and VOC emission factor of process materials such as coatings, chemicals, and fuels.
 - (iii) Baseline year.
 - (F) A complete description of the emission reduction measures that the source intends to implement, the percent VOC reduction to be achieved by these measures, and calculations that demonstrate that the measures will meet the projected VOC reductions described in the source's petition for site specific RACT. The compliance plan shall also describe the expected percentage of overall emission reduction from baseline actual emissions. Supporting documentation such as:
 - (i) a manufacturer's warranty on a control system;
 - (ii) the difference in the VOC emission factor of the baseline coating or process chemicals; or
 - (iii) an increase in transfer efficiency;shall be included.
 - (G) The operation, maintenance, monitoring, and record keeping procedures that will ensure continued compliance.
 - (H) The expected annual VOC emission in tons per year (tpy) after applying the emission reduction systems.
- (e) Owners or operators who elect to comply with this rule with the application of enforceable permit limits, in accordance with section 2(d) of this rule shall, prior to December 31, 1994, submit an application for a federally enforceable state operating permit (FESOP) in accordance with 326 IAC 2-8. Until such time as 326 IAC 2-8 has been approved by the U.S. EPA, the operating permit will be submitted to the U.S. EPA by the department as a SIP revision. The source shall include as a part of the permit application, the following information:
- (1) The name and address of the source and the name and telephone number of a company representative.
 - (2) Identification of all VOC emitting facilities together with a description of the purpose each facility serves.
 - (3) A list of facilities that meet the requirements of section 2(a) of this rule.
 - (4) Baseline actual emissions for each facility identified in subdivision (3) along with the following information:
 - (A) Baseline year.
 - (B) Maximum design rate, maximum production, or maximum throughput.
 - (C) Identification, amount, and VOC emission factor of process materials such as coatings, chemicals, and fuels.
 - (5) Identification of facilities for which limitation on hours of operation or limitation on amount of production has been proposed along with the proposed number of hours or amount of production.
 - (6) The monitoring and record keeping procedures that will be used to demonstrate compliance with the limitation on hours of operation or limitations in amount of production.
 - (7) A signed statement providing that the proposed limitation on hours of operation or

limitation on amount of production shall be fully implemented prior to or on May 31, 1995.

The monitoring and record keeping procedures that will demonstrate compliance with the limitation on hours of operation or limitations in amount of production will be incorporated into the source's operating permit.

(f) The department may approve an extension until February 28, 1995, for any compliance plan, demonstration, or application required by this section, provided the request is received by the department prior to December 31, 1994.

[As added at: 18 IR 1225.]

326 IAC 8-7-5 ----- Specific VOC reduction requirements for Lake, Porter, Clark, and Floyd Counties: compliance plan

Compliance plans required by this rule must be approved by the department. The department may:

- (1) Request additional information if the information contained in the compliance plan is found to be incomplete or indicates noncompliance with the rule.
- (2) Request modifications in the proposed operation, maintenance, monitoring, and record keeping procedures.
- (3) If the department requests modifications in the proposed operation, maintenance, monitoring, or record keeping procedures, the owner or operator shall resubmit a new compliance plan containing the modification within sixty (60) days of the initial notification.
- (4) Compliance plans required by this rule must be approved by the department by November 30, 1995.

[As added at: 18 IR 1227.]

326 IAC 8-7-6 ----- Specific VOC reduction requirements for Lake, Porter, Clark, and Floyd Counties: certification, record keeping, and reporting requirements for coating facilities

On or before December 31, 1994, or upon the startup of any new coating facility meeting the aggregate potential emissions criteria of section 2(c) of this rule, each source or facility shall submit to the department a certification that the facility is exempt from the requirements of section 3 of this rule. The certification shall contain all of the following information:

- (1) The name and address of the source and the name and telephone number of the company representative.
- (2) Identification of each VOC emitting facility together with a description of the purpose each facility serves.
- (3) A listing of facilities which meet the requirements of section 2(a) of this rule.
- (4) Baseline actual emissions for each facility identified in subdivision (3) together with the following information:
 - (A) Maximum design rate, maximum production, or maximum throughput.
 - (B) VOC emission factors with reference to the source of the emission factors and procedures as to how the emission factors were estimated, for example, the type of each fuel or process chemicals used and the baseline year used.
- (5) Procedures that will be used to monitor the source's potential emissions to ensure that they remain below twenty-five (25) tpy.

[As added at: 18 IR 1227.]

326 IAC 8-7-7 ----- Specific VOC reduction requirements for Lake, Porter, Clark, and Floyd Counties: test methods and procedures

The owner or operator of any source subject to this rule shall be subject to the applicable test method requirements of 326 IAC 8-1-4 and in 40 CFR 60, Appendix A*.

*Copies of the Code of Federal Regulations (CFR) referenced may be obtained from the Government Printing Office, Washington, D.C. 20402. Copies of pertinent sections are also available from the Indiana Department of Environmental Management, 100 North Senate Avenue, Indianapolis, Indiana 46204.

[As added at: 18 IR 1228.]

326 IAC 8-7-8 ----- Specific VOC reduction requirements for Lake, Porter, Clark, and Floyd Counties: general record keeping and reports

In addition to complying with specific recording and reporting requirements in other sections of this rule, sources shall comply with all of the following requirements:

- (1) All records required by this rule shall be maintained for at least three (3) years.
- (2) Records required by this rule or records used to demonstrate that a source is exempt from the requirements of this rule shall be submitted to the department or the U.S. EPA within thirty (30) days of the receipt of a written request. If such records are not available, the source shall be considered to be subject to the emission limits contained in section 3 of this rule.
- (3) Sources subject to this rule shall notify the department at least thirty (30) days prior to the addition or modification of a facility which may result in a potential increase in VOC emissions.

[As added at: 18 IR 1228.]

326 IAC 8-7-9 ----- Specific VOC reduction requirements for Lake, Porter, Clark, and Floyd Counties: control system operation, maintenance, and testing

The following requirements shall apply to sources that choose to meet the emission limit requirements of section 3 of this rule at any facility using a control device or devices:

- (1) The control system shall be operated and maintained according to the manufacturer's recommendations but may be modified based on the results of the initial or subsequent compliance test or upon the written request of the department.
- (2) The operating and maintenance procedures shall be followed beginning no later than May 31, 1995. A copy of the procedures shall be submitted to the department no later than September 30, 1995.
- (3) A copy of the operating and maintenance procedures shall be maintained in a convenient location at the source property and as close to the control system as possible for the reference by plant personnel and department inspectors.
- (4) The control system shall be tested according to the following schedule and under the following situations:
 - (A) An initial compliance test shall be conducted on or before August 31, 1995, and every two (2) years after the date of the initial test.
 - (B) A compliance test shall also be conducted whenever the owner or operator chooses to operate a control system under conditions different from those that were in place at the time of the previous test.
 - (C) If the owner or operator chooses to change the method of compliance with section 3 of this rule, a compliance test shall be performed within three (3) months of the change.

- (D) A compliance test shall also be performed within ninety (90) days of the startup of a new facility or upon written request by the department or the U.S. EPA.
- (5) All compliance tests shall be conducted according to a protocol approved by the department at least thirty (30) days before the test. The protocol shall contain, at a minimum, the following information:
 - (A) Test procedures.
 - (B) Operating and control system parameters.
 - (C) Type of VOC containing process material being used.
 - (D) The process and control system parameters which will be monitored during the test.

[As added at: 18 IR 1228.]

326 IAC 8-7-10 ----- Specific VOC reduction requirements for Lake, Porter, Clark, and Floyd Counties: control system monitoring, record keeping, and reporting

(a) Sources that choose to meet the emission limit requirements of section 3 of this rule with the use of a control device or devices shall install, calibrate, maintain, and operate, according to the manufacturer's specification, the following monitoring equipment unless an alternative monitoring procedure has been approved by the department:

- (1) If a thermal incinerator is used for VOC reduction, a temperature monitoring device capable of continuously recording the temperature of the gas stream in the combustion zone of the incinerator shall be used. The temperature monitoring device shall have an accuracy of one percent (1%) of the temperature being measured in degrees centigrade or plus or minus five-tenths degree Centigrade ($\pm 0.5^{\circ}\text{C}$), whichever is greater.
 - (2) If a catalytic incinerator is used for VOC reduction, a temperature device capable of continuously recording the temperature in the gas stream immediately before and after the catalyst bed of the incinerator shall be used. The temperature monitoring device shall have an accuracy of one percent (1%) of the temperature being measured in degrees centigrade plus or minus five-tenths degree Centigrade ($\pm 0.5^{\circ}\text{C}$), whichever is greater.
 - (3) If a carbon adsorber is used to remove and recover VOC from the gas stream, a VOC monitoring device capable of continuously recording the concentration level of VOC at the outlet of the carbon bed shall be used. The monitoring device shall be based on a detection principle such as infrared, photoionization, or thermal conductivity.
 - (4) Where a VOC recovery device other than a carbon adsorber is used, the source shall provide to the department information describing the operation of the device and the process parameters which would indicate proper operation and maintenance of the control device. The department may request further information and will specify appropriate monitoring procedures and reporting requirements.
- (b) Sources subject to the requirements of this section shall maintain the following records:
- (1) A log of the operating time of the facility and the facility's capture system, control device, and monitoring equipment.
 - (2) A maintenance log for the capture system, the control device, and the monitoring equipment detailing all routine and nonroutine maintenance performed. The log shall include the dates and duration of any outages of the capture system, the control device, or the monitoring system.
 - (3) The following additional records shall be maintained for facilities using thermal incinerators:
 - (A) Continuous records of the temperature in the gas stream in the combustion zone of the incinerator.

- (B) Records of all three (3) hour periods of operation for which the average combustion temperature of the gas stream in the combustion zone was more than fifty degrees Fahrenheit (50°F) below the combustion zone temperature which existed during the most recent compliance test that demonstrated that the facility was in compliance.
- (4) The following additional records shall be maintained for facilities using catalytic incinerators:
 - (A) Continuous records of the temperature of the gas stream both upstream and downstream of the catalyst bed of the incinerator.
 - (B) Records of all three (3) hour periods of operation for which the average temperature measured at the process vent stream immediately before the catalyst bed is more than fifty degrees Fahrenheit (50°F) below the average temperature of the process vent stream which existed during the most recent compliance test that demonstrated that the facility was in compliance.
 - (C) Records of all three (3) hour periods of operation for which the average temperature difference across the catalyst bed is less than eighty percent (80%) of the temperature difference measured during the most recent compliance test that demonstrated that the facility was in compliance.
- (5) The following additional records shall be maintained for facilities using carbon adsorbers:
 - (A) Continuous records of the VOC concentration level or reading in the exhaust stream of the carbon adsorber.
 - (B) Records of all three (3) hour periods of operation during which the average VOC concentration level or reading in the exhaust gas is more than twenty percent (20%) greater than the average exhaust gas concentration level or reading measured by the organic monitoring device during the most recent determination of the recovery efficiency of the carbon adsorber that demonstrated that the facility was in compliance.
- (6) Facilities using VOC recovery devices other than carbon adsorbers shall maintain the monitoring records and meet the reporting requirements specified by subsection (a)(4).
- (7) Information requirements in subdivisions (3)(B), (4)(B), (4)(C), and (5)(B) shall be submitted to the department within thirty (30) days of occurrence. The following information shall accompany the submittal:
 - (A) The name and location of the facility.
 - (B) Identification of the control system where the excess emission occurred and the facility it served.
 - (C) The time, date, and duration of the exceedence [*sic.*].
 - (D) Corrective action taken.

[As added at: 18 IR 1229.]

RULE 8. MUNICIPAL SOLID WASTE LANDFILLS

326 IAC 8-8-1 ----- Municipal solid waste landfills: applicability

The provisions of this rule shall apply to new and existing municipal solid waste (MSW) landfills in Clark, Floyd, Lake, and Porter Counties meeting either of the following requirements:

- (1) MSW landfills emitting greater than fifty-five (55) tons per year of non-methane organic compounds (NMOC).
- (2) MSW landfills with a minimum design capacity of one hundred eleven thousand (111,000) tons (one hundred thousand (100,000) megagrams (Mg)) of solid waste.

[As added at: 19 IR 1050.]

326 IAC 8-8-2 ----- Municipal solid waste landfills: definitions

(a) For purposes of this rule, the definitions listed in 40 CFR 60, Subpart WWW, Sec. 60.751 Standards of Performance for Municipal Solid Waste Landfills, 61 FR 9905 (March 12, 1996)*, and in this section shall apply.

(b) "Existing municipal solid waste (MSW) landfill" means an MSW landfill that has accepted waste since November 8, 1987, or that has capacity available for future use and for which construction commenced prior to May 30, 1991. It may be active, either currently accepting waste, or having additional capacity to accept waste, or may be closed, neither any longer accepting waste, nor having available capacity for future waste deposition.

(c) "New MSW landfill" means a landfill for which construction, modification, or reconstruction commences on or after the effective date of this rule.

*Copies of the Federal Register (FR) referenced in this rule may be obtained from the Government Printing Office, Washington, D.C. 20402 and are available for copying at the Department of Environmental Management, Indiana Government Center-North, 100 North Senate Avenue, Tenth Floor, Indianapolis, Indiana 46204.

[As amended at: 21 IR 31.]

326 IAC 8-8-3 ----- Municipal solid waste landfills: requirements; incorporation of federal standards by reference

(a) The air pollution control board incorporates by reference the following provisions of 40 CFR 60, Subpart WWW, Standards of Performance for Municipal Solid Waste Landfills, 61 FR 9905 (March 12, 1996)*:

- (1) 60.751 Definitions.
- (2) 60.752 Standards for air emissions from MSW landfills*.
- (3) 60.753 Operational standards for collection and control systems*.
- (4) 60.754 Test methods and procedures*.
- (5) 60.755 Compliance provisions*.
- (6) 60.756 Monitoring operations*.
- (7) 60.757 Reporting requirements*.
- (8) 60.758 Record keeping requirements*.
- (9) 60.759 Specifications for active collection systems*.

(b) An MSW landfill subject to the requirements of this rule may be subject to permit requirements under 326 IAC 2. An MSW landfill that makes modifications to comply with the requirements of this rule may be subject to permit requirements contained in 329 IAC 10.

*Copies of the Federal Register (FR) referenced in this rule may be obtained from the Government Printing Office, Washington, D.C. 20402 and are available for copying at the Indiana Department of Environmental Management, Indiana Government Center-North, 100 North Senate Avenue, Tenth Floor, Indianapolis, Indiana 46204.

[As amended at: 21 IR 31.]

326 IAC 8-8-4 ----- Municipal solid waste landfills: compliance deadlines

The landfills meeting the requirements of this rule shall install an air emission collection and control system capable of meeting the emission guidelines established in section 3(a)(2) of this rule no later than May 1, 1996.

[As amended at: 21 IR 31.]

RULE 8.1. MUNICIPAL SOLID WASTE LANDFILLS NOT LOCATED IN CLARK, FLOYD, LAKE, AND PORTER COUNTIES

326 IAC 8-8.1-1 ----- MSW Landfills not Located in Clark, Floyd, Lake, and Porter Counties: Applicability

This rule shall apply *[sic.]* to any existing municipal solid waste (MSW) landfill located in any county except the following:

- (1) Clark County.
- (2) Floyd County.
- (3) Lake County.
- (4) Porter County.

[As added at: 21 IR 32.]

326 IAC 8-8.1-2 ----- MSW Landfills not Located in Clark, Floyd, Lake, and Porter Counties: definitions

(a) The definitions listed in 40 CFR 60, Subpart WWW, Sec. 60.751 Standards of Performance for Municipal Solid Waste Landfills, 61 FR 9905 (March 12, 1996)* and this section shall apply throughout this rule.

(b) “Existing municipal solid waste (MSW) landfill” means an MSW landfill that has accepted waste since November 8, 1987, or that has capacity available for future use and for which construction commenced prior to May 30, 1991. It may be active, either currently accepting waste, or having additional capacity to accept waste, or may be closed, neither any longer accepting waste, nor having available capacity for future waste deposition.

*Copies of the Federal Register (FR) referenced in this rule may be obtained from the Government Printing Office, Washington, D.C. 20402 and are available for copying at the Indiana Department of Environmental Management, Indiana Government Center-North, 100 North Senate Avenue, Tenth Floor, Indianapolis, Indiana 46204.

[As added at: 21 IR 32.]

326 IAC 8-8.1-3 ----- MSW Landfills not Located in Clark, Floyd, Lake, and Porter Counties: requirements; incorporation by reference of federal standards

(a) The air pollution control board incorporates by reference the following provisions of 40 CFR 60, Subpart WWW, Standards of Performance for Municipal Solid Waste Landfills, 61 FR 9905 (March 12, 1996)*:

- (1) 60.751 Definitions*.
- (2) 60.752 Standards for air emissions from MSW landfills*.
- (3) 60.753 Operational standards for collection and control systems*.
- (4) 60.754 Test methods and procedures*.
- (5) 60.755 Compliance provisions*.
- (6) 60.756 Monitoring of operations*.
- (7) 60.757 Reporting requirements*.
- (8) 60.758 Record keeping requirements*.
- (9) 60.759 Specifications for active collection systems*.

(b) An MSW landfill subject to the requirements of this rule may be subject to permit requirements contained in 326 IAC 2. An MSW landfill that makes modifications to comply with the requirements of this rule may be subject to permit requirements contained in 329 IAC 10.

*Copies of the Federal Register (FR) referenced in this rule may be obtained from the Government Printing Office, Washington, D.C. 20402 and are available for copying at the

Indiana Department of Environmental Management, Indiana Government Center-North, 100 North Senate Avenue, Tenth Floor, Indianapolis, Indiana 46204.

[As added at: 21 IR 32.]

326 IAC 8-8.1-4 ----- MSW Landfills not Located in Clark, Floyd, Lake, and Porter Counties: compliance deadlines

(a) The owner or operator of an existing MSW landfill required to install an air emissions collection and control system capable of meeting the emission guidelines established in section 3(a)(2) of this rule shall have the installation completed not later than thirty (30) months after the effective date of this rule.

(b) The owner or operator of an existing MSW landfill meeting the requirements of section 1 of this rule whose nonmethane organic compounds (NMOC) emission rate is less than fifty (50) megagrams per year on the effective date of this rule, shall comply with section 3(a)(2) of this rule not later than thirty (30) months after the date that the landfill's annual NMOC emission rate equals or exceeds fifty (50) megagrams per year.

[As added at: 21 IR 32.]

326 IAC 8-8.1-5 ----- MSW Landfills not Located in Clark, Floyd, Lake, and Porter Counties: alternative requirements

(a) This section applies to a MSW landfill that has been issued a closure certification under 329 IAC 10-22-8 and has an approved post-closure plan under 329 IAC 10-23-3.

(b) An MSW landfill may apply for an alternative compliance option from any requirement of this rule, except the submittal of the initial design capacity report, from the department, provided the following criteria can be demonstrated for each landfill:

- (1) Unreasonable cost of control resulting from landfill age, location, or design.
- (2) Physical impossibility of installing necessary control equipment.
- (3) Other factors specific to the landfill that make application of an alternative control option significantly more reasonable.

(c) The application must include, at a minimum, the following:

- (1) The current amount of solid waste in place.
- (2) An NMOC emission rate report for the current year and a projected estimate of NMOC emissions for each of the subsequent five (5) years. The NMOC emission rate report shall include all the data, calculations, sample reports, and measurements used to estimate the annual and five (5) year emissions.
- (3) A copy of the certification of closure issued under 329 IAC 10-22-8.
- (4) A copy of the approved post-closure plan issued under 329 IAC 10-23-3.
- (5) A detailed description of the alternative control option or options proposed.
- (6) A discussion on how the criteria listed in subsection (b) is a factor for application of an alternative compliance option.

(d) The application for an alternative compliance option must be submitted to the department within ninety (90) days of the effective date of this rule.

(e) The application for an alternative compliance option must be approved by the department and by U.S. EPA.

[As added at: 21 IR 32.]

RULE 9. VOLATILE ORGANIC LIQUID STORAGE VESSELS

326 IAC 8-9-1 ----- Volatile organic liquid storage vessels: applicability

(a) On and after October 1, 1995, this rule applies to stationary vessels used to store volatile organic liquid (VOL) that are located in Clark, Floyd, Lake, or Porter County.

(b) Stationary vessels with a capacity of less than thirty-nine thousand (39,000) gallons

are subject to the reporting and record keeping provisions of section 6(a) and 6(b) of this rule and are exempt from all other provisions of this rule.

(c) Stationary vessels with a capacity equal to or greater than thirty-nine thousand (39,000) gallons that store a VOL with a maximum true vapor pressure equal to or greater than five-tenths (0.5) pound per square inch absolute (psia) but less than seventy-five hundredths (0.75) psia are subject to the provisions of section 6(a), 6(b), 6(g), and 6(h) of this rule and are exempt from all other provisions of this rule.

[As added at: 19 IR 1056.]

326 IAC 8-9-2 ----- Volatile organic liquid storage vessels: exemptions

This rule does not apply to the following vessels:

- (1) Vessels at coke oven byproduct plants.
- (2) Pressure vessels designed to operate in excess of twenty-nine and four-tenths (29.4) pounds per square inch absolute and without emissions to the atmosphere.
- (3) Vessels that are permanently attached to mobile vehicles such as trucks, rail cars, barges, or ships.
- (4) Vessels with a design capacity less than or equal to four hundred twenty thousand (420,000) gallons used for petroleum or condensate stored, processed, or treated prior to custody transfer.
- (5) Vessels located at bulk gasoline plants.
- (6) Storage vessels located at gasoline service stations.
- (7) Vessels used to store beverage alcohol.
- (8) Stationary vessels that are subject to any provision of 40 CFR 60*, Subpart Kb, New Source Performance Standard for Volatile Organic Liquid Storage.

*Copies of the Code of Federal Regulations (CFR) referenced may be obtained from the Government Printing Office, Washington, D.C. 20402 or the Indiana Department of Environmental Management, Indiana Government Center-North, 100 North Senate Avenue, Indianapolis, Indiana 46204-2220.

[As added at: 19 IR 1056.]

326 IAC 8-9-3 ----- Volatile organic liquid storage vessels: definitions

The following definitions apply throughout this rule:

- (1) "Condensate" means hydrocarbon liquid separated from natural gas that condenses due to changes in the temperature or pressure, or both, and remains liquid at standard conditions.
- (2) "Custody transfer" means the transfer of produced petroleum and condensate, or both, after processing or treatment, or both, in the producing operations, from storage vessels or automatic transfer facilities to pipelines or any other forms of transportation.
- (3) "Fill" means the introduction of VOL into a storage vessel but not necessarily to complete capacity.
- (4) "Gasoline service station" means any site where gasoline is dispensed to motor vehicle fuel tanks from stationary storage vessels.
- (5) "Maximum true vapor pressure" means the equilibrium partial pressure exerted by a volatile organic liquid. The maximum true vapor pressure of VOLs stored at or above the ambient temperature shall correspond to the highest calendar month average storage temperature and shall be determined as follows:
 - (A) Maximum true vapor pressure for VOLs stored at or above the ambient temperature shall be determined using the following procedures:
 - (i) For gasolines and naphtha, either of the following:

(AA) Figures 17A and 17B, American Petroleum Institute Publication 2517, Third Edition, February 1989, with addendum, May 1994*.

- (BB) Figure 4.3-6, AP-42, Compilation of Air Pollutant Emission Factors, Volume I (Stationary Point and Area Sources), Fourth Edition, September 1985*.
- (ii) For crude oils, either of the following:
- (AA) Figures 18A and 18B, American Petroleum Institute Publication 2517, Third Edition, February 1989, with addendum, May 1994*.
 - (BB) Figure 4.3-5, AP-42, Compilation of Air Pollutant Emission Factors, Volume I (Stationary Point and Area Sources), Fourth Edition, September 1985*.
- (iii) For VOLs, other than those in item (i) or (ii), procedures on page D-146, Vapor Pressures, Critical Temperatures, and Critical Pressures of Organic Compounds, Handbook of Chemistry and Physics, 51st Edition, 1970-1971, Chemical Rubber Company*.
- (iv) Maximum true vapor pressure for VOLs stored at or above ambient temperatures shall be determined at the following temperatures:
- (AA) In Lake and Porter Counties, seventy-three degrees Fahrenheit (73°F).
 - (BB) In Clark and Floyd Counties, seventy-seven and seven-tenths degrees Fahrenheit (77.7°F).
- (B) Alternatively, the owner or operator or the department and the U.S. EPA may require measurement of vapor pressure. ASTM Method D323-92* or a method acceptable to the department and U.S. EPA shall be used. If a discrepancy exists between the results obtained from methods in clause (A) and methods used in this clause, the results in this clause shall prevail.
- (6) "Petroleum" means the crude oil removed from the earth and the oils derived from tar sands, shale, and coal.
- (7) "Petroleum liquids" means petroleum, condensate, and any finished or intermediate products manufactured in a petroleum refinery.
- (8) "Reid vapor pressure" means the absolute vapor pressure of volatile crude oil and volatile nonviscous petroleum liquids except liquified petroleum gases as determined by the following methods:
- (A) For gasoline, only, ASTM D323-82*.
 - (B) For gasoline-ethanol blends, ASTM D-5190*, ASTM D-5191*, ASTM 5482*.
- (9) "Vessel" means each tank, reservoir, or container used for the storage of VOLs but does not include either of the following:
- (A) Frames, housing, auxiliary supports, or other components that are not directly involved in the containment of liquids or vapors.
 - (B) Subsurface caverns or porous rock reservoirs.
- (10) "Volatile organic liquid" or "VOL" means any organic liquid that can emit volatile organic compounds (VOCs) into the atmosphere except those VOLs that emit only those compounds that the department has determined do not contribute appreciably to the formation of ozone.
- (11) "Waste" means any liquid resulting from industrial, commercial, mining, or agricultural operations, or from community activities that is discarded or is being accumulated, stored, or physically, chemically, or biologically treated prior to being discarded or recycled.

*Copies of Figures 17A and 17B, American Petroleum Institute Publication 2517, Third Edition, February 1989, with addendum, May 1994; Figure 4.3-6, AP-42, Compilation of Air Pollutant Emission Factors, Volume I (Stationary Point and Area Sources), Fourth Edition, September 1985; Figures 18A and 18B, American Petroleum Institute Publication 2517, Third Edition, February 1989, with addendum, May 1994; Figure 4.3-5, AP-42, Compilation of Air Pollutant Emission Factors, Volume I (Stationary Point and Area Sources), Fourth Edition, September 1985; Procedures on page D-146, Vapor Pressures, Critical Tempera-

tures, and Critical Pressures of Organic Compounds, Handbook of Chemistry and Physics, 51st Edition, 1970-1971, Chemical Rubber Company; ASTM Method D323-92; ASTM D323-82; ASTM D-5190; ASTM D-191; and ASTM 5482 referenced may be obtained from the Government Printing Office, Washington, D.C. 20402 or the Indiana Department of Environmental Management, Indiana Government Center-North, 100 North Senate Avenue, Indianapolis, Indiana 46204-2220.

[As added at: 19 IR 1056.]

326 IAC 8-9-4 ----- Volatile organic liquid storage vessels: standards

(a) The owner or operator of each vessel with a capacity greater than or equal to thirty-nine thousand (39,000) gallons, that stores VOL with a maximum true vapor pressure greater than or equal to seventy-five hundredths (0.75) pound per square inch absolute (psia) but less than eleven and one-tenth (11.1) psia shall do the following:

- (1) On or before May 1, 1996, for each vessel having a permanently affixed roof, install one (1) of the following:

- (A) An internal floating roof meeting the standards in subsection (c).

- (B) A closed vent system and control device meeting the standards in subsection (d).

- (C) An equivalent emissions control system resulting in equivalent emissions reductions to that obtained in clause (A).

- (2) For each vessel having an internal floating roof, install one (1) of the following:

- (A) At the time of the next scheduled cleaning, but not later than ten (10) years after May 1, 1996, an internal floating roof meeting the standards in subsection (c).

- (B) On or before May 1, 1996, a closed vent system and control device meeting the standards in subsection (d).

- (C) On or before May 1, 1996, an equivalent emissions control system resulting in equivalent emissions reductions to that obtained in clause (A).

- (3) For each vessel having an external floating roof, install one (1) of the following:

- (A) At the time of the next scheduled cleaning, but not later than ten (10) years after May 1, 1996, an external floating roof meeting the standards in subsection (e).

- (B) On or before May 1, 1996, a closed vent system meeting the standards in subsection (d).

- (C) On or before May 1, 1996, an equivalent emissions control system resulting in equivalent emissions reductions to that obtained in clause (A).

- (4) For each vessel subject to this subsection, the owner or operator described in the report required in section 6(b) of this rule, install one (1) of the following:

- (A) Emission control equipment.

- (B) A schedule for vessel cleaning and installation of emission control equipment.

(b) On or before May 1, 1996, the owner or operator of each vessel with a capacity greater than or equal to thirty-nine thousand (39,000) gallons, that stores VOL with a maximum true vapor pressure greater than or equal to eleven and one-tenth (11.1) psia shall equip each vessel with a closed vent system with a control device meeting the standards of subsection (d).

- (c) Standards applicable to each internal floating roof are as follows:

- (1) The internal floating roof shall float on the liquid surface, but not necessarily in complete contact with it, inside a vessel that has a permanently affixed roof.

- (2) The internal floating roof shall be floating on the liquid surface at all times, except during initial fill and during those intervals when the vessel is completely emptied or subsequently emptied and refilled.

- (3) When the roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be accomplished as rapidly as possible.
- (4) Each internal floating roof shall be equipped with one (1) of the following closure devices between the wall of the vessel and the edge of the internal floating roof:
 - (A) A foam or liquid-filled seal mounted in contact with the liquid (liquid-mounted seal).
 - (B) Two (2) seals mounted one (1) above the other so that each forms a continuous closure that completely covers the space between the wall of the vessel and the edge of the internal floating roof. The lower seal may be vapor-mounted, but both must be continuous.
 - (C) A mechanical shoe seal that consists of a metal sheet held vertically against the wall of the vessel by springs or weighted levers and that is connected by braces to the floating roof. A flexible coated fabric, or envelope, spans the annular space between the metal sheet and the floating roof.
- (5) Each opening in a noncontact internal floating roof except for automatic bleeder vents (vacuum breaker vents) and the rim space vents shall provide a projection below the liquid surface.
- (6) Each opening in the internal floating roof except for leg sleeves, automatic bleeder vents, rim space vents, column wells, ladder wells, sample wells, and stub drains shall be equipped with a cover or lid that shall be maintained in a closed position at all times (with no visible gap) except when the device is in actual use. The cover or lid shall be equipped with a gasket. Covers on each access hatch and automatic gauge float well shall be bolted except when they are in use.
- (7) Automatic bleeder vents shall be equipped with a gasket and shall be closed at all times when the roof is floating except when the roof is being floated off or is being landed on the roof leg supports.
- (8) Rim space vents shall be equipped with a gasket and shall be set to open only when the internal floating roof is not floating or at the manufacturer's recommended setting.
- (9) Each penetration of the internal floating roof for the purpose of sampling shall be a sample well. The sample well shall have a slit fabric cover that covers at least ninety percent (90%) of the opening.
- (10) Each penetration of the internal floating roof that allows for passage of a ladder shall have a gasketed sliding cover.
- (d) Standards applicable to each closed vent system and control device are as follows:
 - (1) The closed vent system shall be designed to collect all VOC vapors and gases discharged from the vessel and operated with no detectable emission as indicated by an instrument reading of less than five hundred (500) parts per million (ppm) above background and visual inspections as determined by the methods specified in 40 CFR 60, Subpart VV, 60.485(C)*.
 - (2) The control device shall be designed and operated to reduce inlet VOC emissions by ninety-five percent (95%) or greater. If a flare is used as the control device, it shall meet the specifications described in the general control device requirements in 40 CFR 60.18, General Provisions*.
- (e) Standards applicable to each external floating roof are as follows:
 - (1) Each external floating roof shall be equipped with a closure device between the wall of the vessel and the roof edge. The closure device shall consist of two (2) seals, one (1) above the other. The lower seal shall be referred to as the primary seal; the upper seal shall be referred to as the secondary seal.
 - (2) Except as provided in section 5(c)(4) of this rule, the primary seal shall completely cover the annular space between the edge of the floating roof and vessel wall and shall be either a liquid-mounted seal or a shoe seal.

- (3) The secondary seal shall completely cover the annular space between the external floating roof and the wall of the vessel in a continuous fashion except as allowed in section 5(c)(4) of this rule.
- (4) Except for automatic bleeder vents and rim space vents, each opening in a noncontact external floating roof shall provide a projection below the liquid surface.
- (5) Except for automatic bleeder vents, rim space vents, roof drains, and leg sleeves, each opening in the roof shall be equipped with a gasketed cover, seal, or lid that shall be maintained in a closed position at all times, without visible gap, except when the device is in actual use.
- (6) Automatic bleeder vents shall be closed at all times when the roof is floating except when the roof is being floated off or is being landed on the roof leg supports.
- (7) Rim vents shall be set to open when the roof is being floated off the roof leg supports or at the manufacturer's recommended setting. Automatic bleeder vents and rim space vents shall be gasketed.
- (8) Each emergency roof drain shall be provided with a slotted membrane fabric cover that covers at least ninety percent (90%) of the area of the opening.
- (9) The roof shall be floating on the liquid at all times, for example, off the roof leg supports, except when the vessel is completely emptied and subsequently refilled. The process of filling, emptying, or refilling when the roof is resting on the leg supports shall be continuous and shall be accomplished as rapidly as possible.

*Copies of 40 CFR 60, Subpart VV, 60.485(C); and 40 CFR 60.18, General Provisions referenced may be obtained from the Government Printing Office, Washington, D.C. 20402 or the Indiana Department of Environmental Management, Indiana Government Center-North, 100 North Senate Avenue, Indianapolis, Indiana 46204-2220.

[As added at: 19 IR 1057.]

326 IAC 9-5 ----- Volatile organic liquid storage vessels: testing and procedures

(a) The owner or operator of each vessel subject to section 4(a) of this rule shall meet the requirements of subsection (b), (c), or (d).

(b) On and after May 1, 1996, except as provided in section 4(a)(2) of this rule, the owner or operator of each vessel equipped with an internal floating roof shall meet the following requirements:

- (1) Visually inspect the internal floating roof, the primary seal, and the secondary seal, if one is in service, prior to filling the vessel with VOL. If there are holes, tears, or other openings in the primary seal, the secondary seal, or the seal fabric or defects in the internal floating roof, or both, the owner or operator shall repair the items before filling the vessel.
- (2) For vessels equipped with a liquid-mounted or mechanical shoe primary seal, visually inspect the internal floating roof and the primary seal or the secondary seal, if one is in service, through manholes and roof hatches on the fixed roof at least once every twelve (12) months after initial fill. If the internal floating roof is not resting on the surface of the VOL inside the vessel, or there is liquid accumulated on the roof, or the seal is detached, or there are holes or tears in the seal fabric, the owner or operator shall repair the items or empty and remove the vessel from service within forty-five (45) days. If a failure that is detected during inspections required in this section cannot be repaired in forty-five (45) days and if the vessel cannot be emptied within forty-five (45) days, a thirty (30) day extension may be requested from the department in the inspection report required in section 6(c)(3) of this rule. Such a request for an extension must document that alternate storage capacity is unavailable and specify a schedule of actions the company will take that will assure that the control equipment will be repaired or the vessel will be emptied as soon as possible.

- (3) For vessels equipped with both primary and secondary seals:
 - (A) visually inspect the vessel as specified in subdivision (4), at least every five (5) years; or
 - (B) visually inspect the vessel as specified in subdivision (2).
 - (4) Visually inspect the internal floating roof, the primary seal, the secondary seal, if one is in service, gaskets, slotted membranes, and sleeve seals each time the vessel is emptied and degassed. If the internal floating roof has defects, the primary seal has holes, tears, or other openings in the seal or the seal fabric, or the secondary seal has holes, tears, or other openings in the seal or the seal fabric, or the gaskets no longer close off the liquid surfaces from the atmosphere, or the slotted membrane has more than ten percent (10%) open area, the owner or operator shall repair the items as necessary so that none of the conditions specified in this subdivision exist before refilling the vessel with VOL. In no event shall the inspections required by this subsection occur at intervals greater than ten (10) years in the case of vessels conducting the annual visual inspection as specified in subdivisions (2) and (3)(B) and at intervals no greater than five (5) years in the case of vessels specified in subdivision (3)(A).
 - (5) Notify the department in writing at least thirty (30) days prior to the filling or refilling of each vessel for which an inspection is required by subdivisions (1) and (4) to afford the department the opportunity to have an observer present. If the inspection required by subdivision (4) is not planned and the owner or operator could not have known about the inspection thirty (30) days in advance of refilling the vessel, the owner or operator shall notify the department at least seven (7) days prior to the refilling of the vessel. Notification shall be made by telephone immediately followed by written documentation demonstrating why the inspection was unplanned. Alternatively, this notification, including the written documentation, may be made in writing and sent by express mail so that it is received by the department at least seven (7) days prior to the refilling.
- (c) On and after May 1, 1996, except as provided in section 4(a)(3) of this rule, the owner or operator of each vessel equipped with an external floating roof shall meet the following requirements:
- (1) Determine the gap areas and maximum gap widths between the primary seal and the wall of the vessel and between the secondary seal and the wall of the vessel according to the following frequency:
 - (A) Measurements of gaps between the vessel wall and the primary seal (seal gaps) shall be performed during the hydrostatic testing of the vessel or within sixty (60) days of the initial fill with VOL and at least once every five (5) years thereafter.
 - (B) Measurements of gaps between the vessel wall and the secondary seal shall be performed within sixty (60) days of the initial fill with VOL and at least once per year thereafter.
 - (C) If any source ceases to store VOL for a period of one (1) year or more, subsequent introduction of VOL into the vessel shall be considered an initial fill for purposes of this subdivision.
 - (2) Determine gap widths and areas in the primary and secondary seals individually by the following procedures:
 - (A) Measure seal gaps, if any, at one (1) or more floating roof levels when the roof is floating off the roof leg supports.
 - (B) Measure seal gaps around the entire circumference of the vessel in each place where a one-eighth (1/8) inch diameter uniform probe passes freely (without forcing or binding against seal) between the seal and the wall of the vessel and measure the circumferential distance of each such location.
 - (C) The total surface area of each gap described in clause (B) shall be determined by using probes of various widths to measure accurately the actual distance

from the vessel wall to the seal and multiplying each such width by its respective circumferential distance.

- (3) Add the gap surface area of each gap location for the primary seal and the secondary seal individually and divide the sum for each by the nominal diameter of the vessel and compare each ratio to the respective standards in subdivision (4).
- (4) Make necessary repairs or empty the vessel within forty-five (45) days of identification of seals not meeting the requirements listed in clauses (A) and (B) as follows:
 - (A) The accumulated area of gaps between the vessel wall and the mechanical shoe or liquid-mounted primary seal shall not exceed ten (10) square inches per foot of vessel diameter, and the width of any portion of any gap shall not exceed one and five-tenths (1.5) inches. There shall be no holes, tears, or other openings in the shoe, seal fabric, or seal envelope.
 - (B) The secondary seal shall meet the following requirements:
 - (i) The secondary seal shall be installed above the primary seal so that it completely covers the space between the roof edge and the vessel wall except as provided in subdivision (2)(C).
 - (ii) The accumulated area of gaps between the vessel wall and the secondary seal used in combination with a metallic shoe or liquid-mounted primary seal shall not exceed one (1) square inch per foot of vessel diameter, and the width of any portion of any gap shall not exceed five-tenths (0.5) inch. There shall be no gaps between the vessel wall and the secondary seal when used in combination with a vapor-mounted primary seal.
 - (iii) There shall be no holes, tears, or other openings in the seal or seal fabric.
 - (C) If a failure that is detected during inspections required in subdivision (1) cannot be repaired within forty-five (45) days and if the vessel cannot be emptied within forty-five (45) days, a thirty (30) day extension may be requested from the department in the inspection report required in section 6(d)(3) of this rule. Such extension request must include a demonstration of unavailability of alternate storage capacity and a specification of a schedule that will assure that the control equipment will be repaired or the vessel will be emptied as soon as possible.
- (5) Notify the department thirty (30) days in advance of any gap measurements required by subdivision (1) to afford the department the opportunity to have an observer present.
- (6) Visually inspect the external floating roof, the primary seal, secondary seal, and fittings each time the vessel is emptied and degassed. For all visual inspections, the following requirements apply:
 - (A) If the external floating roof has defects, the primary seal has holes, tears, or other openings in the seal or the seal fabric, or the secondary seal has holes, tears, or other openings in the seal fabric, the owner or operator shall repair the items as necessary so that none of the conditions specified in this clause exist before filling or refilling the vessel with VOL.
 - (B) The owner or operator shall notify the department in writing at least thirty (30) days prior to the filling or refilling of each vessel to afford the department the opportunity to inspect the vessel prior to the filling. If the inspection required by this subdivision is not planned and the owner or operator could not have known about the inspection thirty (30) days in advance of refilling the vessel, the owner or operator shall notify the department at least seven (7) days prior to the refilling of the vessel. Notification shall be made by telephone immediately followed by written documentation demonstrating why the inspection was unplanned. Alternatively, this notification including the written documentation may be made in writing and sent by express mail so that it is received by the department at least seven (7) days prior to the refilling.

(d) The owner or operator of each vessel that is equipped with a closed vent system and control device described in section 4(a)(1)(B), 4(a)(2)(B), or 4(a)(3)(B) of this rule and meeting the requirements of section 4(d) of this rule, other than a flare, shall meet the following requirements:

(1) On or before January 1, 1996, submit to the department an operating plan containing the following information:

(A) Documentation demonstrating that the control device will achieve the required control efficiency during maximum loading conditions. This documentation shall include a description of the gas stream that enters the control device, including flow and VOC content under varying liquid level conditions (dynamic and static) and manufacturer's design specifications for the control device. If the control device or the closed vent capture system receives vapor gases, or liquid other than fuels from sources that are not subject to this rule, the efficiency demonstration shall include consideration of all vapors, gases, and liquids received by the closed vent capture system and control device. If an enclosed combustion device with a minimum residence time of seventy-five hundredths (0.75) second and a minimum temperature of eight hundred sixteen degrees Centigrade (816½C) is used to meet the ninety-five percent (95%) requirement, documentation that those conditions will exist is sufficient to meet the requirements of this subdivision.

(B) A description of the parameter or parameters to be monitored to ensure that the control device will be operated in conformance with its design and an explanation of the criteria used to monitor the parameter or parameters.

(2) Operate the closed vent system and control device and monitor the parameters of the closed vent system and control device in accordance with the operating plan submitted to the department in accordance with subdivision (1) unless the plan was modified by the department during the review process. In this case, the modified plan applies.

(e) The owner or operator of each source that is equipped with a closed vent system and a flare to meet the requirements in section 4(a)(4) or 4(d) of this rule shall meet the requirements specified in the general control device requirements in 40 CFR 60.18(e) and 40 CFR 60.18(f)*.

*Copies of 40 CFR 60.18(e) and 40 CFR 60.18(f) referenced may be obtained from the Government Printing Office, Washington, D.C. 20402 or the Indiana Department of Environmental Management, Indiana Government Center-North, 100 North Senate Avenue, Indianapolis, Indiana 46204-2220.

[As added at: 19 IR 1059.]

326 IAC 8-9-6 ----- Volatile organic liquid storage vessels: record keeping and reporting requirements

(a) The owner or operator of each vessel subject to this rule shall keep all records required by this section for three (3) years unless specified otherwise. Records required by subsection (b) shall be maintained for the life of the vessel.

(b) The owner or operator of each vessel to which section 1 of this rule applies shall maintain a record and submit to the department a report containing the following information for each vessel:

(1) The vessel identification number.

(2) The vessel dimensions.

(3) The vessel capacity.

(4) A description of the emission control equipment for each vessel described in section 4(a) and 4(b) of this rule, or a schedule for installation of emission control equipment on vessels described in section 4(a) or 4(b) of this rule with a certification that the emission control equipment meets the applicable standards.

(c) The owner or operator of each vessel equipped with a permanently affixed roof and internal floating roof shall comply with the following record keeping and reporting requirements:

- (1) Keep a record of each inspection performed as required by section 5(b)(1) through 5(b)(4) of this rule. Each record shall identify the following:
 - (A) The vessel inspected by identification number.
 - (B) The date the vessel was inspected.
 - (C) The observed condition of each component of the control equipment, including the following:
 - (i) Seals.
 - (ii) Internal floating roof.
 - (iii) Fittings.
- (2) If any of the conditions described in section 5(b)(2) of this rule are detected during the required annual visual inspection, a record shall be maintained and a report shall be furnished to the department within thirty (30) days of the inspection. Each report shall identify the following:
 - (A) The vessel by identification number.
 - (B) The nature of the defects.
 - (C) The date the vessel was emptied or the nature of and date the repair was made.
- (3) After each inspection required by section 5(b)(3) of this rule that finds holes or tears in the seal or seal fabric, or defects in the internal floating roof, or other control equipment defects listed in section 5(b)(3)(B) of this rule, a record shall be maintained and a report shall be furnished to the department within thirty (30) days of the inspection. The report shall identify the following:
 - (A) The vessel by identification number.
 - (B) The reason the vessel did not meet the specifications of section 4(a)(1)(A), 4(a)(2)(A), or 5(b) of this rule and list each repair made.

(d) The owner or operator of each vessel equipped with an external floating roof shall comply with the following record keeping and reporting requirements:

- (1) Keep a record of each gap measurement performed as required by section 5(c) of this rule. Each record shall identify the vessel in which the measurement was made and shall contain the following:
 - (A) The date of measurement.
 - (B) The raw data obtained in the measurement.
 - (C) The calculations described in section 5(c)(2) and 5(c)(3) of this rule.
- (2) Within sixty (60) days of performing the seal gap measurements required by section 5(c)(1) of this rule, furnish the department with a report that contains the following:
 - (A) The date of measurement.
 - (B) The raw data obtained in the measurement.
 - (C) The calculations described in section 5(c)(2) and 5(c)(3) of this rule.
- (3) After each seal gap measurement that detects gaps exceeding the limitations specified in section 5(c) of this rule, submit a report to the department within thirty (30) days of the inspection. The report shall identify the vessel and contain the information specified in subdivision (2) and the date the vessel was emptied or the repairs made and date of repair.

(e) The owner or operator of each vessel equipped with a closed vent system with a control device shall comply with the following record keeping and reporting requirements:

- (1) Owner or operators that equip the vessel with a control device other than a flare shall do the following:

- (A) On or before January 1, 1996, submit an operating plan as required by section 4(d) of this rule.
- (B) Maintain records of the following:
 - (i) The operating plan.
 - (ii) Measured values of the parameters monitored according to section 5(d)(2) of this rule.
- (2) Owner or operators that equip the vessel with a closed vent system and a flare shall meet the following requirements:
 - (A) Keep records of all periods of operation during which the flare pilot flame is absent.
 - (B) Furnish the department with a report containing the measurements required by 40 CFR 60.18(f)(1) through 40 CFR 60.18(f)(5)* as required by 40 CFR 60.8. This report shall be submitted within six (6) months of the initial start-up date.
 - (C) Furnish the department with a semiannual report of all periods recorded under 40 CFR 60.115* in which the pilot flame was absent.
- (f) The owner or operator of each vessel equipped with a closed vent system and control device meeting the standards of section 4 of this rule is exempt from the requirements of subsections (g) and (h).
- (g) Except as provided in subsections (f) and (j), the owner or operator of each vessel either with a design capacity greater than or equal to thirty-nine thousand (39,000) gallons storing a VOL with a maximum true vapor pressure greater than or equal to five-tenths (0.5) pound per square inch absolute (psia) but less than seventy-five hundredths (0.75) psia shall maintain a record of the maximum true vapor pressure of the VOL stored in each vessel. The record for each vessel shall contain the following information:
 - (1) The type of VOL stored.
 - (2) The dates of the VOL storage.
 - (3) For each day of VOL storage, the average stored temperature for VOLs stored above or below the ambient temperature or average ambient temperature for VOLs stored at ambient temperature, and the corresponding maximum true vapor pressure.
- (h) Except as provided in subsection (f), the owner or operator of each vessel with a design capacity greater than or equal to thirty-nine thousand (39,000) gallons storing a liquid with a maximum true vapor pressure that is normally less than seventy-five hundredths (0.75) psia shall maintain a record and notify the department within thirty (30) days when the maximum true vapor pressure of the liquid exceeds seventy-five hundredths (0.75) psia.
- (i) Available data on the storage temperature may be used to determine the maximum true vapor pressure as follows:
 - (1) The maximum true vapor pressure for VOLs stored at temperatures above or below the ambient temperature shall correspond to the highest calendar-month average storage temperature. The maximum true vapor pressure for VOLs stored at the ambient temperature shall correspond to the local maximum monthly average temperature, as reported by the National Weather Service.
 - (2) For local crude oil or refined petroleum products, the maximum vapor pressure may be determined as follows:
 - (A) Available data on the Reid vapor pressure and the maximum expected storage temperature based on the highest expected calendar month average temperature of the stored product may be used to determine the maximum true vapor pressure from nomographs contained in API Bulletin 2517* unless the department specifically requests that the liquid be sampled, the actual storage temperature determined, and the Reid vapor pressure determined from the samples.
 - (B) The maximum true vapor pressure of each type of crude oil with a Reid vapor pressure less than two (2) pounds per square inch or with physical properties

that preclude determination by the recommended method shall be determined from available data and recorded if the estimated maximum true vapor pressure is greater than five-tenths (0.5) psia.

- (3) For other liquids, the maximum true vapor pressure may be determined by any of the following methods:
 - (A) Standard reference texts.
 - (B) ASTM Method D2879-92*.
 - (C) Calculated or measured by a method approved by the department.
- (j) The owner or operator of each vessel storing a waste mixture of indeterminate or variable composition shall be subject to the following requirements:
 - (1) Prior to the initial filling of the vessel, the highest maximum true vapor pressure for the range of anticipated liquid compositions to be stored will be determined using the methods described in subsection (i).
 - (2) For vessels in which the vapor pressure of the anticipated liquid composition is above the cutoff for monitoring but below the cutoff for controls as defined in section 4(a) of this rule, tests are required as follows:
 - (A) An initial physical test of the vapor pressure is required.
 - (B) A physical test at least once every six (6) months thereafter is required using one (1) of the following methods:
 - (i) ASTM Method D2879-92*.
 - (ii) ASTM Method D323-82*.
 - (iii) As measured by an appropriate method as approved by the department.

*Copies of the Code of Federal Regulations (CFR), ASTM Method D2879-92, ASTM Method D2879-92, ASTM Method D323-82, and API Bulletin 2517 referenced may be obtained from the Government Printing Office, Washington, D.C. 20402 or the Indiana Department of Environmental Management, Indiana Government Center-North, 100 North Senate Avenue, Indianapolis, Indiana 46204-2220.

[As added at: 19 IR 1061.]

RULE 10. AUTOMOBILE REFINISHING

326 IAC 8-10-1 ----- Automobile refinishing: applicability

- (a) All sections of this rule apply to any person who:
 - (1) sells, offers for sale, or manufactures for sale in Clark, Floyd, Lake, or Porter County refinishing coatings; or
 - (2) owns, leases, operates, or controls a facility (as defined in 326 IAC 1-2-27) that refinishes motor vehicles or mobile equipment (as defined in section 2(31) and 2(30) of this rule) in Clark, Floyd, Lake, or Porter County.
- (b) The following activities are exempt from this rule:
 - (1) Application of aerosol coating products.
 - (2) Graphic design application.
 - (3) Touch-up coating application.
- (c) This rule does not apply to individuals who own, lease, operate, or control a facility, as defined in 326 IAC 1-2-27, that refinishes three (3) or fewer motor vehicles per calendar year.
- (d) The exemption provided by 326 IAC 8-2-9(b)(4) shall not apply to any facility subject to this rule.
- (e) Sections 2 and 3(e) of this rule apply to any person who owns, leases, operates, or controls a facility, as defined in 326 IAC 1-2-27, that refinishes motor vehicles or mobile equipment, as defined in section 2(31) and 2(30) of this rule, in Vanderburgh County.

[As amended at: 22 IR 2856.]

326 IAC 8-10-2 ----- Automobile refinishing: definitions

The following definitions shall apply throughout this rule:

- (1) "Adhesion promoter" means a coating used to promote adhesion of a topcoat on surfaces such as trim moldings, door locks, and door sills, or any coating which provides adhesion to plastic substrates, where sanding is impracticable. This definition excludes primers, primer sealers, primer surfacers, and topcoats.
- (2) "Aerosol coating products" means a mixture of resins, pigments, liquid solvents, and gaseous propellants packaged in a disposable can for hand-held application.
- (3) "Anti-glare/safety coating" means a low gloss coating formulated to eliminate or reduce glare for safety purposes on interior surfaces of a vehicle, as specified under the United States Department of Transportation Motor Vehicle Safety Standards.
- (4) "Application station" means the part of an automobile refinishing facility where coatings are applied.
- (5) "Automobile refinishing" means refinishing operations for after-market motor vehicles or mobile equipment performed in auto body and repair shops, production paint shops, new car dealer repair and paint shops, fleet operation repair and paint shops, and any other facility which coats vehicles under the Standard Industrial Classification (SIC) code 7532 (top, body, and upholstery repair shops and paint shops), including dealer repair of vehicles damaged in transit.
- (6) "Basecoat" means a pigmented topcoat which is the first topcoat applied as part of a multistage topcoat system.
- (7) "Basecoat/clearcoat system" means a topcoat system composed of a pigmented basecoat portion and a transparent clearcoat portion. The volatile organic compound (VOC) content of a basecoat/clearcoat system shall be calculated according to the following formula:

$$\text{VOC}_{\text{Tbc/cc}} = \frac{\text{VOC}_{\text{bc}} + 2\text{VOC}_{\text{cc}}}{3}$$

Where:

$\text{VOC}_{\text{Tbc/cc}}$	=	VOC content as applied of the basecoat (bc) and clearcoat (cc) systems.
VOC_{bc}	=	VOC content as applied of any given basecoat.
VOC_{cc}	=	VOC content as applied of any given clearcoat.

- (8) "Capture device" means a hood, enclosed room, floor sweep, or other means of collecting solvent emissions or other pollutants into a duct so that the pollutant can be directed to a pollution control device such as an incinerator or carbon adsorber.
- (9) "Capture efficiency" means the fraction of all VOC applied that is directed to a control device.
- (10) "Catalyst" means a substance whose presence enhances the reaction between chemical compounds.
- (11) "Clearcoat" means a topcoat which contains no pigments or only transparent pigments and which is the final topcoat applied as a part of a multistage topcoat system.
- (12) "Coating" means a protective, decorative, or functional material with VOC content greater than zero (0) used in automobile refinishing operations.
- (13) "Color match" means the ability of a repair coating to blend in an existing coating so that color difference is not visible.
- (14) "Container" means a vessel or tank used to store coatings, surface preparation products, solvents, or waste.

- (15) "Control device" means any equipment that reduces the quantity of a pollutant that is emitted to the air. The device may destroy or secure the pollutant for subsequent recovery. Control devices include, but are not limited to, incinerators or carbon adsorbers.
- (16) "Control device efficiency" means the ratio of the pollution destroyed or secured by a control device and the pollution introduced to the control device, expressed as a fraction.
- (17) "Control system" means the combination of capture and control devices used to reduce emissions to the atmosphere.
- (18) "Disposed offsite" means sending outside of the refinishing facility, the used coatings, surface preparation products, solvents, or wastes.
- (19) "Elastomeric materials" means topcoats and primers that are specifically formulated for application over flexible parts such as filler panels and elastomeric bumpers.
- (20) "Electrostatic application" means the application to a substrate of charged atomized paint droplets which are deposited by electrostatic attraction.
- (21) "Equipment" means devices that are used to transfer or apply coating, surface preparation product, or solvent, such as, but not limited to, spray guns and brushes or nonrefillable aerosol cans.
- (22) "Exempt compounds" means a nonphotochemically reactive hydrocarbon as defined in 326 IAC 1-2-48.
- (23) "Gloss flatteners" means coatings that are formulated to provide low gloss to match original equipment manufacturer's (OEM) specifications.
- (24) "Graphic design application" means the application of logos, letters, numbers, and graphics to a painted surface, with or without the use of a template.
- (25) "Ground support" means vehicles used in support of aircraft activities at airports.
- (26) "Hardener" means an additive designed to promote a faster cure of coatings which cure by cross-linking of the resin components.
- (27) "High-volume, low-pressure (HVLP) spray" means technology used to apply coating to a substrate by means of coating application equipment which operates between one-tenth (0.1) and ten (10) pounds per square inch gauge (psig) air pressure measured dynamically at the center of the air cap and at the air horns of the spray system.
- (28) "Material safety data sheet" or "MSDS" means the chemical, physical, technical, and safety information document supplied by the manufacturer of the coating, solvent, or other chemical product, usually through the distribution network or retailers.
- (29) "Midcoat" means a semitransparent topcoat which is the middle topcoat applied as part of a three (3) stage topcoat system.
- (30) "Mobile equipment" means any equipment which may be driven or drawn on a roadway, including, but not limited to, the following:
 - (A) Truck bodies.
 - (B) Truck trailers.
 - (C) Cargo vaults.
 - (D) Utility bodies.
 - (E) Camper shells.
 - (F) Construction equipment such as mobile cranes, bulldozers, and concrete mixers.
 - (G) Farming equipment such as tractors, plows, and pesticide sprayers.
 - (H) Miscellaneous equipment such as street cleaners, golf carts, ground support vehicles, tow motors, and fork lifts.

- (31) "Motor vehicles" means the following:
- (A) Automobiles.
 - (B) Buses.
 - (C) Trucks.
 - (D) Vans.
 - (E) Motor homes.
 - (F) Recreational vehicles.
 - (G) Motorcycles.
- (32) "Multicolor coating" means a topcoat which is a coating that exhibits more than one (1) color when applied, and which is packaged in a single container and applied in a single coat.
- (33) "Multistage topcoat system" means any basecoat/clearcoat topcoat system or any three (3) stage topcoat system, manufactured as a system, and used as specified by the manufacturer.
- (34) "Overall control efficiency" means the efficiency of a control system, calculated as the product of the capture and control device efficiencies, expressed as a percentage.
- (35) "Precoat" means any coating which is applied to bare metal primarily to deactivate the metal surface to provide corrosion resistance against a subsequent water-based primer.
- (36) "Pretreatment wash primer" means the first coat applied to bare metal if solvent-based primers will be applied. This coating:
- (A) contains a minimum of five-tenths percent (0.5%) acid by weight;
 - (B) is necessary to provide surface etching; and
 - (C) is applied directly to bare metal surfaces to provide corrosion resistance.
- (37) "Primer" means any coating applied to a substrate prior to the application of a topcoat for the purpose of providing corrosion resistance, adhesion of subsequent coatings, or color uniformity.
- (38) "Primer sealer" means any coating applied to a substrate prior to the application of a topcoat to:
- (A) provide corrosion resistance, adhesion of the topcoat, and color uniformity; and
 - (B) promote the ability of an undercoat to resist penetration by the topcoat.
- (39) "Primer surfacer" means any coating applied to a substrate prior to the application of a topcoat to:
- (A) provide corrosion resistance and adhesion of the topcoat; and
 - (B) promote a uniform surface by filling in surface imperfections.
- (40) "Reducer" means the solvent added to dilute a coating, usually for the purpose of lowering the viscosity of a coating.
- (41) "Refinishing" means any coating of motor vehicles, parts, and components or mobile equipment, including partial body collision repairs, for the purpose of protection or beautification and which is subsequent to the original coating applied at an original equipment manufacturing (OEM) plant coating assembly line.
- (42) "Refinishing job" means for each motor vehicle or piece of mobile equipment any or all of the following:
- (A) Surface preparation.
 - (B) Primer application.
 - (C) Primer surfacer application.
 - (D) Primer sealer application.
 - (E) Topcoat application.

- (43) "Repair coating" means a coating that is used in the repair of a motor vehicle or mobile equipment.
- (44) "Reused on site" means the reuse of a coating, surface preparation product, or solvent in the refinishing facility.
- (45) "Specialty coatings" means coatings which are necessary due to unusual and uncommon job performance requirements, including, but not limited to, the following:
- (A) Weld-through primers.
 - (B) Adhesion promoters.
 - (C) Uniform finish blenders.
 - (D) Elastomeric materials.
 - (E) Gloss flatteners.
 - (F) Bright metal trim repair.
 - (G) Anti-glare/safety coatings.
 - (H) Multicolor coatings.
- (46) "Solvent" means a liquid containing volatile organic compounds that is used for dissolving or dispersing constituents in a coating, adjusting the viscosity of a coating, or cleaning application stations, equipment, or containers.
- (47) "Spot repairs" means repairs to motor vehicles in which the damaged area to be repaired is limited to only a portion of any given panel so that an entire panel need not be repaired.
- (48) "Substrate" means the surface onto which coatings or surface preparation products are applied.
- (49) "Surface preparation products" means products with VOC content greater than zero (0) used to remove wax, tar, grease, and other undesirable contaminants from the surface to be refinished.
- (50) "Three (3) or four (4) stage topcoat system" means a topcoat system composed of a pigmented basecoat portion, a semitransparent midcoat portion, and a transparent clearcoat portion. The VOC content of a three (3) stage coating system shall be calculated according to the following formula:

$$\text{VOC}_{\text{T3-stage}} = \frac{\text{VOC}_{\text{bc}} + \text{VOC}_{\text{mc}} + 2\text{VOC}_{\text{cc}}}{4}$$

- Where:
- $\text{VOC}_{\text{T3-stage}}$ = VOC content as applied of the three (3) stage coating system.
 - VOC_{bc} = VOC content as applied of any given basecoat.
 - VOC_{mc} = VOC content as applied of any given midcoat.
 - VOC_{cc} = VOC content as applied of any given clearcoat.

The VOC content of a four (4) stage system shall be calculated using the same formula specified for the three (3) stage coating system except that there would be an additional coating in the numerator, and the denominator would be five (5).

- (51) "Topcoat" means the final film or series of films of coating applied to a substrate for the purpose of protection or appearance.
- (52) "Touch-up coating" means a coating applied by brush or hand-held, nonrefillable aerosol cans to repair minor surface damage and imperfections.
- (53) "Uniform finish blenders" means coatings that are utilized to ensure that the coatings applied during the refinishing of a vehicle imperceptibly blend in with the undamaged finish of repaired and undamaged portions of the vehicle.
- (54) "VOC content" of coating or surface preparation products means the weight of VOC, less water, and less exempt solvent, per unit volume, of coating or surface preparation product.

- (55) "VOC content as applied" of coatings or surface preparation products means the VOC content of the coating or surface preparation product, as applied to the substrate.
- (56) "VOC content as supplied" means the VOC content of coating or surface preparation products, sold and delivered by the manufacturer to the user.
- (57) "Weld-through primer" means primers that have the characteristics of withstanding high temperatures associated with welding, without catching fire.

[As added at: 19 IR 194.]

326 IAC 8-10-3 ----- Automobile refinishing: requirements

(a) On and after November 1, 1995, each manufacturer or distributor of coatings or surface preparation products manufactured or distributed for use in Clark, Floyd, Lake, or Porter County shall comply with the following:

- (1) Except as provided in section 4(a)(2) of this rule, the volatile organic compound (VOC) content limits listed in section 4(b) of this rule.
- (2) The compliance procedures outlined in section 6(a) of this rule.

(b) On and after February 1, 1996, any person commercially providing refinishing coatings or surface preparation products for use in Clark, Floyd, Lake, or Porter County which were manufactured after November 1, 1995, shall comply with the following:

- (1) Except as provided in section 4(a)(2) of this rule, the VOC content limits listed in section 4(b) of this rule.
- (2) The compliance procedures outlined in section 6(b) of this rule.

(c) On and after May 1, 1996, any person applying any coating or surface preparation product in Clark, Floyd, Lake, or Porter County shall comply with the following:

- (1) The provisions of section 4(a) of this rule.
- (2) The work practice standards of section 5 of this rule.
- (3) The compliance procedures outlined in section 6(c) of this rule.
- (4) The test procedures in section 7 of this rule.
- (5) The control system operation, maintenance, and monitoring provisions in section 8 of this rule.
- (6) The record keeping and reporting provisions in section 9 of this rule.

(d) On and after May 1, 1996, no person shall solicit or require any refinishing facility to use a refinishing coating or surface preparation product that does not comply with the VOC content limits listed in section 4(b) of this rule unless that facility complies with section 4(a)(2) or 4(a)(3) of this rule.

(e) On and after May 1, 1999, any person applying any coating or surface preparation product in Vanderburgh County shall comply with the following:

- (1) The following requirements:
 - (A) Section 5(b) of this rule.
 - (B) Section 5(c)(5) through 5(c)(7) of this rule.
 - (C) Section 5(d)(1)(C) and 5(d)(1)(E) of this rule.
 - (D) Section 5(d)(2) through 5(d)(4) of this rule. The requirement to provide refresher training under section 5(d)(2) of this rule shall begin no later than July 1, 1999.
- (2) On or before May 1, 1999, the owner or operator of a refinishing facility that is subject to this rule and is located in Vanderburgh County shall submit to the agency a statement signed by a responsible official of the facility, certifying that the facility will continuously comply with all the applicable requirements of this rule. The statement is a record to be kept in accordance with section 9(d) of this rule.
- (3) The record keeping and reporting provisions in the following:

- (A) Section 9(c)(1) of this rule.
- (B) Section 9(c)(3) of this rule.
- (C) Section 9(d) through 9(e) of this rule.

[As amended at: 22 IR 2856.]

326 IAC 8-10-4 ----- Automobile refinishing: means to limit VOC emissions

(a) On and after May 1, 1996, the owner or operator of a refinishing facility subject to this rule shall limit emissions of volatile organic compounds (VOCs) from refinishing operations by one (1) of the following means:

- (1) By using coatings or surface preparation products that meet the VOC content limits established in subsection (b).
- (2) By employing a control system meeting the requirements of subsection (c).
- (3) By using a combination of coatings as specified in subsection (b) and control system measures identified in subsection (c).

(b) Compliance with the VOC limits shall be based on the VOC content on an as-applied basis. The VOC content shall not exceed the following limits:

Coating Category	VOC Limit	
	grams	lbs
	liter	gallon
Pretreatment wash primer	780	6.5
Precoat	660	5.5
Primer/primer surfacer	576	4.8
Primer sealer	552	4.6
Topcoat		
Single and two stage	600	5.0
Three and four stage	624	5.2
Specialty	840	7.0

For surface preparation products:

Type of substrate	VOC limit	
	grams	lbs
	liter	gallon
Plastic	780	6.5
Other	168	1.4

(c) A control system used to comply with the VOC emission requirements of this rule shall achieve an overall control efficiency of at least eighty-one percent (81%). An owner or operator complying with the VOC emission reduction requirements of this rule by means of a control system shall do the following:

- (1) On or before May 1, 1996, demonstrate initial compliance with the emission limit by performing an emission test that demonstrates compliance according to procedures in section 7 of this rule.
- (2) On or before July 31, 1996, submit to the department the results of the initial compliance test according to procedures in section 7 of this rule.
- (3) Depending on the type of control device installed, choose an appropriate operating parameter according to procedures in section 8(b) of this rule.
- (4) Calculate the site-specific operating parameter value, as an arithmetic average of the minimum or maximum values of the operating parameter as appropriate, that demonstrates initial compliance with the emission limit.
- (5) On and after May 1, 1996, demonstrate continuous compliance with the emission limits in this section by ensuring that during the refinishing operation, the value of

the operating parameter, as determined during the initial compliance test or subsequent compliance test, is within the range specified in the applicable subdivision of section 9(b) of this rule.

(d) Application of all specialty coatings except anti-glare/safety coatings shall not exceed five percent (5%) by volume of all coatings applied on a monthly basis.

[As added at: 19 IR 197.]

326 IAC 8-10-5 ----- Automobile refinishing: work practice standards

(a) On and after May 1, 1996, the owner or operator of a refinishing facility subject to this rule shall ensure that spray guns are cleaned in an enclosed device that:

- (1) is closed during spray gun equipment cleaning operations except when depositing and removing objects to be cleaned;
- (2) is closed during noncleaning operations with the exception of the maintenance and repair of the cleaning device itself; and
- (3) recirculates cleaning solvent during the cleaning operation so that the solvent is available for reuse onsite or for disposal offsite.

The cleaning device shall be operated and maintained according to the manufacturer's recommendations. The owner or operator of the refinishing facility shall have the cleaning device manufacturer's recommendations available for inspection upon request by the department or the U.S. EPA.

(b) On and after May 1, 1996, the owner or operator of a refinishing facility subject to this rule shall use one (1) or a combination of the following equipment for coating application:

- (1) Electrostatic equipment.
- (2) High volume low pressure (HVLP) spray equipment.
- (3) Any other coating application equipment that has been demonstrated, by the owner or operator, to the satisfaction of the department to be capable of achieving at least sixty-five percent (65%) transfer efficiency. The owner or operator must submit sufficient data for the department to be able to determine the accuracy of the transfer efficiency claims.

Coating application equipment shall be operated and maintained according to the manufacturer's recommendations. The owner or operator shall have the manufacturer's recommendations available for inspection upon request by the department or the U.S. EPA.

(c) On and after May 1, 1996, the owner or operator of a refinishing facility subject to this rule shall implement housekeeping practices which include the following:

- (1) All paper or cloth used for activities such as surface preparation and surface cleanup shall be stored in closed containers until disposed of offsite. The containers shall remain closed unless being filled or emptied.
- (2) All fresh or used solvent shall be stored in closed containers.
- (3) Storage containers and equipment shall be free from cracks, holes, and leaks.
- (4) Waste coatings, spray booth filters, and used automotive fluids shall be stored in closed containers.
- (5) Equipment cleanup shall be performed with methods that minimize the use of solvents. Reasonable efforts shall be made to reclaim the bulk of used solvents. No cleaning shall be performed by direct spraying of solvents into the atmosphere.
- (6) Effort shall be made to schedule operations of a similar nature to significantly reduce total volatile organic compound material consumption.
- (7) Coatings or surface preparation products shall be applied in a manner that minimizes overspray.

(d) The owner or operator of a refinishing facility shall comply with the training requirements of this rule as follows:

- (1) On or before May 1, 1996, develop a written training program. The training program may include training provided by the manufacturer or supplier and shall include written procedures and hands on demonstration, as appropriate, on the following topics:
 - (A) Identification of appropriate coatings or surface preparation products.
 - (B) Preparation of coatings or surface preparation products according to coating manufacturer, distributor, or owner or operator's recommendations.
 - (C) Application of coatings or surface preparation products, or organic solvents using techniques that minimize their usage.
 - (D) Operation and maintenance of spray gun cleaning equipment to minimize evaporation of organic solvents to the atmosphere.
 - (E) Work practice standards established in subsection (c).
 - (F) Procedures to gather, record, monitor, and report data in accordance with section 9 of this rule.
- (2) Beginning in 1997, provide annual refresher training prior to May 1, to any employee performing one (1) or more of the activities listed in subdivision (1). Such training shall be appropriate to the job responsibilities of the employee.
- (3) Any person may perform one (1) or more activity addressed in subdivision (1), for not more than one hundred eighty (180) days, notwithstanding the requirement of subdivision (2), provided each of the following:
 - (A) Such untrained person works under the supervision of a person who meets the training requirements of subdivision (2).
 - (B) The owner or operator keeps the following records:
 - (i) The date the person was assigned to the activity.
 - (ii) The date training was completed.
 - (iii) The name of the person providing the supervision.
- (4) The owner or operator of the refinishing operation shall keep records of the training program. The records shall consist of the following:
 - (A) The date training was completed.
 - (B) A list of persons, by name and activity and the topics in which they have been trained.
 - (C) A statement signed by the trainer certifying each trainee who satisfactorily has completed training in the topics and is proficient in the procedures specified in subdivision (1).

[As amended at: 21 IR 4518.]

326 IAC 8-10-6 ----- Automobile refinishing: compliance procedures

(a) On and after November 1, 1995, each manufacturer of coatings or surface preparation products who supplies coatings or surface preparation products to a distributor, retailer, or owner or operator of a refinishing facility in Clark, Floyd, Lake, or Porter County shall, for each coating or surface preparation product supplied, keep records of and provide the owner or operator of a refinishing facility with a written record or document containing the following coating or surface preparation product information:

- (1) Product description.
- (2) Date of manufacture, date code, or batch number.
- (3) Thinning instructions.
- (4) The volatile organic compound (VOC) content in grams per liter and pounds per gallon as packaged or as supplied:
 - (A) for single coat products, the VOC as applied after any thinning recommended by the manufacturer; or

(B) for multistage systems in which the VOC as applied is dependent upon the VOC content of a combination of products with varying VOC levels, provide one (1) of the following:

- (i) A list of the maximum allowable packaged VOC for the individual layers.
 - (ii) A comprehensive chart of color combinations and the as-applied VOC content.
 - (iii) A simple to use formula or grid for the end user to calculate the as-applied VOC content of their multistage system.
- (5) A statement that the coating is, or is not, in compliance with the VOC limits in section 4(b) of this rule, and that, if the coating is not in compliance, this rule prohibits its application at an automobile refinishing facility that does not control VOC emissions with the application of a control system.
- (6) The name, address, telephone number, and signature of the person purchasing the product.

(b) On and after February 1, 1996, any person who is engaged in commercially providing coating or surface preparation products in Lake, Porter, Clark, or Floyd County shall provide to the recipient and shall keep the following records of all coatings or surface preparation products supplied in those counties. The records shall include the following:

- (1) The product description.
- (2) The amount supplied.
- (3) The date supplied, date code, or batch number.
- (4) The volatile organic compound (VOC) content in grams per liter and pounds per gallon, as as *sic.* / packaged or as supplied:
 - (A) for single coat products, the VOC as applied after any thinning recommended by the manufacturer; or
 - (B) for multistage systems in which the VOC as applied is dependent upon the VOC content of a combination of products with varying VOC levels, provide one (1) of the following:
 - (i) A list of the maximum allowable packaged VOC for the individual layers.
 - (ii) A comprehensive chart of color combinations and their as-applied VOC content.
 - (iii) A simple to use formula or grid for the end user to calculate the as-applied VOC content of their multistage system.
- (5) The name, address, telephone number, and signature of the person purchasing the product.

(c) On or before May 1, 1996, the owner or operator of a refinishing facility subject to this rule shall submit to the department a statement signed by a responsible official of the facility, certifying that the facility has acquired and will continuously employ coating or surface preparation products meeting the VOC limits of section 4(b) of this rule or that an add-on control system meeting the requirements of section 4(c) of this rule has been installed, including a description of the control system.

[As amended at: 21 IR 4519.]

326 IAC 8-10-7 ----- Automobile refinishing: test procedures

(a) Owners or operators of refinishing facilities subject to this rule shall be subject to the applicable test method and requirements of 326 IAC 8-1-4 and 40 CFR 60, Appendix A*.

(b) Owners or operators may use data provided with coatings or surface preparation products formulation information such as the container label, the product data sheet, and the MSDS sheet in order to comply with sections 4 and 9(a) of this rule. The department and U.S. EPA may require VOC content determination and verification of any coating or surface preparation product using EPA Method 24*. In the event of any inconsistency between Method 24 and formulation data, Method 24 shall govern.

(c) An owner or operator of a refinishing facility electing to meet the emission limit requirements of section 4(c) of this rule using a control device or devices shall test the control system according to the following schedule and under the following situations:

- (1) An initial compliance test shall be conducted on or before May 1, 1996, and every two (2) years after the date of the initial compliance test.
- (2) A compliance test shall be conducted whenever the owner or operator operates the control system under conditions different from those which were in place at the time of the previous compliance test.
- (3) A compliance test shall be performed within ninety (90) days of the startup of a new facility or within thirty (30) days of a written request by the department or the U.S. EPA.
- (4) All compliance tests shall be conducted according to a protocol developed by the owner or operator of the facility according to procedures in 326 IAC 3-2.1-2. The results of the tests shall be submitted to the department according to procedures in 326 IAC 3-2.1-4.

Copies of U.S. Environmental Protection Agency (U.S. EPA) Method 24 (40 CFR 60), Appendix A may be obtained from the Government Printing Office, Washington, D.C. 20402. Copies of pertinent sections of the referenced material are available from the Department of Environmental Management, Office of Air Management, 100 North Senate Avenue, Indianapolis, Indiana 46204-2220.

[As added at: 19 IR 199.]

326 IAC 8-10-8 ----- Automobile refinishing: control system operation, maintenance, and monitoring

(a) The following requirements apply to sources that meet the emission limit requirements of section 4 of this rule at a facility by using a control device or devices as provided in section 4(a)(2) and 4(a)(3) of this rule:

- (1) The control system shall be operated and maintained according to the manufacturer's specifications and instructions.
- (2) The operation of the control system may be modified upon the written request of the department or the U.S. EPA based on the results of the initial or subsequent compliance test.
- (3) The operating and maintenance procedures applicable to the control system shall be followed beginning no later than May 1, 1996.
- (4) A copy of the operating and maintenance procedures shall be maintained at the source property and as close to the control system as possible for the reference of plant personnel and department inspectors.

(b) Owners or operators choosing to meet the emission limit requirements of section 4 of this rule with the use of a control device or devices shall install, calibrate, maintain, and operate the monitoring equipment as follows:

- (1) If a thermal incinerator is used for VOC reduction, combustion temperature shall be the operating parameter. A temperature monitoring device capable of continuously recording the temperature of the gas stream in the combustion zone of the incinerator shall be used. The temperature monitoring device shall have an accuracy of one percent (1%) of the temperature being measured in degrees Centigrade or plus or minus five-tenths (0.5) degree Centigrade, whichever is greater.
- (2) If a catalytic incinerator with a fixed catalyst bed is used for VOC reduction, gas temperature both upstream and downstream of the catalyst bed shall be the operating parameter. A temperature device capable of continuously recording the temperature in the gas stream immediately before and after the catalyst bed of the incinerator shall be used. The temperature monitoring device shall have an accuracy of one percent (1%) of the temperature being measured in degrees Centigrade or plus or minus five-tenths (0.5) degree Centigrade, whichever is greater.

- (3) If a carbon adsorber is used to remove and recover VOC from the gas stream, concentration level of VOC at the outlet of the carbon bed shall be the operating parameter. A VOC monitoring device capable of continuously recording the concentration level of VOC at the outlet of the carbon bed shall be used. The monitoring device shall be based on a detection principle such as infrared, photoionization, or thermal conductivity.
- (4) Where a VOC recovery device other than a carbon adsorber is used, the source shall provide to the department information describing the operation of the device and the process parameters which would indicate proper operation and maintenance of the control device. The department may request further information and may specify appropriate monitoring procedures and reporting requirements.

[As added at: 19 IR 200.]

326 IAC 8-10-9 ----- Automobile refinishing: record keeping and reporting

(a) Owners or operators of refinishing facilities subject to the provisions of section 4(b) of this rule shall keep records of the following:

- (1) For each batch of coating mixed or refinishing job performed, the following information:
 - (A) Batch or job identification number or name.
 - (B) Date batch made or job performed.
 - (C) Coating category, consistent with the coating categories in section 4(b) of this rule.
 - (D) Coating manufacturer's name and identification number.
 - (E) Either the quantity used in making the mix or the mix ratio used.
 - (F) VOC content as supplied or packaged.
 - (G) Manufacturer's name and identification number of added components, such as catalysts, reducers, and hardeners.
 - (H) Either the quantity of components added or the mix ratio used.
- (2) For each surface preparation product used, the following information:
 - (A) Manufacturer's name and identification number.
 - (B) Substrate to which the product is applied.
 - (C) VOC content as supplied per calendar month for:
 - (i) number of containers used; and
 - (ii) volume of each container in suitable units, such as quarts, gallons, pints, other similar units, and the ratio of components added.
- (3) Owners or operators shall maintain documents such as MSDS, or product or other data sheets for a period of three (3) years following use of the product. MSDS or product or other data sheets may be used by the U.S. EPA or the department to verify the VOC content, as supplied, provided by the coating manufacturer, distributor, or supplier, of the coatings or surface preparation products.
- (4) Except when complying with section 4(a)(2) or 4(a)(3) of this rule, owners or operators shall report within thirty (30) days to the department any incidence in which noncompliant coating was used, the reasons for use of the noncompliant coating, and corrective actions taken.

(b) Owners or operators choosing to meet the emission limit requirements of section 4 of this rule with the use of a control device or devices shall maintain the following records:

- (1) A log of the operating time of the facility and the facility's capture system, control device, and monitoring equipment.
- (2) A maintenance log for the control system and the monitoring equipment detailing all routine and nonroutine maintenance performed. The log shall include the dates and duration of any outages of the capture system, the control device, or the monitoring system.

- (3) The following additional records shall be maintained for facilities using thermal incinerators:
 - (A) Continuous records of the temperature in the gas stream in the combustion zone of the incinerator.
 - (B) Records of all three (3) hour periods of operation for which the average combustion temperature of the gas stream in the combustion zone was more than fifty (50) degrees Fahrenheit below the combustion zone temperature which existed during the most recent compliance test that demonstrated that the facility was in compliance.
- (4) The following additional records shall be maintained for facilities using catalytic incinerators:
 - (A) Continuous records of the temperature of the gas stream both upstream and downstream of the catalyst bed of the incinerator.
 - (B) Records of all three (3) hour periods of operation for which the average temperature measured at the process vent stream immediately before the catalyst bed is more than fifty (50) degrees Fahrenheit below the average temperature of the process vent stream which existed during the most recent compliance test that demonstrated that the facility was in compliance.
 - (C) Records of all three (3) hour periods of operation for which the average temperature difference across the catalyst bed is less than eighty percent (80%) of the temperature difference measured during the most recent compliance test that demonstrated that the facility was in compliance.
- (5) The following additional records shall be maintained for facilities using carbon adsorbers:
 - (A) Continuous records of the VOC concentration level or reading in the exhaust stream of the carbon adsorber.
 - (B) Records of all three (3) hour periods of operation during which the average VOC concentration level or reading in the exhaust gas is more than twenty percent (20%) greater than the average exhaust gas concentration level or reading measured by the organic monitoring device during the most recent determination of the recovery efficiency of the carbon adsorber that demonstrated that the facility was in compliance.
- (6) Facilities using VOC recovery devices other than carbon adsorbers shall maintain the monitoring records and meet the reporting requirements specified by section 8(b)(4) of this rule.
- (7) Information requirements in subdivisions (2), (3)(B), (4)(B), (4)(C), and (5)(B) shall be submitted to the department within thirty (30) days of occurrence. The following information shall accompany the submittal:
 - (A) The name and location of the facility.
 - (B) Identification of the control system where the excess emission occurred and the facility it served.
 - (C) The time, date, and duration of the exceedance.
 - (D) Corrective action taken.
- (c) Owners or operators of refinishing facilities affected by this rule shall maintain the following records:
 - (1) Records of training programs as required in section 5(d) of this rule.
 - (2) Initial compliance statements as required in section 6(c) of this rule.
 - (3) Records as required in this section.
- (d) Owners or operators of refinishing facilities affected by this rule shall maintain all records for a minimum of three (3) years and shall make records available to the department and the U.S. EPA upon request.

(e) Failure to maintain records required by subsections (a) through (c) shall constitute a violation of this rule for each day records are not maintained.

[As amended at: 21 IR 4520.]

RULE 11. WOOD FURNITURE COATINGS

326 IAC 8-11-1 ----- Wood furniture coatings: applicability

This rule applies to any person performing wood furniture manufacturing operations in Lake, Porter, Clark, or Floyd County meeting the following criteria:

- (1) The wood furniture manufacturing operations have potential emissions of volatile organic compounds (VOCs) of twenty-five (25) tons or more per year.
- (2) The wood furniture manufacturing operations occur at a source classified by any of the following Standard Industrial Classification (SIC) codes:
 - (A) SIC code 2434: wood cabinets (kitchen, bath and vanity).
 - (B) SIC code 2511: wood household furniture, including tables, beds, chairs, sofas (nonupholstered).
 - (C) SIC code 2512: wood household furniture (upholstered).
 - (D) SIC code 2517: wood television, radios, phonographs, and sewing machine cabinets.
 - (E) SIC code 2519: household furniture, not elsewhere classified.
 - (F) SIC code 2521: wood office furniture.
 - (G) SIC code 2531: public building and related furniture.
 - (H) SIC code 2541: wood office and store fixtures, partitions, shelving, and lockers.
 - (I) SIC code 2599: furniture and fixtures and any other coated furnishings made of solid wood, wood composition, or simulated wood material not elsewhere classified.

[As added at: 19 IR 1063.]

326 IAC 8-11-2 ----- Wood furniture coatings: definitions

The following definitions apply throughout this rule:

- (1) “Adhesive” means any chemical substance that is applied for the purpose of bonding two (2) surfaces together other than by mechanical means.
- (2) “Alternative method” means any method of sampling and analyzing for an air pollutant that is not a reference or equivalent method but that has been demonstrated to the satisfaction of the commissioner and the U.S. EPA to, in specific cases, produce results adequate for a determination of compliance.
- (3) “As-applied” means the VOC and solids content of the finishing material that is actually used for coating the substrate. It includes the contribution of materials used for in-house dilution of the finishing material.
- (4) “Basecoat” means a coat of colored material, usually opaque, that is applied before graining inks, glazing coats, or other opaque finishing materials and is usually topcoated for protection.
- (5) “Capture device” means a hood, enclosed room, floor sweep, or other means of collecting solvent emissions or other pollutants into a duct. The pollutant can be directed to a pollution control device such as an incinerator or carbon adsorber.
- (6) “Capture efficiency” means the fraction of all organic vapors generated by a process that are directed to and captured by a control device.
- (7) “Cleaning operations” means operations that use an organic solvent to remove coating materials from equipment used in wood furniture manufacturing operations.
- (8) “Commissioner” means the commissioner of the Indiana department of environ-

mental management, or the commissioner's duly authorized representative.

- (9) "Continuous coater" means a finishing system that continuously applies finishing materials onto furniture parts moving along a conveyor system. Finishing materials that are not transferred to the part are recycled to the finishing material reservoir. Several types of application methods can be used with a continuous coater, including spraying, curtain coating, roll coating, dip coating, and flow coating.
- (10) "Control device" means any equipment, including, but not limited to, incinerators, carbon adsorbers, and condensers, that reduces the quantity of a pollutant that is emitted to the air. The device may destroy or secure the pollutant for subsequent recovery.
- (11) "Conventional air spray" means a spray coating method that atomizes the coating by mixing it with compressed air at an air pressure greater than ten (10) pounds per square inch (psi) (gauge) at the point of atomization. Airless and air assisted airless spray technologies are not conventional air spray because the coating is not atomized by mixing it with compressed air.
- (12) "Day" means a period of twenty-four (24) consecutive hours beginning at midnight local time, or beginning at a time consistent with a facility's operating schedule.
- (13) "Department" means the Indiana department of environmental management.
- (14) "Enamel" means a coat of colored material, usually opaque, that is applied as a protective topcoat over a basecoat, primer, or a previously applied enamel coat. In some cases, another finishing material may be applied as a topcoat over the enamel.
- (15) "Equipment leak" means emissions of volatile organic compounds from pumps, valves, flanges, or other equipment used to transfer or apply finishing materials or organic solvents.
- (16) "Equivalent method" means any method of sampling and analyzing for an air pollutant that has been demonstrated to the satisfaction of the commissioner and the U.S. EPA to have a consistent and quantitatively known relationship to the reference method under specific conditions.
- (17) "Final touch-up and repair" means the application of finishing materials after completion of the finishing operation to cover minor imperfections.
- (18) "Finishing application station" means the part of a finishing operation where the finishing material is applied, such as a spray booth.
- (19) "Finishing material" means a coating other than an adhesive. For the wood furniture manufacturing industry, such materials include, but are not limited to, the following:
 - (A) Basecoats.
 - (B) Stains.
 - (C) Washcoats.
 - (D) Sealers.
 - (E) Topcoats.
 - (F) Enamels.
- (20) "Finishing operation" means those activities in which a finishing material is applied to a substrate and is subsequently air-dried, cured in an oven, or cured by radiation.
- (21) "Incinerator" means an enclosed combustion device that thermally oxidizes volatile organic compounds to carbon monoxide (CO) and carbon dioxide (CO₂). The term does not include devices that burn municipal or hazardous waste material.
- (22) "Material safety data sheet" or "MSDS" means the documentation required by the Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910)* for a solvent, cleaning material, finishing material, or other material that identifies select reportable hazardous ingredients of the material, safety and health considerations, and handling procedures.

- (23) "Normally closed container" means a container that is closed unless an operator is actively engaged in activities such as emptying or filling the container.
- (24) "Operating parameter value" means a minimum or maximum value established for a control device or process parameter that, if achieved by itself or in combination with one (1) or more other operating parameter values, determines that an owner or operator has complied with an applicable emission limit.
- (25) "Organic solvent" means a liquid containing volatile organic compounds that is used for dissolving or dispersing constituents in a coating, adjusting the viscosity of a coating, or cleaning equipment. When used in a coating, the organic solvent evaporates during drying and does not become a part of the dried film.
- (26) "Overall control efficiency" means the efficiency of a control system, calculated as the product of the capture and control device efficiencies, expressed as a percentage.
- (27) "Recycled on-site" means the reuse of an organic solvent in a process other than cleaning or washoff.
- (28) "Reference method" means any method of sampling and analyzing for an air pollutant that is published in 40 CFR 60, Appendix A*.
- (29) "Responsible official" has the meaning given in 326 IAC 2-7-1(33).
- (30) "Sealer" means a finishing material used to seal the pores of a wood substrate before additional coats of finishing material are applied. Special purpose finishing materials that are used in some finishing systems to optimize aesthetics are not sealers.
- (31) "Stain" means any color coat having a solids content by weight of no more than eight percent (8.0%) that is applied in single or multiple coats directly to the substrate. Stains include, but are not limited to, the following:
 - (A) Nongrain raising stains.
 - (B) Equalizer stains.
 - (C) Sap stains.
 - (D) Body stains.
 - (E) No-wipe stains.
 - (F) Penetrating stains.
 - (G) Toners.
- (32) "Storage containers" means vessels or tanks, including mix equipment, used to hold finishing or cleaning materials.
- (33) "Strippable booth coating" means a coating that:
 - (A) is applied to a booth wall to provide a protective film to receive overspray during finishing operations;
 - (B) is subsequently peeled off and disposed; and
 - (C) by means of clauses (A) and (B), reduces or eliminates the need to use organic solvents to clean booth walls.
- (34) "Substrate" means the surface onto which coatings are applied or into which coatings are impregnated.
- (35) "Topcoat" means the last film-building finishing material applied in a finishing system.
- (36) "Touch-up and repair" means the application of finishing materials to cover minor imperfections.
- (37) "Washcoat" means a transparent special purpose coating having a solids content by weight of twelve percent (12.0%) or less. Washcoats are applied over initial stains to protect and control color and to stiffen wood fibers to aid sanding.
- (38) "Washoff operations" means those operations that use an organic solvent to remove coating from a substrate.

- (39) "Waterborne coating" means a coating that contains more than five percent (5.0%) water by weight in its volatile fraction.
- (40) "Wood furniture manufacturing operations" means the finishing and cleaning operations conducted at a wood furniture source.
- (41) "Wood furniture source" means all of the pollutant emitting activities that belong to the same wood furniture industrial grouping, are located on one (1) or more contiguous or adjacent properties, and are under the control of the same person, or persons under common control. The wood furniture industrial grouping includes the following standard industrial classification (SIC) codes: 2434, 2511, 2512, 2517, 2519, 2521, 2531, 2541, and 2599.
- (42) "Working day" means a day, or any part of a day, in which a facility is engaged in manufacturing.

*Copies of the Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910); and 40 CFR 60, Appendix A, may be obtained from the Government Printing Office, Washington, D.C. 20402. Copies of pertinent sections of the referenced materials are also available from the Department of Environmental Management, Office of Air Management, 100 North Senate Avenue, Indianapolis, Indiana 46204-2220.

[As added at: 19 IR 1064.]

326 IAC 8-11-3 ----- Wood furniture coatings: emission limits

(a) On and after January 1, 1996, each owner or operator of a wood furniture manufacturing operation subject to this rule shall limit VOC emissions from finishing operations by doing one (1) of the following:

- (1) Using topcoats with a VOC content no greater than eight-tenths (0.8) kilogram of VOC per kilogram of solids (kg VOC/kg solids) or eight-tenths (0.8) pound of VOC per pound of solids (lb VOC/lb solids), as-applied.
- (2) Using a finishing system of sealers with a VOC content no greater than one and nine-tenths (1.9) kg VOC/kg solids (one and nine-tenths (1.9) lb VOC/lb solids), as-applied and topcoats with a VOC content no greater than one and eight-tenths (1.8) kg VOC/kg solids (one and eight-tenths (1.8) lb VOC/lb solids), as-applied.
- (3) Using sealers and topcoats based on the following criteria, for sources using acid-cured alkyd amino vinyl sealers or acid-cured alkyd amino conversion varnish topcoats:
 - (A) For wood furniture manufacturing operations using acid-cured alkyd amino vinyl sealers and acid-cured alkyd amino conversion varnish topcoats, the following:
 - (i) The sealer shall contain no more than two and three-tenths (2.3) kg VOC/kg solids, (two and three-tenths (2.3) lb VOC/lb solids), as-applied.
 - (ii) The topcoat shall contain no more than two (2.0) kg VOC/kg solids, (two (2.0) lb VOC/lb solids), as-applied.
 - (B) For wood furniture manufacturing operations using a sealer other than an acid-cured alkyd amino vinyl sealer and acid-cured alkyd amino conversion varnish topcoats, the following:
 - (i) The sealer shall contain no more than one and nine-tenths (1.9) kg VOC/kg solids (one and nine-tenths (1.9) lb VOC/lb solids), as-applied.
 - (ii) The topcoat shall contain no more than two (2.0) kg VOC/kg solids, (two (2.0) lb VOC/lb solids), as-applied.
 - (C) For wood furniture manufacturing operations using an acid-cured alkyd amino vinyl sealer and a topcoat other than an acid-cured alkyd amino conversion varnish topcoat, the following:
 - (i) The sealer shall contain no more than two and three-tenths (2.3) kg VOC/kg solids (two and three-tenths (2.3) lb VOC/lb solids), as-applied.

- (ii) The topcoat shall contain no more than one and eight-tenths (1.8) kg VOC/kg solids (one and nine-tenths (1.8) [sic.] lb VOC/lb solids), as-applied.
- (4) Using finishing materials such that actual emissions are less than or equal to allowable emissions using one (1) of the following averaging equations:

Equation 1:

$$0.9 (\sum_{i=1}^N (0.8)(TC_i)) \leq \sum_{i=1}^N ER_{TC_i}(TC_i)$$

Equation 2:

$$0.9 (\sum_{i=1}^N (1.8)(TC_i) + (1.9)(SE_i) + (9.0)(WC_i) + (1.2)(BC_i) + (0.791)(ST_i)) \leq \sum_{i=1}^N ER_{TC_i}(TC_i) + ER_{SE_i}(SE_i) + ER_{WC_i}(WC_i) + ER_{BC_i}(BC_i) + ER_{ST_i}(ST_i)$$

Where: N = number of finishing materials participating in averaging.

TC_i = kilograms of solids of topcoat "i" used.

SE_i = kilograms of solids of sealer "i" used.

WC_i = kilograms of solids of washcoat "i" used.

BC_i = kilograms of solids of basecoat "i" used.

ST_i = liters of stain "i" used.

ER_{TC_i} = VOC content of topcoat "i" in kg VOC/kg solids, as-applied.

ER_{SE_i} = VOC content of sealer "i" in kg VOC/kg solids, as-applied.

ER_{WC_i} = VOC content of washcoat "i" in kg VOC/kg solids, as-applied.

ER_{BC_i} = VOC content of basecoat "i" in kg VOC/kg solids, as-applied.

ER_{ST_i} = VOC content of stain "i" in kg VOC/liter (kg/l), as-applied.

- (5) Using a control system that will achieve an equivalent reduction in emissions as the requirements of subdivision (1), (2), or (3), as calculated using the compliance provisions in section 6(a)(2) of this rule, as appropriate.
- (6) Using a combination of the methods presented in this subsection.

(b) On and after January 1, 1996, each owner or operator of a wood furniture manufacturing operation subject to this rule shall limit VOC emissions from cleaning operations when using a strippable booth coating. A strippable booth coating shall contain no more than eight-tenths (0.8) kg VOC/kg solids (eight-tenths (0.8) lb VOC/lb solids), as-applied. [As added at: 19 IR 1066.]

326 IAC 8-11-4 ----- Wood furniture coatings: work practice standards

(a) On and after July 23, 1995, the owner or operator of a source or facility subject to this rule shall implement housekeeping practices that include the following:

- (1) All equipment shall be maintained according to the manufacturer's specifications.
- (2) All fresh or used solvent shall be stored in closed containers.
- (3) All organic solvents used for line cleaning shall be pumped or drained into a closed container.
- (4) Finishing materials and cleaning materials shall be stored in closed containers.

(b) On and after July 23, 1995, emissions from washoff operations shall be controlled by the following:

- (1) Using closed tanks for washoff.
- (2) Minimizing dripping by tilting or rotating the part to drain as much organic solvent as possible.

(c) On and after July 23, 1995, conventional air spray guns shall not be used for applying finishing materials except under the following circumstances:

- (1) To apply finishing materials that have a VOC content no greater than one (1.0) kilogram of VOC per kilogram of solids (kg VOC/kg solids) (one (1.0) pound of

VOC per pound of solid (lb VOC/lb solids)), as-applied.

- (2) For final touch-up and repair under one (1) of the following circumstances:
 - (A) The finishing materials are applied after completion of the finishing operation.
 - (B) The finishing materials are applied after the stain and before any other type of finishing material is applied, and the finishing materials are applied from a container that has a volume of no more than two (2) gallons.
- (3) If spray is automated, that is, the spray gun is aimed and triggered automatically, not manually.
- (4) If emissions from the finishing application station are directed to a control device.
- (5) The conventional air gun is used to apply finishing materials and the cumulative total usage of that finishing material is less than five percent (5.0%) of the total number of gallons of finishing material used during that semiannual reporting period.
- (6) The conventional air gun is used to apply stain on a part for which it is technically or economically infeasible to use any other spray application technology. Technical or economic infeasibility shall be demonstrated by submitting to the department a videotape, a technical report, or other documentation that supports the claim of technical or economic infeasibility. The following criteria shall be used, either independently or in combination, to support the claim of technical or economic infeasibility:
 - (A) The production speed is too high or the part shape is too complex for one (1) operator to coat the part, and the application station is not large enough to accommodate an additional operator.
 - (B) The excessively large vertical spray area of the part makes it difficult to avoid sagging or runs in the stain.

(d) On and after May 1, 1996, the owner or operator of a wood furniture manufacturing operation subject to this rule shall ensure that spray guns are cleaned in an enclosed device that does the following:

- (1) Minimizes solvent evaporation during cleaning, rinsing, and draining operations.
- (2) Recirculates solvents during the cleaning operation so that the solvent is reused.
- (3) Collects solvent so that it is available for proper disposal or recycling.

(e) On and after July 23, 1995, the owner or operator of a wood furniture manufacturing operation subject to this rule shall not use organic solvents containing more than eight percent (8.0%) by weight of VOC for cleaning spray booth components other than conveyors, continuous coaters and their enclosures, or metal filters, unless the spray booth is being refurbished. If the spray booth is being refurbished, that is, the spray booth coating or other material used to cover the booth is being replaced, no more than one (1.0) gallon of organic solvent shall be used to clean the booth.

(f) On and after May 1, 1996, the owner or operator of a wood furniture manufacturing operation shall implement a written training program for all new and existing personnel, including contract personnel, involved in the implementation of this rule and shall provide initial and thereafter annual training. Records of training programs shall be kept on-site with the continuous compliance plan (CCP) for a minimum of three (3) years. Documentation of the training program shall include, at a minimum, the following:

- (1) A list of all personnel who are required to be trained by name and job description.
- (2) An outline of the topics to be addressed in the initial and annual training program for each person, or group of personnel. Topics to be addressed shall include, at a minimum, the following:
 - (A) Applicable application techniques.
 - (B) Applicable cleaning procedures.
 - (C) Applicable equipment setup and adjustment to minimize finishing material usage and overspray.

- (D) Appropriate management of clean-up wastes.
- (3) Documentation of successful training completion for personnel involved in implementing this rule shall include the following:
 - (A) A listing of topics addressed at the initial or annual training. At a minimum, topics addressed shall include those listed in subdivision (2).
 - (B) A hands-on demonstration of the following:
 - (i) Correct coating application techniques.
 - (ii) Correct cleaning procedures.
 - (iii) Correct equipment setup and adjustment to minimize coating usage and overspray.
 - (iv) Appropriate management of clean-up wastes.
- (g) On and after May 1, 1996, each owner or operator of a wood furniture manufacturing operation subject to this rule shall implement a written leak inspection and maintenance plan that specifies the following:
 - (1) A minimum visual inspection frequency of once per month for all equipment used to transfer or apply finishing materials or organic solvents.
 - (2) An inspection schedule.
 - (3) Methods for documenting the date and results of each inspection and any repairs that were made.
 - (4) The time frame between identifying a leak and making the repair that adheres to the following schedule:
 - (A) A first attempt at repair (such as tightening of packing glands) shall be made no later than five (5) working days after the leak is detected.
 - (B) Final repairs shall be made within fifteen (15) working days, unless the leaking equipment is to be replaced by a new purchase, in which case repairs shall be completed within three (3) months.
- (h) On and after May 1, 1996, an organic solvent accounting form shall be maintained to record the following:
 - (1) The quantity and type of organic solvent used each month for washoff and cleaning.
 - (2) The number of pieces washed off, and the reason for the washoff.
 - (3) The quantity of spent organic solvent generated from each activity, and the quantity that is recycled on-site or disposed off-site each month.

[As added at: 19 IR 1066.]

326 IAC 8-11-5 ----- Wood furniture coatings: continuous compliance plan

- (a) On or before May 1, 1996, each owner or operator of a source or facility subject to this rule shall submit to the department a continuous compliance plan (CCP). The CCP shall address, at a minimum, the topics addressed in section 4 of this rule.
- (b) The CCP shall include a statement signed by a responsible official certifying that the wood furniture manufacturing operation is in compliance with the following:
 - (1) The emission limits of section 3 of this rule.
 - (2) The work practice standards of section 4 of this rule.
- (c) A copy of the CCP shall be maintained on-site and shall be available for inspection by the department upon request.
- (d) If the department determines that the CCP does not adequately address each of the topics specified in subsection (a), the department shall require the owner or operator of the wood furniture manufacturing operation to modify the CCP.

[As added at: 19 IR 1068.]

326 IAC 8-11-6 ----- Wood furniture coatings: compliance procedures and monitoring requirements

(a) The owner or operator of a wood furniture manufacturing operation subject to the emission limits in section 3 of this rule shall demonstrate compliance with the provisions of section 3 of this rule by using any of the following methods:

- (1) To support that each sealer, topcoat, and strippable booth coating meets the requirements of section 3(a)(1) through 3(a)(3) or 3(b) of this rule, maintain documentation that uses EPA Method 24* data, or data from an equivalent or alternative method, to determine the VOC and solids content of the as-supplied finishing material. If solvent or other VOC is added to the finishing material before application, the wood furniture manufacturing operation shall maintain documentation showing the VOC content of the finishing material as-applied, in kilograms of VOC per kilogram of solids (kg VOC/kg solids).
- (2) To comply through the use of a control system as described in section 3(a)(5) of this rule the following are required:
 - (A) Determine the overall control efficiency needed to demonstrate compliance using Equation 3:

$$\text{Equation 3: } O = ((V - E)/V)(100)$$

Where: O = overall control efficiency of the capture system and control device as percentage.

V = actual VOC content of the finishing system material or, if multiple finishing materials are used, the daily weighted average VOC content of all finishing materials, as-applied to the substrate in pounds of VOC per pound of solids (lbs VOC/lb solids).

E = equivalent VOC emission limits in lbs VOC/lb solids.

- (B) Document that the value of V in Equation 3 is obtained from the VOC and solids content of the as-applied finishing material.
 - (C) Calculate the overall efficiency of the capture system and control device, using the procedures in section 7 of this rule, and demonstrate that the value of the overall control efficiency thus estimated is equal to or greater than the value of O calculated by Equation 3.
- (b) Initial compliance shall be demonstrated as follows:
- (1) Owners or operators of a wood furniture manufacturing operation subject to the provisions of section 3(a)(1) through 3(a)(3) or 3(b) of this rule that are complying through the procedures established in subsection (a)(1) shall submit an initial compliance status report, as required by sections 5 and 9 of this rule, stating that compliant sealers and topcoats and strippable booth coatings are being used by the wood furniture manufacturing operations.
 - (2) Owners or operators of a wood furniture manufacturing operation subject to the provisions of section 3(a)(1) through 3(a)(3) or 3(b) of this rule that are complying through the procedures established in subsection (a)(1) and are applying sealers and topcoats using continuous coaters shall demonstrate initial compliance by either of the following:
 - (A) Submitting an initial compliance status report stating that compliant sealers and topcoats, as determined by the VOC content of the finishing material in the reservoir and the VOC content as calculated from records, are being used.
 - (B) Submitting an initial compliance status report stating that compliant sealers or topcoats, as determined by the VOC content of the finishing material in the reservoir, are being used and the viscosity of the finishing material in the reservoir is being monitored. The wood furniture manufacturing operation shall also provide data that demonstrates the correlation between the viscosity of the finishing material and the VOC content of the finishing material in the reservoir.

- (3) Owners or operators of a wood furniture manufacturing operation using a control system or capture or control device to comply with the requirements of this rule, as allowed by section 3(a)(5) of this rule and subsection (a)(2) shall demonstrate initial compliance by doing the following:
- (A) On or before January 1, 1996, conducting an initial compliance test using the procedures and test methods listed in section 7 of this rule.
 - (B) On or before January 1, 1996, calculating the overall control efficiency.
 - (C) On or before January 1, 1996, determining those operating conditions critical to determining compliance and establishing operating parameters that will ensure compliance with the standards as follows:
 - (i) For compliance with a thermal incinerator, minimum combustion temperature shall be the operating parameter.
 - (ii) For compliance with a catalytic incinerator equipped with a fixed catalyst bed, the minimum gas temperature both upstream and downstream of the catalyst bed shall be the operating parameter.
 - (iii) For compliance with a catalytic incinerator equipped with a fluidized catalyst bed, the minimum gas temperature upstream of the catalyst bed and the pressure drop across the catalyst bed shall be the operating parameters.
 - (iv) For compliance with a carbon adsorber, the operating parameters shall be either the total regeneration mass stream flow for each regeneration cycle and the carbon bed temperature after each regeneration, or the concentration level of organic compounds exiting the adsorber, unless the owner or operator requests and receives approval from the commissioner to establish other operating parameters.
 - (v) For compliance with a control device not listed in this rule, the owner or operator shall submit to the department a description of the control device, test data, verifying the performance of the device, and appropriate operating values that will be monitored to demonstrate continuous compliance with the standard. Compliance using this device is subject to the commissioner's approval.
 - (D) Owners or operators complying with this subdivision shall calculate the site-specific operating parameter value as the arithmetic average of the maximum or minimum operating parameter values, as appropriate, that demonstrate compliance with the standards, during the initial compliance test required in subsection (c)(3)(A)(iv).
 - (E) On or before May 1, 1996, submitting a monitoring plan that identifies the operating parameter to be monitored for the capture device and discusses why the parameter is appropriate for demonstrating ongoing compliance.
- (4) Owners or operators of a wood furniture manufacturing operation subject to the continuous compliance plan (CCP) in section 5 of this rule shall submit an initial compliance status report, as required by section 9(b) of this rule, stating that the CCP has been developed and procedures have been established for implementing the provisions of the plan.
- (c) Continuous compliance shall be demonstrated as follows:
- (1) Owners or operators of a wood furniture manufacturing operation subject to the provisions of section 3 of this rule that are complying through the procedures established in subsection (a)(1) shall demonstrate continuous compliance by using compliant materials, maintaining records that demonstrate the finishing materials are compliant, and submitting a compliance certification with the semiannual report required by section 9(c) of this rule. The compliance certification requirements shall be as follows:

- (A) State that compliant sealers and topcoats and strippable booth coatings have been used each day in the semiannual reporting period, or should otherwise identify the days of noncompliance and the reasons for noncompliance. A wood furniture manufacturing operation is in violation of the standard whenever a noncompliant material, as determined by records or by a sample of the finishing material, is used. Use of a noncompliant material is a separate violation for each day the noncompliant material is used.
 - (B) The compliance certification shall be signed by a responsible official.
- (2) Owners or operators of a wood furniture manufacturing operation subject to the provisions of section 3 of this rule that are complying through the procedures established in subsection (a)(1) and are applying sealers and topcoats using continuous coaters shall demonstrate continuous compliance by use of the following procedures:
- (A) Using compliant materials, as determined by the VOC content of the finishing material in the reservoir and the VOC content as calculated from records, and submitting a compliance certification with the semiannual report required by section 9(c) of this rule. The compliance certificate requirements shall be as follows:
 - (i) State that compliant sealers and topcoats have been used each day in the semiannual reporting period, or should otherwise identify the days of noncompliance and the reasons for noncompliance. A wood furniture manufacturing operation is in violation of the standard whenever a noncompliant material, as determined by records or by a sample of the finishing material, is used. Use of a noncompliant material is a separate violation for each day the noncompliant material is used.
 - (ii) The compliance certification shall be signed by a responsible official.
 - (B) Using compliant materials, as determined by the VOC content of the finishing material in the reservoir, maintaining a viscosity of the finishing material in the reservoir that is no less than the viscosity of the initial finishing material by monitoring the viscosity with a viscosity meter or by testing the viscosity of the initial finishing material and retesting the material in the reservoir each time solvent is added, maintaining records of solvent additions, and submitting a compliance certification with the semiannual report required by section 9(c) of this rule. The compliance certification requirements shall be as follows:
 - (i) State that compliant sealers and topcoats, as determined by the VOC content of the finishing material in the reservoir, have been used each day in the semiannual reporting period. Additionally, the certification shall state that the viscosity of the finishing material in the reservoir has not been less than the viscosity of the initial finishing material, that is, the material that is initially mixed and placed in the reservoir, for any day in the semiannual reporting period.
 - (ii) The compliance certification shall be signed by a responsible official.
 - (iii) A wood furniture manufacturing operation is in violation of the standard when a sample of the as-applied finishing material exceeds the applicable limit established in section 3(a)(1) through 3(a)(3) of this rule, as determined using EPA Method 24*, or an equivalent or alternative method, or the viscosity of the finishing material in the reservoir is less than the viscosity of the initial finishing material.
- (3) Owners or operators of a wood furniture manufacturing operation subject to the provisions of section 3 of this rule that are complying through the use of a control system or a capture or control device shall demonstrate continuous compliance by complying with the control system operation, maintenance, and testing, and control system monitoring, record keeping, and reporting requirements as follows:

- (A) For sources choosing to meet the emission limit requirements of section 3(a)(5) of this rule at any facility using a control device or devices, the following requirements apply:
- (i) The control system shall be operated and maintained according to the manufacturer's recommendations but may be modified based upon the results of the initial or subsequent compliance test or upon the written request of the department.
 - (ii) The operating and maintenance procedures shall be followed beginning no later than January 1, 1996. A copy of the procedures shall be submitted to the department no later than May 1, 1996.
 - (iii) A copy of the operating and maintenance procedures shall be maintained in a convenient location at the source property and as close to the control system as possible for the reference of plant personnel and department inspectors.
 - (iv) The control system shall be tested according to the following schedule and under the following situations:
 - (AA) An initial compliance test shall be conducted on or before January 1, 1996, and every two (2) years after the date of the initial test.
 - (BB) A compliance test shall also be conducted whenever the owner or operator chooses to operate a control system under conditions different from those that were in place at the time of the previous compliance test.
 - (CC) If the owner or operator chooses to change the method of compliance with section 3 of this rule, a compliance test shall be performed within three (3) months of the change.
 - (DD) A compliance test shall also be performed within ninety (90) days of the receipt of a written request from the department or the U.S. EPA.
 - (EE) All compliance tests shall be conducted according to a protocol approved by the department at least thirty (30) days before the test. The protocol shall contain, at a minimum, the following information:
 - (aa) Test procedures.
 - (bb) Operating and control system parameters.
 - (cc) Type of VOC containing process material being used.
 - (dd) The process and control system parameters that will be monitored during the test.
- (B) Control system monitoring, record keeping, and reporting requirements are as follows:
- (i) Sources that choose to meet the emission limit requirements of section 3 of this rule with the use of a control device or devices shall install, calibrate, maintain, and operate, according to the manufacturer's specification, the following monitoring equipment unless an alternative monitoring procedure has been approved by the commissioner:
 - (AA) If a thermal incinerator is used for VOC reduction, a temperature monitoring device capable of continuously recording the temperature of the gas stream in the combustion zone of the incinerator shall be used. The temperature monitoring device shall have an accuracy of one percent (1%) of the temperature being measured in degrees centigrade or plus or minus five-tenths degree Centigrade (0.5°C), whichever is greater.
 - (BB) If a catalytic incinerator is used for VOC reduction, a temperature device capable of continuously recording the temperature in the gas stream immediately before and after the catalyst bed of the in-

cinerator shall be used. The temperature monitoring device shall have an accuracy of one percent (1%) of the temperature being measured in degrees centigrade plus or minus five-tenths degree Centigrade ($0.5\frac{1}{2}^{\circ}\text{C}$), whichever is greater.

- (CC) If a carbon adsorber is used to remove and recover VOC from the gas stream, a VOC monitoring device capable of continuously recording the concentration level of VOC at the outlet of the carbon bed shall be used. The monitoring device shall be based on a detection principle such as infrared, photoionization, or thermal conductivity.
 - (DD) Where a VOC recovery device other than a carbon adsorber is used, the source shall provide to the department information describing the operation of the device and the process parameters that would indicate proper operation and maintenance of the control device. The department may request further information and will specify appropriate monitoring procedures and reporting requirements.
- (ii) Sources subject to the requirements of this rule shall maintain the following records:
- (AA) A log of the operating time of the facility, the facility's capture system, control device, and monitoring equipment.
 - (BB) A maintenance log for the capture system, the control device, and the monitoring equipment detailing all routine and nonroutine maintenance performed. The log shall include the dates and duration of any outages of the capture system, the control device, or the monitoring system.
 - (CC) The following additional records shall be maintained for facilities using thermal incinerators:
 - (aa) Continuous records of the temperature in the gas stream in the combustion zone of the incinerator.
 - (bb) Records of all three (3) hour periods of operation for which the average combustion temperature of the gas stream in the combustion zone was more than fifty degrees Fahrenheit ($50\frac{1}{2}^{\circ}\text{F}$) below the combustion zone temperature that existed during the most recent compliance test that demonstrated that the facility was in compliance.
 - (DD) The following additional records shall be maintained for facilities using catalytic incinerators:
 - (aa) Continuous records of the temperature of the gas stream both upstream and downstream of the catalyst bed of the incinerator.
 - (bb) Records of all three (3) hour periods of operation for which the average temperature measured at the process vent stream immediately before the catalyst bed is more than fifty degrees Fahrenheit ($50\frac{1}{2}^{\circ}\text{F}$) below the average temperature of the process vent stream that existed during the most recent compliance test that demonstrated that the facility was in compliance.
 - (cc) Records of all three (3) hour periods of operation for which the average temperature difference across the catalyst bed is less than eighty percent (80%) of the temperature difference measured during the most recent compliance test that demonstrated that the facility was in compliance.
 - (EE) The following additional records shall be maintained for facilities using carbon adsorbers:

- (aa) Continuous records of the VOC concentration level or reading in the exhaust stream of the carbon adsorber.
- (bb) Records of all three (3) hour periods of operation during which the average VOC concentration level or reading in the exhaust gas is more than twenty percent (20%) greater than the average exhaust gas concentration level or reading measured by the organic monitoring device during the most recent determination of the recovery efficiency of the carbon adsorber that demonstrated that the facility was in compliance.
- (FF) Facilities using VOC recovery devices other than carbon adsorbers shall maintain the monitoring records and meet the reporting requirements specified by item (i)(DD).
- (GG) Information requirements in subitems (BB), (CC)(bb), (DD)(bb), (DD)(cc), and (EE)(bb) shall be submitted to the department within thirty (30) days of occurrence. The following information shall accompany the submittal:
 - (aa) The name and location of the facility.
 - (bb) Identification of the control system where the excess emission occurred and the facility it served.
 - (cc) The time, date, and duration of the exceedance.
 - (dd) Corrective action taken.
- (4) Owners or operators of a wood furniture manufacturing operation subject to the CCP in section 5 of this rule shall demonstrate continuous compliance by following the provisions of the CCP and submitting a compliance certification with the semiannual report required by section 9(c) of this rule. The compliance certification requirements shall be as follows:
 - (A) State that the CCP is being followed, or shall otherwise identify the periods of noncompliance with the work practice standards. Each failure to implement an obligation under the plan during any particular day is a separate violation.
 - (B) The compliance certification shall be signed by a responsible official.

*Copies of EPA Method 24 may be obtained from the Government Printing Office, Washington, D.C. 20402. Copies of pertinent sections of the referenced materials are also available from the Department of Environmental Management, Office of Air Management, 100 North Senate Avenue, Indianapolis, Indiana 46204-2220.

[As added at: 19 IR 1068.]

326 IAC 8-11-7 ----- Wood furniture coatings: test procedures

(a) Compliance with the emission limits in section 3 of this rule shall be determined by the procedures and methods contained in 326 IAC 8-1-4 and 40 CFR 60, Appendix A*. The owner or operator of the wood furniture manufacturing operation may request approval from the department and the U.S. EPA to use an equivalent or alternative method.

(b) If it is demonstrated to the satisfaction of the department and the U.S. EPA that a finishing material does not release VOC byproducts during the cure, for example, all VOC is solvent, then batch formulation information shall be accepted. In the event of any inconsistency between an EPA Method 24* test and a facility's formulation data, that is, if the EPA Method 24* value is higher, the EPA Method 24* shall govern.

(c) Owners or operators complying with the provision of this rule through use of a control system shall demonstrate initial compliance by demonstrating the overall control efficiency determined by using procedures in 326 IAC 8-1-4 and 40 CFR 60*, Appendix A, is at least equal to the required overall control efficiency determined by using the equation in section 6(a)(2)(A) of this rule.

(d) All tests required in this section shall be conducted according to protocol developed in consultation with the department.

*Copies of 40 CFR 60, Appendix A may be obtained from the Government Printing Office, Washington, D.C. 20402. Copies of pertinent sections of the referenced materials are also available from the Department of Environmental Management, Office of Air Management, 100 North Senate Avenue, Indianapolis, Indiana 46204-2220.

[As added at: 19 IR 1072.]

326 IAC 8-11-8 ----- Wood furniture coatings: record keeping requirements

(a) The owner or operator of a wood furniture manufacturing operation subject to the emission limits in section 3 of this rule shall maintain records of the following:

- (1) A list of each finishing material and strippable booth coating subject to the emission limits in section 3 of this rule.
- (2) The VOC and solids content, as-applied, of each finishing material and strippable booth coating subject to the emission limits in section 3 of this rule, and copies of data sheets documenting how the as-applied values were determined.

(b) The owner or operator of a wood furniture manufacturing operation following the compliance procedures of section 6(c)(2) of this rule shall maintain the records required by subsection (a) and daily records of the following:

- (1) Solvent and finishing material additions to the continuous coater reservoir.
- (2) Viscosity measurements.

(c) The owner or operator of a wood furniture manufacturing operation following the compliance method of section 6(a)(2) of this rule in addition to complying with the record keeping requirement of section 6(c)(3)(B) of this rule shall maintain the following records:

- (1) Copies of the calculations to support the equivalency of using a control system, as well as the data that are necessary to support the calculation of the required overall control efficiency and actual determined control efficiency.
- (2) Records of the daily average value of each continuously monitored parameter for each operating day. If all recorded values for a monitored parameter are within the range established during the initial performance test, the owner or operator may record that all values were within the range rather than calculating and recording an average for that day.

(d) The owner or operator of a wood furniture manufacturing operation subject to the work practice standards in section 4 of this rule shall maintain on-site the continuous compliance plan (CCP) and all records associated with fulfilling the requirements of that plan, including, but not limited to, the following:

- (1) Records demonstrating compliance with the operator training program.
- (2) Records maintained in accordance with the leak inspection and maintenance plan.
- (3) Records associated with the cleaning solvent accounting system.
- (4) Records associated with the limitation on the use of conventional air spray guns showing total finishing material usage and the percentage of finishing materials applied with conventional air spray guns for each semiannual reporting period.
- (5) Records showing the VOC content of solvent used for cleaning booth components, except for solvent used to clean conveyors, continuous coaters and their enclosures, or metal filters.
- (6) Copies of logs and other documentation developed to demonstrate that the other provisions of the CCP are followed.

(e) In addition to the records required by subsection (a), the owner or operator of a wood furniture manufacturing operation shall maintain a copy of the compliance certifications submitted in accordance with section 9(c) of this rule for each semiannual period following the compliance date.

(f) The owner or operator of a wood furniture manufacturing operation source shall maintain a copy of all other information submitted with the initial report required by section 9(b) of this rule and the semiannual reports required by section 9(c) of this rule.

(g) The owner or operator of a wood furniture manufacturing operation shall maintain all records for a minimum of three (3) years.

(h) Failure to maintain the records required by this section shall constitute a violation of the rule for each day records are not maintained.

[As added at: 19 IR 1072.]

326 IAC 8-11-9 ----- Wood furniture coatings: reporting requirements

(a) The owner or operator of a wood furniture manufacturing operation using a control system to fulfill the requirements of this rule is subject to the reporting requirements of section 6(c)(3)(B)(ii)(GG) of this rule.

(b) On or before May 1, 1996, the owner or operator of a wood furniture manufacturing operation shall submit to the department the following:

- (1) The continuous compliance plan required by section 5 of this rule.
- (2) The initial compliance report for sources using add-on controls as required by section 6(b)(3) of this rule.

(c) The owner or operator of a wood furniture manufacturing operation subject to this rule and demonstrating compliance in accordance with section 6(a)(1) or 6(a)(2) of this rule shall submit a semiannual report covering the previous six (6) months of wood furniture manufacturing operations according to the following schedule:

- (1) The first report shall be submitted thirty (30) calendar days after the end of the first six (6) month period following the compliance date.
- (2) Subsequent reports shall be submitted within thirty (30) calendar days after the end of each six (6) month period following the first report.
- (3) Each semiannual report shall include the information required by section 6(c) of this rule, a statement of whether the wood furniture manufacturing operation was in compliance or noncompliance, and, if the wood furniture manufacturing operation was not in compliance, the measures taken to bring the wood furniture manufacturing operation source into compliance.

[As added at: 19 IR 1073.]

326 IAC 8-11-10 ---- Wood furniture coatings: provisions for sources electing to use emissions averaging

(a) The owner or operator of the wood furniture manufacturing operation electing to comply with the emissions standards in section 3(a)(4) of this rule shall submit to the department for approval a plan addressing the following provisions:

- (1) Program goals and rationale as follows:
 - (A) Provide a summary of the reasons why the wood furniture manufacturing operation would like to comply with the emission limitation through the procedures established in section 3(a)(4) of this rule.
 - (B) Provide a summary of how averaging can be used to meet the emission limitation.
 - (C) Document that the additional environmental benefit requirement is being met through the use of the equations in section 3(a)(4) of this rule. These equations ensure that the wood furniture manufacturing operation achieves an additional ten percent (10%) reduction in emissions when compared to wood furniture manufacturing operations using a compliant coatings approach to meet the requirements of the rule.
- (2) Program scope as follows:
 - (A) Include the types of finishing materials that will be included in the wood furniture manufacturing operations' averaging program.
 - (B) Stains, basecoats, washcoats, sealers, and topcoats may be used in the averaging program.

- (C) Finishing materials that are applied using continuous coaters may only be used in an averaging program if the wood furniture manufacturing operation can determine the amount of finishing material used each day.
- (3) For program baseline, each finishing material included in the averaging program shall be the lower of the actual or allowable emission rate as of the effective date of this rule.
- (4) Quantification procedures as follows:
 - (A) Describe how emissions and changes in emissions will be quantified, including methods for quantifying usage of each finishing material. Quantification procedures for VOC content are included in section 7 of this rule.
 - (B) Quantification methods used shall be accurate enough to ensure that the wood furniture manufacturing operations' actual emissions are less than the allowable emissions, as calculated using Equation 1 or 2 in section 3(a)(4) of this rule, on a daily basis.
- (5) Monitoring, record keeping, and reporting as follows:
 - (A) Provide a summary of the monitoring, record keeping, and reporting procedures that will be used to demonstrate daily compliance with the equations presented in section 3(a)(4) of this rule.
 - (B) Monitoring, record keeping, and reporting procedures shall be structured in such a way that the department and facility owners can determine a wood furniture manufacturing operations' compliance status for any day.
- (b) Pending approval by the department and the U.S. EPA of the proposed emissions averaging plan, the owner or operator shall continue to comply with the provisions of this rule.

[As added at: 19 IR 1073.]

RULE 12. SHIPBUILDING OR SHIP REPAIR OPERATIONS IN CLARK, FLOYD, LAKE, AND PORTER COUNTIES

326 IAC 8-12-1 ----- Shipbuilding or ship repair operations: applicability

On and after November 1, 1995, this rule applies to shipbuilding or ship repair facilities that meet the following conditions:

- (1) Are located in Clark or Floyd County and emit or have the potential to emit a total of one hundred (100) tons per year or more of volatile organic compounds (VOC) from all operations at the shipbuilding or ship repair facility.
- (2) Are located in Lake or Porter County and emit or have the potential to emit a total of twenty-five (25) tons per year or more of VOC from all operations at the shipbuilding or ship repair facility.

[As added at: 19 IR 1750.]

326 IAC 8-12-2 ----- Shipbuilding or ship repair operations: exemptions

The following marine coatings are exempt from the volatile organic compound emissions limiting requirements contained in section 4 of this rule:

- (1) Any marine coating used in volumes of less than twenty-five (25) gallons in any one (1) calendar year. The total of all exempt coatings shall not exceed two hundred sixty-four (264) gallons in any one (1) calendar year.
- (2) Any marine coating applied using a hand-held aerosol can.
- (3) Any marine coating used in a touch-up operation.

[As added at: 24 IR 3613.]

326 IAC 8-12-3 ----- Shipbuilding or ship repair operations: definitions

The following definitions apply throughout this rule:

- (1) "Add-on control system" means an air pollution control device, such as a carbon absorber or incinerator, that reduces pollution in an air stream by destruction or removal prior to discharge to the ambient air.
- (2) "As applied" means the condition of a coating at the time of application to the substrate, including any thinning solvent.
- (3) "As supplied" means the condition of a coating before any thinning, as sold and delivered by the coating manufacturer to the user.
- (4) "Batch" means the product of an individual production run of a coating manufacturer's process. A batch is characterized by uniform composition that may vary slightly from other batches of the same product.
- (5) "Capture efficiency" means the weight per unit time of VOC entering a capture system and delivered to a control device divided by the weight per unit time of VOC generated by a source of VOC, expressed as a percentage.
- (6) "Capture system" means all equipment, including, but not limited to:
 - (A) hoods;
 - (B) ducts;
 - (C) fans;
 - (D) booths;
 - (E) ovens; and
 - (F) dryers;that contains, collects, and transports an air pollutant to a control device.
- (7) "Certify" means, in reference to the VOC content of a coating, to attest to the VOC content as determined through analysis by the U.S. Environmental Protection Agency (U.S. EPA) Method 24 in 40 CFR 60*, Appendix A, or through use of the forms and procedures outlined in the U.S. EPA Publication EPA 450/3-84-019, revised June 1986*. In the case of conflicting results, the U.S. EPA Method 24* shall be the reference method.
- (8) "Cleaning materials" means materials with a VOC content exceeding zero (0), used to remove contaminants, such as paints and coatings, from paint guns, hoses, and containers by flushing and spraying.
- (9) "Commercial vessel" means any vessel not owned and operated by the United States military or the United States Coast Guard.
- (10) "Container of coating" means, for purposes of demonstrating compliance under section 5(3) and 5(4) of this rule, the container from which the coating is applied, such as a bucket or pot.
- (11) "Control device" means equipment, such as an incinerator or carbon adsorber, used to reduce, by destruction or removal, the amount of air pollutant or pollutants in an air stream prior to discharge to the ambient air.
- (12) "Control system" means a combination of one (1) or more capture systems and control devices working in concert to reduce discharge of pollutants to the ambient air.
- (13) "Destruction or removal efficiency" means the amount of VOC destroyed or removed by a control device expressed as a percent of the total amount of VOC entering the device.
- (14) "Epoxy" means any thermoset coating formed by reaction of an epoxy resin, that is, a resin containing a reactive epoxide or oxirane function, such as the condensation product of epichlorohydrin and bisphenol A, with a curing agent, such as a polyamide or polyamine.

- (15) "Exempt compounds" has the meaning of nonphotochemical reactive hydrocarbon as established in 326 IAC 1-2-48.
- (16) "General use coating" means a coating that is applied over the preconstruction primer to provide long term protection for both the substrate and the underlying coating and that is not a specialty coating.
- (17) "Normally closed" means a container or piping system is closed unless an operator is actively engaged in adding or removing material.
- (18) "Operating day" means a twenty-four (24) hour period between midnight (12:00 a.m.) and the following midnight during which a facility is engaged in manufacturing or repair operations. It is not necessary for the facility to operate continuously for the entire twenty-four (24) hour period.
- (19) "Overall emission reduction efficiency" means the weight per unit time of VOC removed or destroyed by a control system divided by the weight per unit time of VOC generated by a source, expressed as a percentage. The overall emission reduction efficiency is the product of the capture efficiency and the control device destruction or removal efficiency.
- (20) "Ship" means any marine or freshwater vessel made of steel and used for military or commercial operations, including self-propelled vessels, those propelled by other craft (barges), and navigational aids (buoys). The term includes, but is not limited to, all of the following:
- (A) Military and United States Coast Guard vessels.
 - (B) Commercial cargo and passenger (cruise) ships.
 - (C) Ferries.
 - (D) Barges.
 - (E) Tankers.
 - (F) Container ships.
 - (G) Patrol and pilot boats.
 - (H) Dredges.
- As used in this rule, offshore oil and gas drilling platforms are not considered ships.
- (21) "Shipbuilding or ship repair facility" means any facility that builds, repairs, repaints, converts, or alters ships.
- (22) "Specialty coating" means any coating that is manufactured and used for one (1) of the following specialized applications:
- (A) "Air flask coating" means any special composition coating applied to interior surfaces of high pressure breathing air flasks to provide corrosion resistance and that is certified safe for use with breathing air supplies.
 - (B) "Antenna coating" means any coating applied to equipment through which electromagnetic signals must pass for reception or transmission.
 - (C) "Antifoulant coating" means any coating that is applied to the underwater portion of a vessel to prevent or reduce the attachment of biological organisms and that is registered with the U.S. EPA as a pesticide under the federal Insecticide, Fungicide, and Rodenticide Act.
 - (D) "Heat resistant coating" means any coating that, during normal use, must withstand a temperature of at least two hundred four degrees Centigrade (204°C) (four hundred degrees Fahrenheit (400°F)).
 - (E) "High-gloss coating" means any coating that achieves at least eighty-five percent (85%) reflectance on a sixty (60) degree meter when tested by ASTM Method D-523*.

- (F) “High-temperature coating” means any coating that, during normal use, must withstand a temperature of at least four hundred twenty-six degrees Centigrade (426°C) (eight hundred degrees Fahrenheit (800°F)).
- (G) “Inorganic zinc (high-build) coating” means a coating that contains eight (8) pounds or more elemental zinc incorporated into an inorganic silicate binder that is applied to steel to provide galvanic corrosion resistance. These coatings are typically applied at more than two (2) mil dry film thickness.
- (H) “Military exterior coating” means any exterior topcoat applied to military or United States Coast Guard vessels that are subject to specific chemical, biological, and radiological washdown requirements. These are also referred to as chemical agent resistant coatings (CARC).
- (I) “Mist coating” means any low viscosity, thin film, epoxy coating applied to an inorganic zinc primer, that penetrates the porous zinc primer and allows the occluded air to escape through the paint film prior to curing, thus acting as a sealer coat and preventing formation of blisters or pinholes in the final coating system.
- (J) “Navigational aids coating” means any coating applied to United States Coast Guard buoys or other United States Coast Guard waterway markers when they are recoated aboard ship at their usage site and immediately returned to the water.
- (K) “Nonskid coating” means any coating applied to the horizontal surfaces of a marine vessel for the specific purpose of providing slip resistance for personnel, vehicles, or aircraft.
- (L) “Nuclear coating” means any protective coating used to seal porous surfaces, such as steel or concrete, that otherwise would be subject to intrusion by radioactive materials. These coatings must be resistant to long term (service life) cumulative radiation exposure (ASTM D4082-83*), relatively easy to decontaminate (ASTM D4256-83*), and resistant to various chemicals to which the coatings are likely to be exposed (ASTM 3912-80*). General protective requirements are outlined by the Department of Energy (formerly United States Atomic Energy Commission Regulatory Guide 1.54*).
- (M) “Organic zinc coating” means any coating derived from zinc dust incorporated into an organic binder that contains more than eight (8) pounds of elemental zinc per gallon of coating, as applied, and that is used for the express purpose of corrosion protection.
- (N) “Pretreatment wash primer coating” means any coating that contains a minimum of five-tenths percent (0.5%) acid, by weight, and is applied only to bare metal to etch the surface and enhance adhesion of subsequent coatings.
- (O) “Repair and maintenance of thermoplastic coating of commercial vessels” means any vinyl, chlorinated rubber, or bituminous resin coating that is applied over the same type of existing coating to perform the partial recoating of any in-use commercial vessel. The term does not include coal tar epoxy coatings, which are considered general use coatings.
- (P) “Rubber camouflage coating” means any specially formulated epoxy coating used as a camouflage topcoat for exterior submarine hulls and sonar domes.
- (Q) “Sealant coating for thermal spray aluminum” means any epoxy coating applied to thermal spray aluminum surfaces at a maximum thickness of one (1) dry mil.
- (R) “Special marking coating” means any coating that is used for safety or identification applications, such as markings on flight decks and ships’ numbers.
- (S) “Specialty interior coating” means any coating used on interior surfaces aboard vessels according to a coating specification that requires that the coating have specified fire retardant properties and a toxicity index of less than three-hundredths (0.03), in addition to the otherwise applicable physical and perfor-

mance requirements.

- (T) "Tack coating" means any thin film epoxy coating applied at a maximum thickness of two (2) dry mils to prepare an epoxy coating that has dried beyond the time limit specified by the manufacturer for the application of the next coat.
- (U) "Undersea weapons systems coating" means any coating applied to any component of a weapons system intended to be launched or fired from under the sea.
- (V) "Waterbased weld-through (shop) preconstruction primer" means either of the following:
 - (i) A waterbased primer, having a VOC content of zero (0) consisting of water and liquid potassium silicate manufactured by the International Zinc, Coatings and Chemical Corporation and 330LL zinc dust manufactured by Meadowbrook Company.
 - (ii) An equivalent waterbased primer, having a VOC content of zero (0), that, when subject to testing under facility production conditions at inland river shipyards in Indiana, meets the same unique operational and performance criteria listed in clause (W), and characteristics and specifications of the waterbased primer in item (i).
- (W) "Weld-through (shop) preconstruction primer" means a coating that:
 - (i) provides temporary corrosion protection for steel during inventory;
 - (ii) is typically applied at less than one (1) mil dry film thickness;
 - (iii) does not require removal prior to welding;
 - (iv) is temperature resistant, burn back from a weld is less than five-tenths (0.5) inch; and
 - (v) does not require removal before application of the film building primers including inorganic zinc high-build coatings.
- (23) "Thinner" means a liquid used to reduce the viscosity of a coating that will evaporate before or during the cure of a film.
- (24) "Volatile organic compound (VOC)" has the meanings set forth in 326 IAC 1-2-90.
- (25) "VOC content" means the weight of VOC, per unit volume of any general use or specialty coating or cleaning material, less water and less exempt compounds.

Copies of ASTM Method D-523, ASTM D4082-83, ASTM D4256-83, ASTM 3912-80, Department of Energy (formerly United States Atomic Energy Commission Regulatory Guide 1.54), U.S. Environmental Protection Agency (U.S. EPA) Method 24 (40 CFR 60, Appendix A), and U.S. EPA Publication EPA 450/3-84-019 (revised June 1986) may be obtained from the Government Printing Office, Washington, D.C. 20402. Copies of pertinent sections of the referenced materials are available from the Indiana Department of Environmental Management, Office of Air Management, 100 North Senate Avenue, Indianapolis, Indiana 46204-2220.

[As added at: 19 IR 1751.]

326 IAC 8-12-4 ----- Shipbuilding or ship repair operations: volatile organic compound emissions limiting requirements

(a) On and after May 1, 1996, the owner or operator of a shipbuilding or ship repair facility subject to this rule shall comply with the following VOC emissions limiting requirements:

- (1) Provisions applicable to specialty coatings are as follows:
 - (A) Special marking coatings shall not exceed a VOC content of four and eight-hundredths (4.08) pounds per gallon.
 - (B) Heat resistant and high-gloss coatings shall not exceed a VOC content of three and fifty-hundredths (3.50) pounds per gallon.

- (C) High-temperature coatings shall not exceed a VOC content of four and seven-hundredths (4.17) pounds per gallon.
 - (D) Weld-through (shop) preconstruction primers shall comply with subdivisions (3) through (5).
 - (E) Any other specialty coating shall not exceed a VOC content of two and eighty-three hundredths (2.83) pounds per gallon.
- (2) During application of any general use coating, VOC emissions shall be limited as follows:
- (A) The VOC content of any general use coating shall not exceed two and eighty-three hundredths (2.83) pounds per gallon, as applied.
 - (B) From May 1 through September 30, no thinner shall be added to any general use coating.
- (3) During application of any weld-through (shop) preconstruction primer, VOC emissions shall be limited throughout the year as follows:
- (A) Waterbased weld-through (shop) preconstruction primer shall be used.
 - (B) The VOC content of weld-through (shop) preconstruction primer, as applied, shall not exceed zero (0).
 - (C) No cleaning material shall be used in the primer application facility.
 - (D) No thinner shall be added to the weld-through (shop) preconstruction primer.
- (4) If the owner or operator of a shipbuilding or ship repair facility determines that a waterbased weld-through (shop) preconstruction primer can no longer be used due to an operational, performance, or availability constraint associated with the waterbased weld-through (shop) preconstruction primer, the source shall do the following:
- (A) Notify the department within seven (7) days of discontinuing use of the waterbased weld-through (shop) preconstruction primer.
 - (B) Submit to the department for approval a plan for an alternative control within sixty (60) days of discontinuance. The alternative control shall consist of one (1) of the following:
 - (i) A waterbased weld-through (shop) preconstruction primer.
 - (ii) A control system with a minimum overall VOC emissions reduction efficiency of ninety-five percent (95%) that is subject to each of the following requirements:
 - (AA) The operation, maintenance, and testing requirements of 326 IAC 8-7-9.
 - (BB) The monitoring, record keeping, and reporting requirements of 326 IAC 8-7-10.
- (C) Install the alternative control within nine (9) months of approval by the department of the plan required in clause (B).
- (5) During the time between the date when the owner or operator of the shipbuilding or ship repair facility discontinues the use of the water-based preconstruction primer and the date when the alternative control is installed, the weld-through (shop) preconstruction primer used by the owner or operator of such shipbuilding or ship repair facility shall not exceed a VOC content of five and sixty-five hundredths (5.65) pounds per gallon or the VOC content for weld-through (shop) preconstruction primer prescribed by the U.S. EPA in a final regulation establishing National Emissions Standards for Shipbuilding and Ship Repair (Surface Coating), whichever is lower.
- (b) On and after May 1, 1996, a source subject to this rule shall comply with the following work practice standards:
- (1) Cleaning accessories, such as, but not limited to, paper, cloth, and rags that have

been used for cleaning surfaces and equipment and that contain cleaning materials shall be stored in normally closed gasket sealed containers.

- (2) VOC-containing solvents and coatings shall be stored in normally closed sealed containers prior to use. Spent VOC-containing solvents and coatings shall be stored in normally closed gasket sealed containers.
- (3) Cleaning materials for cleaning spray equipment, including paint lines, shall not be used unless the equipment for collecting the cleaning materials and minimizing its evaporation to the atmosphere is used.
- (4) All handling and transfer of VOC-containing materials to and from containers, tanks, vats, drums, and piping systems shall be conducted in a manner that minimizes drips and spills, and any drips and spills shall be cleaned up promptly.
- (5) All containers, tanks, vats, drums, and piping systems shall be free of cracks, holes, and other defects and must be closed unless materials are being added to or removed from them.

(c) The owner or operator of sources subject to this rule shall comply with the following training requirements:

- (1) On or before January 1, 1996, the owner or operator shall develop a written worker training program. The training program shall be included in the compliance plan required to be submitted to the department for review by section 7(b)(1) of this rule.
- (2) On or before May 1, 1996, all workers, including contractors, shall have completed a training program if they engage in any of the activities listed in subdivision (3).
- (3) The training program may include training provided by the manufacturer or supplier of coatings, cleaning materials, or the application equipment thereof, and shall include written procedures, hands-on demonstration, as appropriate, and certification by the trainer of the trainee's ability to perform the task, on the following activities:
 - (A) Identification of appropriate coatings or cleaning materials.
 - (B) Preparation of coatings or cleaning materials according to coating or cleaning material manufacturer, distributor, or owner or operator's recommendations.
 - (C) Application of coatings or cleaning materials, or organic solvents using techniques that minimize their usage.
 - (D) Procedures to clean spray guns to minimize evaporation of organic solvents to the atmosphere.
 - (E) Work practice standards established in subsection (b).
 - (F) Procedures to gather, record, monitor, and report data in accordance with section 7 of this rule.
- (4) Beginning in 1997, the owner or operator shall provide annual refresher training prior to May 1 to any worker performing one (1) or more of the activities listed in subdivision (3). Such training shall be appropriate to the job responsibilities of the worker.
- (5) Any worker may perform one (1) or more activities listed in subdivision (3), for not more than one hundred eighty (180) days, notwithstanding the requirement of subdivision (2), provided:
 - (A) such untrained worker works under the supervision of a worker who meets the training requirements of subdivision (2); and
 - (B) the owner or operator keeps records of:
 - (i) the date the worker was assigned to the activity;
 - (ii) the date training was completed; and
 - (iii) the name of the worker providing the supervision.

- (6) The owner or operator shall keep records of the training program. The records shall consist of the following:
 - (A) The date training was completed.
 - (B) A list of workers by name and worker activities listed in subdivision (3) in which each worker has been trained.
 - (C) A statement signed by the person providing the training certifying that the worker completed training and is proficient in the activities listed in subdivision (3) in which the worker will be engaged.

[As amended at: 24 IR 3613.]

326 IAC 8-12-5 ----- Shipbuilding or ship repair operations: compliance requirements

(a) Sources subject to the requirements of this rule and the requirements of 326 IAC 20-26 shall comply with the requirements of 40 CFR 63.784 and 40 CFR 63.785*, as incorporated by reference in 326 IAC 20-26, in lieu of this section.

(b) Compliance requirements applicable to surface coating operations at a source subject to this rule are as follows:

- (1) Compliance with the VOC emissions limiting requirements of section 4(a) of this rule shall be achieved on an as applied basis for each operating day for the following products:
 - (A) Coatings.
 - (B) Cleaning materials.
- (2) Compliance with the work practice standards of section 4(b) of this rule shall be achieved each operating day.
- (3) Compliance with the VOC emissions limiting requirements of section 4(a) of this rule shall be demonstrated using U.S. EPA Method 24*. However, in lieu of testing each container of coating for VOC content, the alternative procedures that follow may be used:
 - (A) If a coating as supplied by the manufacturer is applied to the substrate, in lieu of testing each container of coating using U.S. EPA Method 24*, a source subject to this rule may use the following alternative compliance procedure:
 - (i) Use a certificate issued by the manufacturer certifying the VOC content for each batch of coating.
 - (ii) Notify the coating applicators that they shall not add any thinner to the coatings.
 - (iii) Specify the procedure to be used to notify the coating applicators in the compliance plan required to be submitted in section 7(b)(1) of this rule.
 - (B) From May 1 through September 30, thinner may not be added to any general use coating. If a thinner is added to a coating before its application to the substrate, in lieu of testing the coating as applied using U.S. EPA Method 24*, a source subject to this rule may use the following alternative compliance procedure:
 - (i) Use a certification from the coating manufacturer for each batch of that coating certifying its VOC content as supplied.
 - (ii) Record the volume of coating used.
 - (iii) Record the volume of thinner used.
 - (iv) Record the VOC content of thinner used.
 - (v) Type of coating.
- (4) In the compliance plan required to be submitted to the department by section 7(b)(1) of this rule, the source shall specify the compliance procedure or procedures allowed under subdivision (3) that it intends to use to demonstrate compliance with

the VOC emissions limiting requirements of section 4(a) of this rule. If the source desires to use a compliance procedure other than one (1) of the three (3) described in subdivision (3), the source shall include in its compliance plan an application for approval by the department and the U.S. EPA of the proposed compliance procedure, subject to the following conditions:

- (A) The application shall include a demonstration that there is a definite and consistent relationship between U.S. EPA Method 24* results and the alternative procedure results.
- (B) The source shall ensure that the coatings it uses are supplied by coating manufacturers that use the procedures in "Procedures for Certifying Quantity of Volatile Organic Compounds Emitted by Paints, Ink, and Other Coatings" (revised June 1986), U.S. EPA 450/3-84-019* to certify the VOC content of coatings and thinners.
- (C) The source may use the alternative procedure during the time the application is being reviewed by the department and the U.S. EPA.
- (5) The department may test or have tested any coating for VOC content using U.S. EPA Method 24*. If there is a discrepancy between the results of testing for VOC content, Method 24 test results shall take precedence.

*These documents are incorporated by reference and may be obtained from the Government Printing Office, Washington, D.C. 20402. Copies of pertinent sections of the referenced material are available from the Indiana Department of Environmental Management, Office of Air Management, 100 North Senate Avenue, Indianapolis, Indiana 46204-2220.

[As amended at: 24 IR 3615.]

326 IAC 8-12-6 ----- Shipbuilding or ship repair operations: test methods and procedures

(a) Sources subject to the requirements of this rule and the requirements of 326 IAC 20-26 shall comply with the requirements of 40 CFR 63.786*, as incorporated by reference in 326 IAC 20-26, in lieu of this section.

(b) The methods and procedures set forth in 326 IAC 8-1-4, U.S. EPA Method 24* of 40 CFR 60, Appendix A, and section 5 of this rule shall be used to ensure compliance with the VOC emissions limiting requirements of section 4(a) of this rule.

*Copies of Method 24 of 40 CFR 60, Appendix A and 40 CFR 63.786 may be obtained from the Government Printing Office, Washington, D.C. 20402. Copies of pertinent sections of the referenced materials are available from the Indiana Department of Environmental Management, Office of Air Management, 100 North Senate Avenue, Indianapolis, Indiana 46204-2220.

[As amended at: 24 IR 3616.]

326 IAC 8-12-7 ----- Shipbuilding or ship repair operations: record keeping, notification, and reporting requirements

(a) Sources subject to the requirements of this rule and the requirements of 326 IAC 20-26 shall comply with the requirements of 40 CFR 63.787 and 40 CFR 63.788*, as incorporated by reference in 326 IAC 20-26, in lieu of this section.

(b) The following records shall be maintained at the facility for a minimum of three (3) years:

- (1) Certification of the annual training program.
- (2) The following records for each working day of the surface coating operation:
 - (A) The following for each coating:
 - (i) Trade name, manufacturer, coating category consistent with the definitions in section 3 of this rule, and applicable VOC content consistent with section 4 of this rule.

- (ii) VOC content as supplied.
 - (iii) Certification from the coating manufacturer, MSDS, or product data sheet for each coating used.
 - (iv) Volume of coating used.
 - (v) Thinner added, if any, including the following:
 - (AA) Description.
 - (BB) VOC content.
 - (CC) Volume added.
- (B) The following for each solvent:
 - (i) Description.
 - (ii) Description of use, including the following:
 - (AA) Thinning.
 - (BB) Cleanup.
 - (iii) VOC content.
 - (iv) Volume used for thinning.
 - (v) Volume used for cleanup.
- (3) Copy of the compliance plan required by subsection (b)(1).
- (4) Copy of the quarterly compliance report required by subsection (b)(2).
- (c) Notification and reporting requirements are as follows:
 - (1) On or before January 1, 1996, each source subject to this rule shall submit to the department for review a compliance plan. The department may require revisions to the compliance plan. A source may revise its compliance plan upon notifying the department in writing that a change to the compliance plan is necessary because there has been a major change in its manufacturing practices. The compliance plan shall include and address the following:
 - (A) Compliance procedure and an application for using alternative demonstration procedure if the owner or operator of the shipbuilding and ship repair facility intends to use an alternative procedure to demonstrate compliance as specified in section 5 of this rule.
 - (B) Training program as specified in section 4(c) of this rule.
 - (C) Procedures to comply with record keeping, including data gathering requirements specified in subsection (a)(2).
 - (D) Procedures to comply with work practice standards of section 4(b) of this rule.
 - (2) Beginning May 1, 1996, and within sixty (60) days after the end of each quarter, each source subject to this rule shall submit a quarterly compliance report. Reporting frequency may be changed to semiannually after May 1, 1997, if a source complying with the requirements of this rule requests such change in writing and the department determines that semiannual reporting is adequate to assure compliance with this rule. The department shall examine the source's compliance records in considering such request. The quarterly report shall contain the following information:
 - (A) Compliance status as of the last day of the quarter for the following:
 - (i) Work practice standards.
 - (ii) Training program.
 - (iii) Emission standards.
 - (iv) Compliance procedures.
 - (v) Provisions of the compliance plan.
 - (B) Date, duration, nature, and cause of each instance of noncompliance with the requirements listed in clause (A) and the corrective action taken.
 - (C) An explanation for each instance of noncompliance with the requirements

listed in clause (A), including whether the noncompliance is exempt due to a state or federal provision. If there is a state or federal provision providing an exemption for the noncompliance, the basis of the exemption must be cited.

*Copies of 40 CFR 63.787 and 40 CFR 63.788 may be obtained from the Government Printing Office, Washington, D.C. 20402. Copies of pertinent sections of the referenced materials are available from the Indiana Department of Environmental Management, Office of Air Management, 100 North Senate Avenue, Indianapolis, Indiana 46204-2220.

[As amended at: 24 IR 3616.]

RULE 13. SINTER PLANTS

326 IAC 8-13-1 ----- Sinter plants: applicability

This rule applies to sintering processes that exist on the effective date of this rule at integrated iron and steel manufacturing sources in Lake and Porter Counties.

[As added at: 21 IR 4195.]

326 IAC 8-13-2 ----- Sinter plants: definitions

The following definitions apply throughout this rule:

- (1) "Control device" means any equipment that reduces the quantity of a pollutant that is emitted to the air. The device may destroy or secure the pollutant for subsequent recovery. Control devices include, but are not limited to, the following:
 - (A) Incinerators.
 - (B) Carbon adsorbers.
- (2) "Control measure" means a method to reduce volatile organic compound (VOC) emissions to the atmosphere. The control measure may consist of, but is not limited to, the following:
 - (A) A control device.
 - (B) A process material control, such as sinter burden oil and grease content control.
 - (C) A process change, such as recirculation of windbox exhaust gases.
- (3) "Equivalent method" means any method of sampling and analyzing for an air pollutant or any characteristic, such as oil and grease content of the sinter burden, that has been demonstrated to the satisfaction of the commissioner to have a consistent and quantitatively known relationship to the reference method, under specified conditions, for example, approved composite oil and grease samples.
- (4) "Exceedance" means the value of the operating parameter or VOC emissions outside the stated boundaries.
- (5) "Integrated iron and steel manufacturing sources" means sources that have primary raw material and ironmaking facilities (blast furnaces), steelmaking facilities (basic oxygen furnaces), and finishing mills. Integrated iron and steel manufacturing sources do not include the following:
 - (A) Alloy and specialty steel facilities that produce alloys and specialty steel but do not include ironmaking facilities.
 - (B) Nonintegrated sources that operate melting and casting facilities and fabrication mills.
- (6) "Operating day" means a twenty-four (24) hour period between midnight and the following midnight during which the sinter is produced. It is not necessary for the facility to operate continuously for the entire twenty-four (24) hour period. In the event sinter was not produced for twenty-four (24) consecutive hours, a fraction of an operating day is determined by dividing the actual hours of operation by twenty-four (24) hours.

- (7) "Operating hour" means any sixty (60) minute period beginning at the start of an hour, for example, 1 a.m. or 2 a.m. through 12 a.m., during which sinter is produced.
- (8) "Reference method" means any method of sampling and analyzing for an air pollutant or any characteristic, such as oil and grease content of the sinter burden, as specified in this rule.
- (9) "Sinter" means a coherent mass formed by heating raw materials, such as, but not limited to, the following:
 - (A) Iron ore.
 - (B) Coke breeze.
 - (C) Limestone.
 - (D) Scale.
 - (E) Blast furnace flue dust.
- (10) "Sinter burden" means the mixture of raw materials prior to use in the sintering process.
- (11) "Sinter strand" means a belt that conveys the sinter burden through the sintering process. The burden is conveyed on the strand through a furnace that ignites the fuel in the burden and is then heated under an induced draft to form sinter.
- (12) "Sintering process" means the process of igniting fuel in sinter burden and then heating it under an induced draft to form an agglomerate.
- (13) "Windboxes" means compartments under the sinter strand that provide for a controlled distribution of combustion air as it is drawn through the sinter bed.

[As added at: 21 IR 4195.]

326 IAC 8-13-3 ----- Sinter plants: emission limit

(a) On and after January 1, 1999, sinter plant windbox exhaust gas VOC emissions shall be limited as provided in subsections (b) and (c).

(b) This subsection establishes three (3) VOC emission limits for the period from May 1 through September 30 for sinter plant windbox exhaust gas VOC emissions, a seasonal cap, a maximum daily limit, and a lower daily limit for days on which an exceedance of the national ambient air quality standard for ozone is predicted to be likely. The emission limits are based on a VOC emission rate equal to twenty-five hundredths (0.25) lb/ton sinter produced and a daily sinter production rate. The VOC emissions on any day are limited to an amount based on maximum actual daily sinter production. However, on a day expected to be a high ozone day, the VOC emissions shall be limited to an amount based on average daily sinter production. Sinter plant windbox exhaust gas VOC emissions shall not exceed the VOC emission limits calculated as follows:

- (1) During the period May 1 through September 30, the total VOC emissions (the seasonal cap) shall not exceed the VOC emission limit calculated as follows:

$$\text{VOC (lbs)} = 0.25 \text{ lb/ton of sinter produced} \times \text{average daily sinter production rate (tons/day)} \times 153 \text{ days}$$
- (2) Except as provided in subdivision (3), on any day from May 1 through September 30, the sinter plant windbox exhaust VOC emissions (the maximum daily limit) shall not exceed the VOC emission limit calculated as follows:

$$\text{VOC (lbs/day)} = 0.25 \text{ lb/ton of sinter produced} \times \text{maximum actual daily sinter production rate (tons/day)}$$
- (3) On any day from May 1 through September 30 when ozone levels in Lake, Porter or LaPorte County are expected to exceed the national ambient air quality standard for ozone (either one (1) hour or eight (8) hour), the sinter plant windbox exhaust VOC emissions (the lower daily limit) shall not exceed the VOC emission limit calculated as follows:

$\text{VOC (lbs/day)} = 0.25 \text{ lb/ton of sinter produced} \times \text{average daily sinter production rate (tons/day)}$

A high ozone level day shall be predicted by the owner or operator of a source in accordance with a high ozone day action plan developed by the source and submitted to the department as part of the report required by section 4(b) of this rule. Where sinter production rate shall be calculated as follows:

- (A) Maximum actual daily sinter production equals the maximum actual sinter produced on an operating day during the period from 1990 to 1997.
- (B) Average daily sinter production equals either of the following:
 - (i) The annual average sinter production in tons divided by the annual average number of operating days in the period 1990 through 1994.
 - (ii) In the event sinter production in 1990 through 1994 is not representative of the current sinter production due factors, such as, but not limited to, routine repair, maintenance, or replacement, a source may elect to use the average actual sinter production in tons per day during a calendar year up to the year 1997, which represents current sinter production. The averaging period must include and be not less than the ozone season (May 1 through September 30).

(c) From October 1 through April 30, sinter plant windbox exhaust gas VOC emissions shall be limited to thirty-six hundredths (0.36) pound per ton of sinter produced. The limit shall be complied with on an operating day average basis.

[As added at: 21 IR 4196.]

326 IAC 8-13-4 ----- Sinter plants: compliance requirements

(a) On and after January 1, 1999, the owner or operator of a sintering process shall comply with the following:

- (1) The applicable emission limits in section 3 of this rule.
- (2) The control measure operation, maintenance, and monitoring requirements of the applicable subsection in section 6 of this rule.
- (3) The record keeping and reporting requirements of section 7 or 8 of this rule, as applicable.

(b) By November 1, 1998, the owner or operator of a sintering process shall submit the following:

- (1) A report detailing how the limits in section 3(b) and 3(c) of this rule will be met. The report shall contain the following:
 - (A) A list of the control measures selected to comply with section 3 of this rule. The list required by this clause shall contain, at a minimum, a control measure to reduce mill scale oil and grease content before its removal from scale pits for use at a sinter plant covered by this rule. The measure may consist of any of the following:
 - (i) Skimming oil and grease prior to removing the mill scale.
 - (ii) Removal of mill scale from the scale pit using a vacuum device.
 - (iii) A procedure that will prevent oil and grease from being entrained in the mill scale when it is being removed from the scale pits.
 - (B) The operating parameter that best describes the VOC control effectiveness of the selected control measure considering the following:
 - (i) If a control device is the selected control measure, the operating parameter shall meet the requirements of 326 IAC 8-10-8(b).
 - (ii) If sinter burden oil and grease content control is the selected control measure and the owner or operator chooses sinter burden oil and grease content as the operating parameter, the value of the operating parameter shall

be determined using the procedure in section 5(d) of this rule or an alternative procedure in section 5(e) of this rule. The report shall include the alternative procedure.

- (iii) If an alternative control measure is selected, the owner or operator shall include in the report the procedures to be followed to comply with the control measure operation, maintenance, and monitoring requirements of section 6 of this rule and the record keeping requirements of section 7 of this rule.
- (iv) For the control measure in clause (A), the owner or operator shall include in the report a description of the mill scale removal equipment, procedure, expected removal efficiency, and procedures to maintain the efficiency at the expected value.
- (C) The calculated VOC emission rates in accordance with section 3(b) of this rule and the data, such as the amount of sinter produced and the number of operating days used to estimate the same.
- (2) If oil and grease content control is the selected control measure, then the owner or operator shall specify the alternative sampling frequency chosen in accordance with section 6(c)(3) of this rule.
- (3) The procedure the source will use during the compliance testing to ensure that the operating parameter is consistent with VOC emissions.
- (4) A statement of intent to use a VOC continuous emissions monitoring system (CEMS) according to section 8 of this rule, if this option is selected.
- (5) A corrective action plan that will be implemented in the event of an exceedance. The corrective action plan shall contain control measures, such as, but not limited to, reducing sinter production, changing sinter burden characteristics, or modifying sintering process equipment operations.
- (6) The calculated VOC emission rates in accordance with section 3(b) of this rule and data, such as the number of operating days and amount of sinter used to estimate the same, including the procedures to measure sinter produced.
- (7) The procedure that the owner or operator shall use to determine the amount of sinter produced for the initial compliance demonstrations, subsequent compliance demonstrations, and other applicable requirements of this rule. If the procedure is different from that used to determine the emission rates in section 3(b) of this rule, provide the quantitative relationship between the results from the two (2) procedures.
- (8) A high ozone day action plan that contains the following:
 - (A) Operating procedures, such as, but not limited to, limiting sinter production, controlling sinter burden characteristics, or changing sinter machine operations, to limit VOC emissions at or below the level required in section 3(b) of this rule.
 - (B) Procedures to predict high ozone days. The procedures may consist of monitoring for indicators, such as, but not limited to, ambient temperature, ambient ozone concentrations in Lake, Porter, or LaPorte County, and air stagnation forecasts.

The department shall review and approve a source's high ozone day action plan on or before May 1, 1999. The department shall provide a thirty (30) day review and public comment period prior to issuing a final approval of the high ozone day action plan. The plan shall be included in the source's operating permit.

(c) The department shall review the submission required by subsection (b) with the exception of subsection (b)(8) and within fifteen (15) days of receiving the submission may request the owner or operator in writing to make changes to the submission. The source shall respond in writing within thirty (30) days of the request. In its response, the source shall either make the changes requested by the department or provide alternatives for changes requested by the department.

(d) No later than sixty (60) days after the compliance dates in section 3 of this rule, a demonstration of initial compliance with the emission limits in section 3 of this rule shall be submitted. Demonstration of compliance with the emission rates in section 3 of this rule may be performed during the same testing and compliance demonstration. The initial compliance demonstration shall be performed as follows:

- (1) Demonstrate compliance with the emission rates in section 3(b) and 3(c) of this rule in pounds per ton sinter produced.
- (2) Follow the source sampling protocols in 326 IAC 3-6-2.
- (3) Follow the emission testing procedures in 326 IAC 3-6-3 and section 5 of this rule.
- (4) Submit to the department the results of the initial compliance test according to the reporting procedures in 326 IAC 3-6-4. In addition, include the following information in the test report:
 - (A) Sinter burden oil and grease content analysis procedure, if there were any deviations from the procedures in the report submitted in subsection (b)(1), for example, but not limited to, sampling frequency.
 - (B) Results of each sinter burden oil and grease content analysis.
 - (C) Sinter burden throughput in tons per hour and composition for each test run.
 - (D) Sinter production in tons per hour for each test run.
 - (E) The operating parameter value that corresponds to the emission rates expressed in pounds of VOC per ton of sinter produced and an explanation or basis if the operating parameter calculated according to Equation 4 in section 5(d)(10) of this rule is adjusted to correspond to the VOC emission rates in section 3 of this rule.
 - (F) Emission rates in pounds per ton sinter produced.
 - (G) Sinter burden oil and grease content value in pounds equivalent to one-hundredth (0.01) pound of VOC/ton sinter produced that will be used to determine compliance with section 6 of this rule.

(e) On and after January 1, 1999, the owner or operator shall ensure that the value of the operating parameter meets the requirements of the applicable subdivision of section 6(c) of this rule.

(f) An owner or operator may satisfy the requirements of subsection (d) by submitting a demonstration that was performed before the compliance date in section 3(a) of this rule if the owner or operator met the reporting requirements of subsection (b), the prior notification and submission schedules of 326 IAC 3-6-2, and the demonstration otherwise satisfies the requirements of subsection (d).

(g) An owner or operator of a sintering operation who elects to change the control measure after the most recent compliance test shall do the following:

- (1) Notify the department at least twenty-one (21) days before implementing the change. Notification shall include the following:
 - (A) A description of the control measure and the appropriate operating parameter.
 - (B) The date the change will be implemented.
 - (C) The plan to comply with this rule with the changed control measure.
- (2) Perform a compliance test within sixty (60) days of implementing the change according to procedures in section 8 of this rule or according to the procedures that follow:
 - (A) Follow the source sampling procedures in 326 IAC 3-6-2.
 - (B) Follow the applicable test procedures in section 5 of this rule.
 - (C) Calculate the operating parameter value that demonstrates compliance with the emission limit during the compliance test.
 - (D) Submit the compliance test results according to procedures in subsection (d)(4).

- (3) Maintain the value of the operating parameter within the specified boundaries after the date that the compliance test is complete.

(h) An exceedance of the applicable operating parameter value constitutes prima facie evidence of a violation of the applicable mass emission limit. Evidence, including stack test data, may be presented to the department to refute the allegation of the violation of the applicable mass emission limit. Upon a written notification from the department of an exceedance, the source may perform a compliance test according to procedures in section 5 of this rule and petition the commissioner to revise the operating parameter value.

(i) An owner or operator who elects to change compliance demonstration procedures, for example, from sinter burden oil and grease content monitoring to a CEMS, shall notify the department at least thirty (30) days prior to making the change.

[As added at: 21 IR 4197.]

326 IAC 8-13-5 ----- Sinter plants: test procedures

- (a) Windbox gas VOC emission tests are required under the following conditions:

- (1) An initial test as required in section 4(d) or 8 of this rule.
- (2) When there is a change in the control measure since the most recent compliance test.
- (3) When required by the department or the U.S. EPA.

(b) Compliance with the emission limits in section 3 of this rule shall be demonstrated according to testing procedures in 326 IAC 3-5 or 326 IAC 3-6-3 and 326 IAC 3-6-5, or Method 25A "Determination of Total Gaseous Organic Concentration Using a Flame Ionization Analyzer", 40 CFR 60, Appendix A*, as applicable.

(c) Owners or operators of a sintering process in which the windbox gas exhausts into the atmosphere through more than one (1) stack shall test each stack for compliance with the emission limit in section 3 of this rule unless there is a demonstration that satisfies the commissioner that sampling a lesser number of stacks yields results comparable to those that will be obtained by testing all stacks. Owners or operators of a sintering process who intend to submit such demonstration shall include the demonstration in the protocol required in section 4 of this rule.

(d) If sinter burden oil and grease content control is the selected control measure and the owner or operator chooses to monitor the sinter burden oil and grease content, the operating parameter shall be determined as follows:

- (1) Collect the sinter burden sample at a location such that the sample is representative of the sinter burden before it goes through the sintering process.
- (2) Collect a sinter burden grab sample for analysis at least every fifteen (15) minutes for the duration of the test. The first sample shall be taken at the beginning of the test run. Each sample shall weigh at least one (1) pound.
- (3) Analyze each sample for oil and grease content using procedures in Method 9071A "Oil and Grease Extraction Method for Sludge Samples", U.S. EPA publication "Test Methods for Evaluating Solid Wastes", SW-846, Volume 1C, Chapter 5, revised September 1994*; n-hexane shall be used instead of trichlorotrifluorethane as an extraction reagent.
- (4) Estimate oil and grease content as percent by weight of the sinter burden to three (3) places after the decimal.
- (5) Analyze oil and grease data outliers using Chauvenet's Criterion at Page I-7 in "Guide to Statistical Problem Solving" prepared for U.S. EPA, Research Triangle Park, North Carolina, under contract number 68-02-1505, June 1975* or an alternative acceptable statistical procedure. Remove outliers that result from any cause other than the normal characteristics of the sinter burden.
- (6) Repeat the procedures in subdivisions (1) through (4) if the number of representative data is less than ten (10).

- (7) Using representative oil and grease content data from subdivisions (4) through (6), determine the oil content average and standard deviation as follows:

Equation 1:

$$\text{Average oil and grease content, percent (\%) by weight} = \bar{Y}x/n$$

Equation 2:

$$s = \sqrt{(\bar{Y}x^2 - ((\bar{Y}x)^2/n))/(n - 1)}$$

Where:

n = Number of samples.

s = Standard deviation of oil and grease content percent by weight.

x = Percent oil and grease in each sample.

- (8) Calculate oil and grease content as percent by weight sinter burden as follows:

Equation 3:

$$\text{Oil and grease content (percent (\%) by weight)} = \text{average oil content (\%)} + \text{one (1) standard deviation (\%)}$$

- (9) Calculate average sinter burden throughput during the test in tons.

- (10) Calculate oil and grease content as an operating parameter in pounds as follows:

Equation 4:

$$\text{Operating parameter oil content (pounds)} = (\text{oil and grease content (percent (\%) by weight from Equation 3)} \times \frac{1}{100} \times (\text{average sinter burden throughput (tons)} \times 2,000 \text{ pounds/ton}))$$

- (11) If the operating parameter in Equation 4 corresponds to a VOC emission rate in pounds VOC per ton sinter produced that is less than the VOC emission rates in pounds VOC per ton sinter produced in section 3 of this rule, calculate the operating parameter to represent the appropriate VOC emission rates in pounds VOC per ton sinter produced in section 3 of this rule and explain the basis as provided in section 4(d)(4)(E) of this rule.

(e) An owner or operator may request approval of an alternative oil and grease sampling and analysis procedure by submitting to the department a written request. The request shall include all of the following:

- (1) Sampling procedure that includes all of the following:

- (A) A list of raw materials that will be sampled.
- (B) Sampling equipment to be used.
- (C) Sampling location.
- (D) Number of samples to be collected.
- (E) Sampling frequency.
- (F) Amount of sample to be collected.

- (2) Analytical procedure that includes all of the following:

- (A) Sample preparation procedure.
- (B) Analytical equipment.
- (C) Analysis procedure.
- (D) Reagents to be used.
- (E) Accuracy and precision of measurements.
- (F) Procedure to identify unrepresentative oil and grease content values.
- (G) Expected variation in pounds in the oil and grease content value as determined by subsection (d)(10).

*Copies of the following documents: Guide to Statistical Problem Solving prepared for the U.S. EPA, Research Triangle Park, North Carolina, under Contract Number 68-02-1505, June 1975, Method 25A "Determination of Total Gaseous Organic Concentration Using a Flame Ionization Analyzer", 40 CFR 60, Appendix A, and Method 9071A "Oil and Grease

Extraction Method for Sludge Samples” in U.S. EPA publication “Test Methods for Evaluating Solid Wastes”, SW-846, Volume 1C, Chapter 5, revised September 1994, may be obtained from the Government Printing Office, Washington, D.C. 20402. Copies of pertinent sections of any referenced documents are available for copying at the Indiana Department of Environmental Management, Indiana Government Center-North, 100 North Senate Avenue, Indianapolis, Indiana 46204.

[As added at: 21 IR 4199.]

326 IAC 8-13-6 ----- Sinter plants: control measure operation, maintenance, and monitoring

(a) Owners or operators of a sintering process that meet the emission limits in section 3 of this rule by using a control device shall comply with the operation, maintenance, and monitoring requirements of 326 IAC 8-10-8.

(b) Owners or operators of a sintering process that meet the emission limits in section 3 of this rule by using a control device shall maintain the control device operating parameter values within the boundaries specified in 326 IAC 8-10-9(b)(3), 326 IAC 8-10-9(b)(4), 326 IAC 8-10-9(b)(5), or 326 IAC 8-10-9(b)(6).

(c) Owners or operators of a sintering process that meet the emission limits in section 3 of this rule by controlling the sinter burden oil and grease content shall, after the date that the initial or the subsequent compliance test is completed, comply with the following requirements:

- (1) Following procedures in section 5 of this rule, analyze at least one (1) sample during each of the following operating periods of an operating day:
 - (A) 00:00 - 08:00.
 - (B) 08:00 - 16:00.
 - (C) 16:00 - 24:00.
- (2) The owner or operator may composite a number of grab samples taken within each operating period. If sinter is produced for less than a total of sixty (60) minutes in any operating period, the owner or operator is not required to sample for oil and grease content during that operating period.
- (3) Compliance with the oil and grease content requirements shall be determined in one (1) of the following ways:
 - (A) If the owner or operator takes one (1) sample per operating period, the sample may be a composite of multiple samples taken within the operating period. The three (3) values shall be averaged over the day and:
 - (i) the daily average value may exceed the operating parameter on not more than five (5) days per month by an oil amount not to exceed one-hundredth (0.01) pound of VOC per ton of sinter produced as determined by the initial or subsequent compliance test;
 - (ii) the daily average of the samples taken the day after the day in which the excursion occurred must be in compliance with the operating parameter;
 - (iii) an excursion greater than the specified percentage in excess of the operating parameter shall be considered a violation of this rule; and
 - (iv) more than five (5) excursions in a single month shall be considered a violation of this rule.
 - (B) If the owner or operator analyzes four (4) or more samples per operating period and determines the daily average oil and grease content values, then:
 - (i) the daily average oil and grease content shall not exceed the operating parameter determined in section 5(d)(10) or 5(d)(11) of this rule;
 - (ii) an exceedance of the operating parameter is a violation of the rule; and
 - (iii) no excursions are allowed since the greater number of samples should decrease the sampling variation.

(d) Owners or operators of a sintering process that meet the emission limits in section 3 of this rule by means other than those specified in subsection (b) or (c) shall, in the notifications required by section 4 of this rule, describe the following:

- (1) Operation and maintenance of the control measure.
- (2) The process parameter or parameters and the value and range of the process parameter or parameters that indicate compliance with the emission limit.
- (3) The operating records that will be maintained.

[As added at: 21 IR 4200.]

326 IAC 8-13-7 ----- Sinter plants: record keeping and reporting

(a) Owners or operators of a sintering process that meet the emission limits in section 3 of this rule by using a control device shall comply with the record keeping and reporting requirements in 326 IAC 8-10-9(b).

(b) Owners or operators of a sintering process that meet the emission limits in section 3 of this rule by controlling the sinter burden oil and grease content shall do the following:

- (1) Maintain the following records:
 - (A) Applicable operating parameter and actual operating parameter values.
 - (B) Materials sampled.
 - (C) Sampling date and time.
 - (D) Oil content values.
 - (E) For the period May 1 through September 30, maintain the following records:
 - (i) The VOC emitted each day.
 - (ii) The cumulative total of VOC emitted.
 - (iii) The sinter produced each operating day.
- (2) In the event that the operating parameter exceeds the applicable value, submit to the department within thirty (30) days of the exceedance the following information:
 - (A) The name and location of the source.
 - (B) The information required in subdivision (1)(A) through (1)(D).
 - (C) The cause of the exceedance.
 - (D) The corrective action taken.

(c) In order to verify compliance with section 3(b) of this rule, the owner or operator shall keep the following records:

- (1) Operating parameter values and the corresponding VOC emission rate in pounds per ton sinter produced.
- (2) Sinter produced in tons each operating day.
- (3) VOCs emitted in pounds each operating day.
- (4) The cumulative total of VOCs emitted for the period May 1 through September 30.

(d) Owners or operators of a sintering process shall maintain all records for a minimum of five (5) years and shall make records available to the department and the U.S. EPA upon request.

[As added at: 21 IR 4200.]

326 IAC 8-13-8 ----- Sinter plants: continuous emissions monitoring

(a) Owners or operators who elect to demonstrate compliance with the emission limits in section 3 of this rule by continuously monitoring VOC emissions shall do the following:

- (1) Before January 1, 1999, install and certify a continuous emissions monitoring (CEM) system to monitor for VOC emission in pounds per hour according to procedures in 326 IAC 3-5.

- (2) After January 1, 1999, comply with the CEM maintenance, operating procedures, quality assurance procedures, and performance specifications in 326 IAC 3-5.
- (3) After January 1, 1999, comply with the record keeping and reporting requirements in 326 IAC 3-5. In addition, the owner or operator shall comply with the following record keeping and reporting requirements:
 - (A) For the period May 1 through September 30, maintain the following records:
 - (i) The VOC emitted each day.
 - (ii) The cumulative total of VOC emitted.
 - (iii) The sinter produced each operating day.
 - (B) Within thirty (30) days of the exceedance of an applicable emission limit in section 3 of this rule, submit a report containing the following:
 - (i) The name and location of the source.
 - (ii) The nature of the exceedance.
 - (iii) The date of the occurrence.
 - (iv) The cause of the exceedance, such as, but not limited to, production rates or characteristics of the sinter burden.
 - (v) The corrective action taken according to the corrective action plan in section 4(b)(5) of this rule.
 - (4) Submit the CEM certification reports according to the procedures and schedule in 326 IAC 3-5.
 - (5) Within sixty (60) days of the compliance dates in section 3 of this rule, submit a report containing the following:
 - (A) A document certifying that the owner or operator was in compliance with the emission limits in section 3 of this rule.
 - (B) The appropriate CEM data.
 - (C) The applicable sinter production data, sinter burden composition, and oil and grease values.

(b) The following provisions of this rule do not apply to owners or operators who elect to demonstrate compliance with the emission limits in section 3 of this rule by using a CEM to monitor VOC emissions:

- (1) Section 4(a)(2).
- (2) Section 4(b)(1)(B)(i), 4(b)(1)(B)(ii), 4(b)(1)(B)(iii).
- (3) Section 4(d).
- (4) Section 4(e).
- (5) Section 4(f).
- (6) Section 4(g)(2)(A), 4(g)(2)(C), and 4(g)(2)(D).
- (7) Section 4(h).
- (8) Section 5.
- (9) Section 6.
- (10) Section 7(a), 7(b), and 7(c) of this rule.

[As added at: 21 IR 4201.]